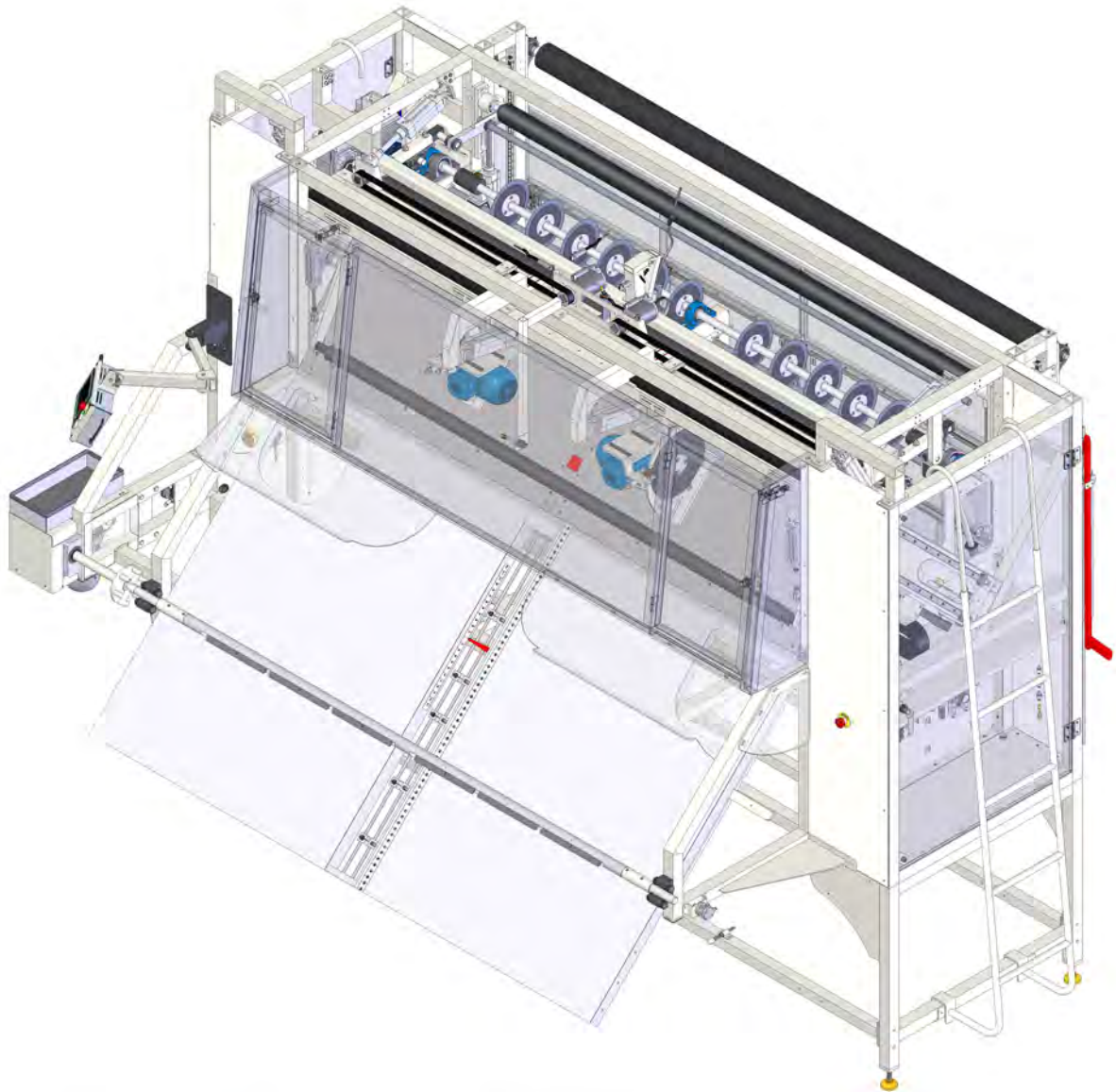


model: **1393E**
Panel Cutter/Slitter



Parts List

"Sudden Service"®



From the library of: Diamond Needle Corp

Atlanta Attachment Company

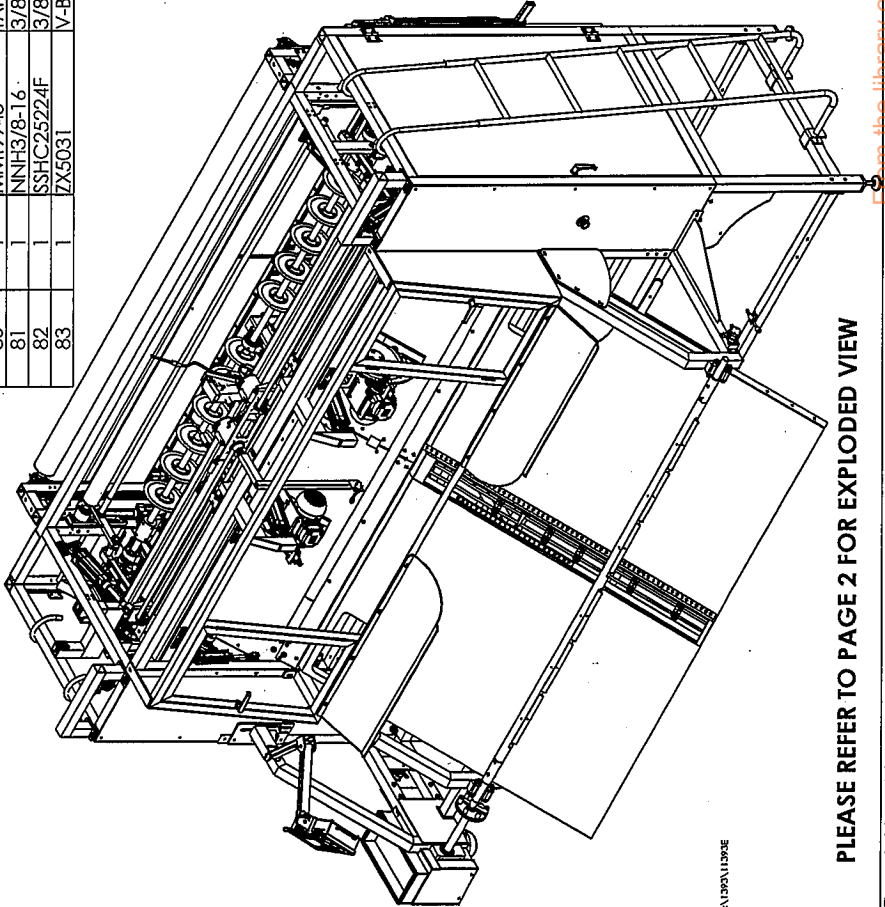
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ITEM NO.	Default/ QTY.	PART NUMBER	DESCRIPTION	ITEM NO.	Default/ QTY.	PART NUMBER	DESCRIPTION
57	2	AAFD620	REAR PIVOT BRKT	1	1	1388232	1393E SUB-FRAME ASSEMBLY
58	* 10FT	AAFPWL1	WIRE LOOM,SPLIT,92"ID	2	1	1388303	BACK PANEL ELECTRICAL ASM
59	4	BBTRA613	WASHER,THRUST,SIL,375B	3	1	1388415	SWIVEL ARM ASSEMBLY
60	2	CCCL10F	CLAMP COLLAR-5/8 ID	4	2	1388520	LADDER LONG, 1393E
61	1	EE07100SP072	CORD, FAN, 72" STRAIGHT	5	1	1388549	SIDE DOOR ASSEMBLY, RH
62	1	EE194EE631753	63AMP DISCON	6	1	1388550	SIDE DOOR ASSEMBLY, LH
63	1	EE194EE63PE	GROUND TERMINAL	7	2	1388555	DOOR LATCH
64	1	EE194LHE6N175	DISCONNECT HANDLE,RED/YEL	8	2	1388558	BOX SAFETY SENSOR DOOR
65	3	EE2AML4	OPERATOR, E-STOP, RED	9	4	1388559	DOOR STOP BUMPER ASM
66	* 32FT	EED78W308	DUCT,WIRE,3/4 X 3/4	10	2	1388592	BRACKET, REAR GUARD MNT
67	* 32FT	EED78W332	DUCT,WIRE COVER	11	1	1388594	BOTTOM PANEL, ELEC, ASM
68	* 32FT	EEDC15X15	DUCT,WIRE COVER	12	1	1388650	CROSS CUT ASSY
69	* 32FT	EED15X15	DUCT,WIRE	13	1	1388664	MOLEX MANAFOLD
70	6	EES2	CONTACT BLOCK, NC	14	1	1389229	WINDER ASSEMBLY
71	* 100FT	FF822427	CABLE,SOOW,4X14AWG,600V	15	1	1389245	PANEL TABLE ASSEMBLY
72	2	FFE6930A	SWITCH,INTERLOCK DOOR,SPDT	16	1	1389258	TOOL,NUDGE POSITIONING
73	1	FMPI-650-230	TRANSFORMER, 5.6A	17	1	1389415	PULLEY, SLITTER MOTOR
74	1	MM1910A25	RULER,SILVER MYLAR,108"	18	1	1389605	SLITTER ASBLY,SPLIT SHAFT
75	* 1	MM19155K98	FAN,FINGER GUARD,5.9"	19	1	1389860	SLITTER SHARPENER ASBLY
76	1	MM1976K78	FAN, COOLING, 230VAC	20	1	1389896	PLATE, TOUCHSCREEN MOUNT
77	3	MM800E15YE112	E-STOP LEGEND PLATE	21	1	1389902	CABLE, ASSEMBLY, STEPPER
78	* 6	MM9307K69	GROMMET,1" OD	22	2	1389913	WEIGHTED SLITTER BAR ASM
79	12	MM98335A04	SPRING CLIP, .06 WIRE	23	1	1393-K106	LINKAGE, TOP
80	1	MM19945	TAPE,REFLECTIVE,2" WIDE	24	2	1393096	LINKAGE, LOWER
81	1	NNH3/8-16	3/8-16 HEX NUT	25	2	1393098	MOUNTING WELDMENT
82	1	SSH25224F	3/8-16 X 3-1/2 HEX HEAD FULL THD	26	2	1393100	PIVOT, BOLT ON
83	1	ZX5031	V-BELT,17/2X31	27	2	1393109	PIVOT PIN
				28	6	1393133	REAR GUARD
				29	1	1393160	GUARD, EXIT, LEFT
				30	1	1393186	GUARD, EXIT
				31	1	1393199	GUARD, EXIT
				32	2	1393201	GUARD, SIDE TABLE
				33	1	1393240	ARM STOP WELDMENT
				34	1	1393310	TABLE STOP ASSY
				35	1	1393312	LOCK PIN VALVE ASSY
				36	2	1393360	TABLE PIVOT ASST
				37	1	1393394	SHARPENER, KNIFE, REG. AS
				38	1	1393676	ENCODER ASSEMBLY
				39	1	1393770	FRONT GUARD ASSY
				40	* 1	1393E-CAB1	CABLE PACKAGE, 1393E
				41	* 1	1393E-LAB1	BACK PLATE,LABEL
				42	* 1	1393E-LAB2	TERMINAL WIRING LABELS,1393E
				43	* AR	1393E-PD1	DIAGRAM,PNEUMATIC
				44	* AR	1393E-WD1	DIAGRAM,WIRING
				45	* AR	1393E-WD10	DIAGRAM,WIRING
				46	* AR	1393E-WD2	DIAGRAM,WIRING
				47	* AR	1393E-WD3	DIAGRAM,WIRING
				48	* AR	1393E-WD4	DIAGRAM,WIRING
				49	* AR	1393E-WD5	DIAGRAM,WIRING
				50	* AR	1393E-WD6	DIAGRAM,WIRING
				51	* AR	1393E-WD7	DIAGRAM,WIRING
				52	* AR	1393E-WD8	DIAGRAM,WIRING
				53	* AR	1393E-WD9	DIAGRAM,WIRING
				54	* AR	1394282	BRACKET,SHIPPING 11393
				55	2	AACM3112DXP	CYLINDER,AIR 2" BORE
				56	2	AAFD2313	CLEVIS, AIR CYL 7/16-20



PLEASE REFER TO PAGE 2 FOR EXPLODED VIEW

841393V1393E

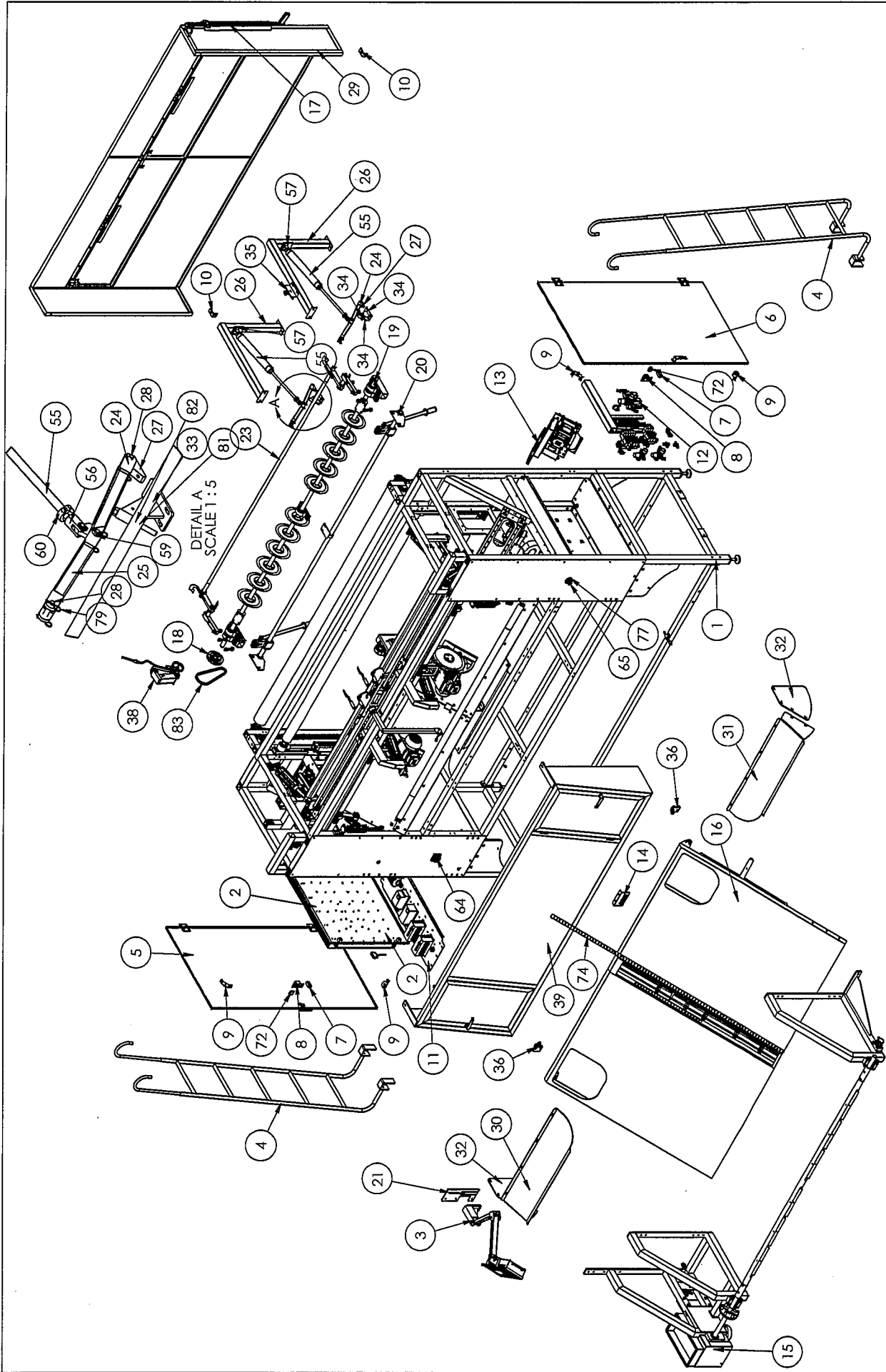
SHEET 1 OF 2

* NOT SHOWN

ATLANTA ATTACHMENT COMPANY
MAKE PANEL,CUTTER,SLITTER
MODEL E-A-MODEL,AAC VERSION
DATE 07/2010
REVISION 13
DESIGNED BY JEFF KANE
DRAWN BY JEFF KANE
CHECKED BY JEFF KANE
DATE 07/2010
9002885
4



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S\ 1393\ 1393E

SHEET 2 OF 2

ATLANTA ATTACHMENT COMPANY

NAME	PANEL CUTTER/TILTER
2nd DES.	E-MODEL MAC VERSION
MATERIAL	AS NOTED
ASSEMBLY	11393E
DES. BY	JSK
CHK. BY	JEFF KANE
SCALE	1:20
DATE	9/9/2010
DWG. SIZE	C
WEIGHT	5X03.14716
REV	4
DRAWING NO.	9002885
PART NO.	11393E

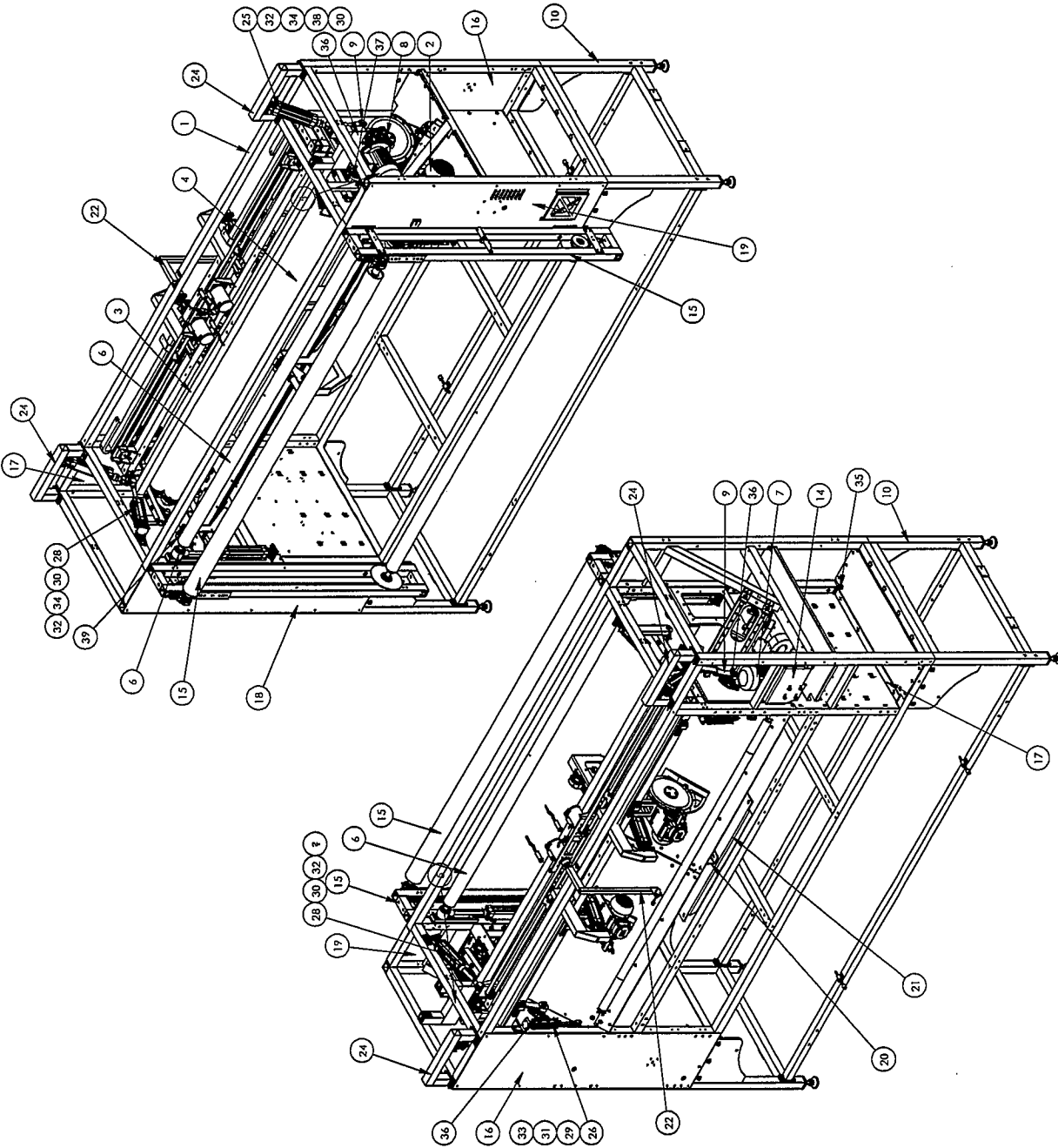
FINISH	DEFAULTS
STAINLESS STEEL	CONFORMS TO:
BLACK POUCH	AS
BLACK OXIDE	
HEAT TREAT	Loose Tolerance
BLANK	X ± .100
PAINT	XY ± .050
CLASH CHROMATE	ZZ ± .015
RESIN	XXXX ± .03 SPECIFIED
OTHER	



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From the library of: *Diamond-Needle Corp.*

ITEM NO.	E MODEL/LOT.	PART NUMBER	DESCRIPTION
1		1388233	FRAME ASSEMBLY
2		1388276	SLITTER, MOTOR DRIVE ASM
3		1388217	TOP ROLLER ASSEMBLY
4		1388228	INFEED DRIVE ROLLER ASM
5		1388231	INFEED ROLL DRIVE ASM
6		1388233	BORDER LIFT ROLL ASM
7		1388237	OUTFEED MOTOR DRIVE ASM
8		1388243	OUTFEED DRIVE ROLL ASM
9		1388247	X CUT CLAMP ASSEMBLY
10		1388251	PANEL CUTTER LEGS ASSEMBLY
11		1388281	CYLINDER MOUNTING
12		1388287	BRACKET, SHARPENER, RH
13		1388268	WASHER PLATE, OUTFEED ROLL
14		1388269	PLATE, VERT, OUTFEED DRV L
15		1388272	DANCER ASSEMBLY
16		1388281	PANEL BACK, RIGHT
17		1388282	PANEL BACK, LEFT
18		1388283	PANEL FRONT LEFT
19		1388284	PANEL FRONT LEFT WELD MNT
20		1388242	BRACKET, CUT TABLE
21		1388242	PLATE, TABLE SUPPORT
22		1389078	MATERIAL SENSOR, X CUT
23		1379227	SLITTER SHARPENER ASSY
24		1373716	CYLINDER BRIDGE, LEFT
25		AACDNC50150PPV	CYLINDER, AIR, 501, 150S
26		AACDNC3280PPVA	CYLINDER, AIR, 80, 3280
27		AACDNC350100PPVA	CYLINDER, AIR, 80, 501X100
28		AACDNC350800PPVA	CYLINDER, AIR, 80, 501X80
29		A4RGM10L1.25	CLEVIS ROD, M10X1.25
30		A4RSM16L1.5	CLEVIS ROD, M16X1.5
31		A4RMC32	FLANGES W/VEL, DMC32
32		A4RMC50	FLANGE SWIVEL FOR DMC50
33		A4RMC32	FLANGE SWIVEL, DMC32
34		A4RMC50	CLEVIS SINGLE BEAR W/PIN
35		A4RBU1.5	Built Head Union
36		BGRFT205-25	BEARING, FLANGE, 25MM
37		BHNP205-25	BEARING, PULLWBLOCK
38		CCLAMP220F	CLAMP COLLAR, M20
39		MAUCP206-20	PILLOW BLOCK, BEARING, UCP-206-20



NO.	REV.	DATE	BY	CHK.	DESCRIPTION
2	02-11		JK	JK	DEFAULTS
1	02-11		JK	JK	

FINISH	DEFAULTS
X1 PLAIN/CLEAN	
X2 BLACK	
X3 POLISH	
X4 SAND BLAST	
X5 BRIF	
X6 CHROMIUM	
X7 TEMPER	
X8 OIL	

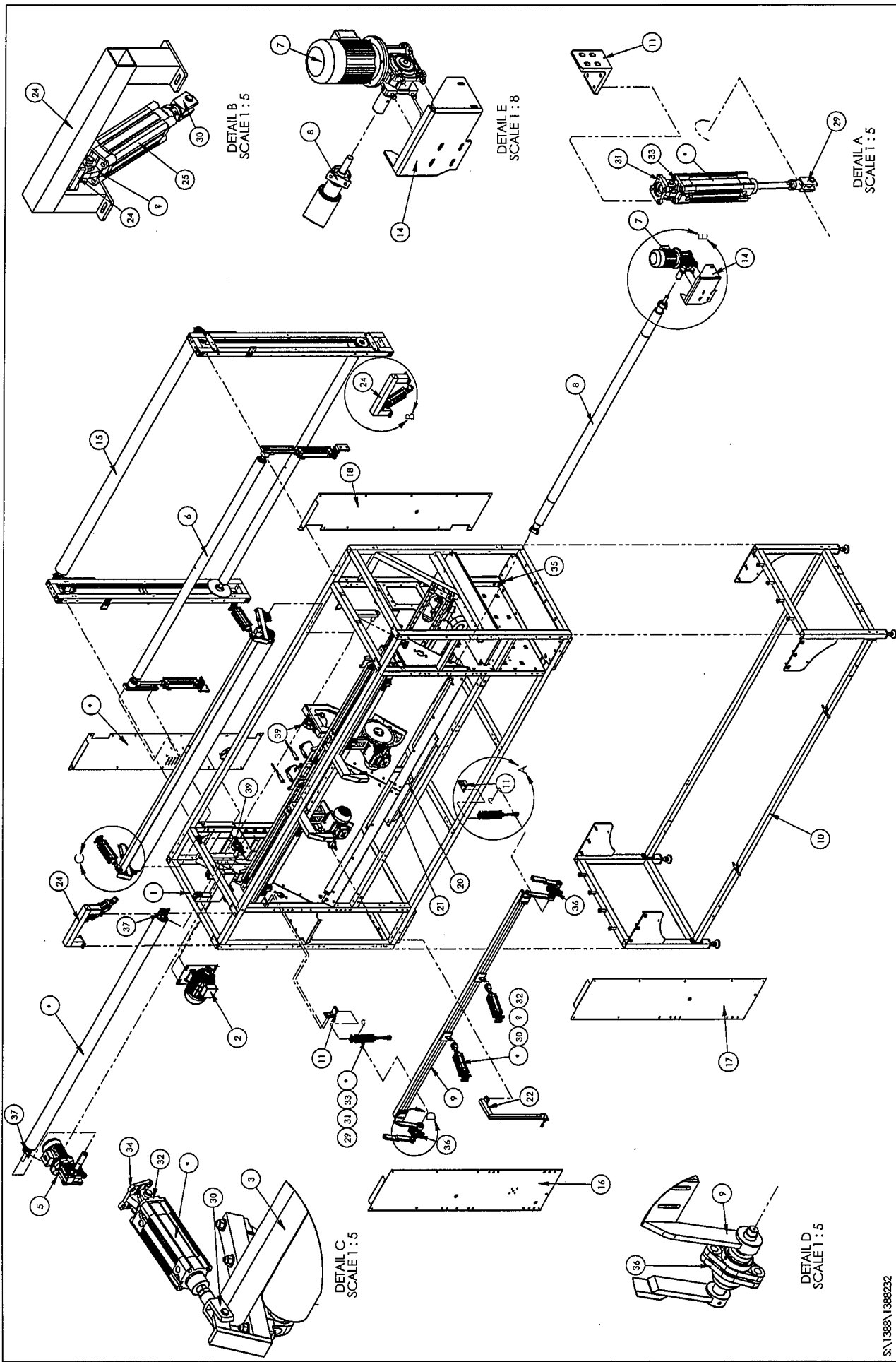
CONTRACTS	DEFAULTS
NAME 1393E SUB-FRAME ASSEMBLY	
2nd DES. 1393E	
MATERIAL AS NOTED	
ASSEMBLY 1393E	
PART NO. 1388232	
DES. BY LSK	
DR. BY JEFF KANE	
CHK. BY	
SCALE 1:18	
DATE 9/9/2010	
DWG. SET. C. WEIGHT 3240.55178	

ITEM NO.	DESCRIPTION
1	FRAME ASSEMBLY
2	SLITTER, MOTOR DRIVE ASM
3	TOP ROLLER ASSEMBLY
4	INFEED DRIVE ROLLER ASM
5	INFEED ROLL DRIVE ASM
6	BORDER LIFT ROLL ASM
7	OUTFEED MOTOR DRIVE ASM
8	OUTFEED DRIVE ROLL ASM
9	X CUT CLAMP ASSEMBLY
10	PANEL CUTTER LEGS ASSEMBLY
11	CYLINDER MOUNTING
12	BRACKET, SHARPENER, RH
13	WASHER PLATE, OUTFEED ROLL
14	PLATE, VERT, OUTFEED DRV L
15	DANCER ASSEMBLY
16	PANEL BACK, RIGHT
17	PANEL BACK, LEFT
18	PANEL FRONT LEFT
19	PANEL FRONT LEFT WELD MNT
20	BRACKET, CUT TABLE
21	PLATE, TABLE SUPPORT
22	MATERIAL SENSOR, X CUT
23	SLITTER SHARPENER ASSY
24	CYLINDER BRIDGE, LEFT
25	CYLINDER, AIR, 501, 150S
26	CYLINDER, AIR, 80, 3280
27	CYLINDER, AIR, 80, 501X100
28	CYLINDER, AIR, 80, 501X80
29	CLEVIS ROD, M10X1.25
30	CLEVIS ROD, M16X1.5
31	FLANGES W/VEL, DMC32
32	FLANGE SWIVEL FOR DMC50
33	FLANGE SWIVEL, DMC32
34	CLEVIS SINGLE BEAR W/PIN
35	Built Head Union
36	BEARING, FLANGE, 25MM
37	BEARING, PULLWBLOCK
38	CLAMP COLLAR, M20
39	PILLOW BLOCK, BEARING, UCP-206-20



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SHEET 2 OF 2	
ATLANTA ATTACHMENT COMPANY	
NAME	1393E SUB-FRAME ASSEMBLY
2nd DSE	11393E
MATERIAL	AS NOTED
ASSEMBLY	11393E
DES. BY	JK
DR. BY	JEFF KANE
CHK. BY	
SCALE	1:20
DATE	9/9/2010
DWG. NO.	1388232
DRAWING NO.	1388232
REV	2

FINISH	DEFAULTS
BLACK ANODIZE	CONFORMS TO:
BLACK ANODIZE	AS SPECIFIED
HEAT TREAT	Loose Tolerance
PAINT	X ± 0.100
CLEAR CHROME PLATE	XX ± 0.050
TUMESAVE	XXX ± 0.015
Other	XXXV ± AS SPECIFIED

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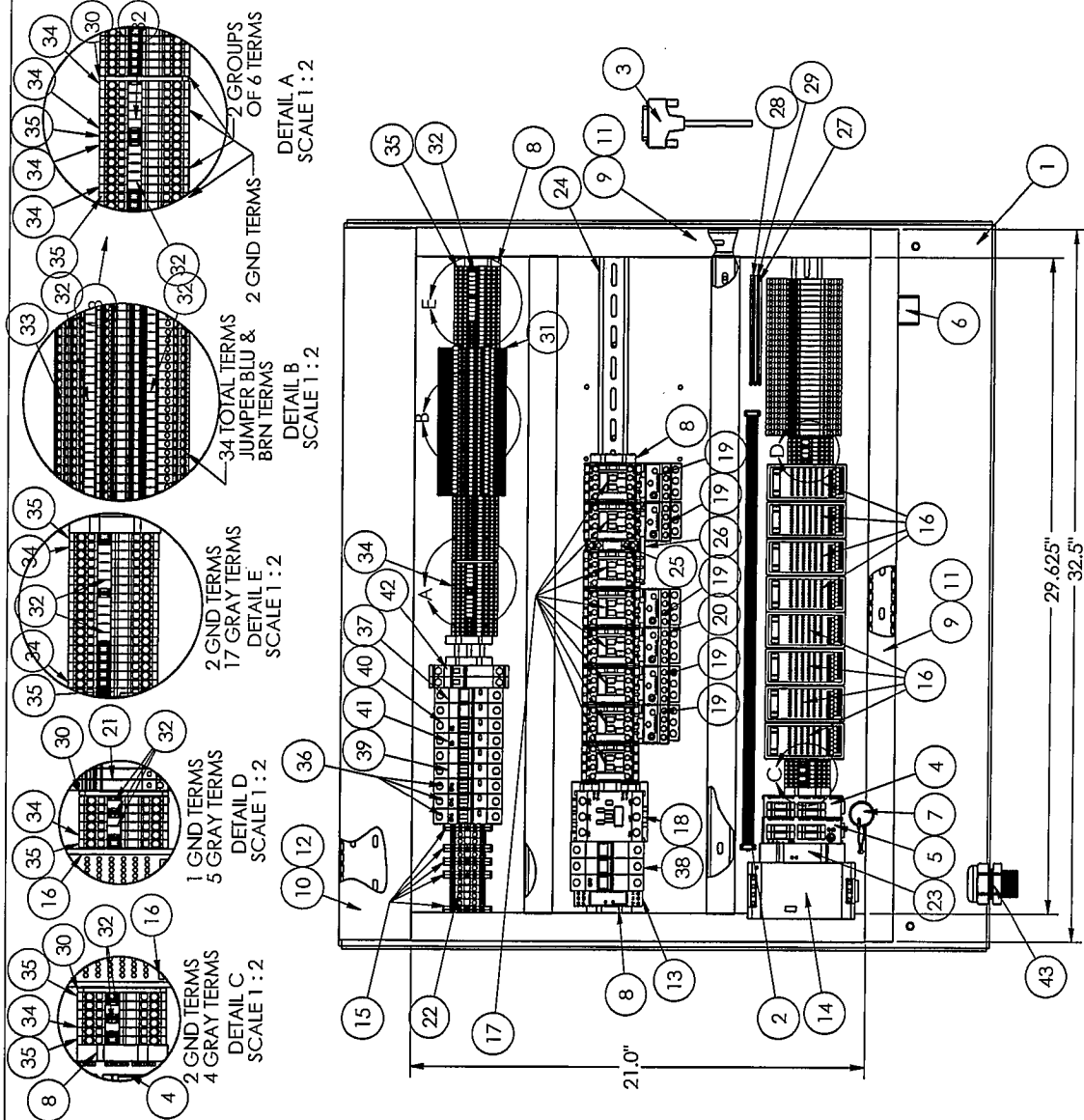
S:\1388\1388232

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1388306	BACK PANEL WELDMENT
2	* 8	1388416	CABLE, 10 CON RIBBON
3	1	1389882	CABLE, TOUCHSCREEN, ASSY
4	1	AAFPD-E92T-A	EXPANSION UNIT, PLC
5	1	AAFG-C32TH	CONTROLLER, PLC, SIGMA
6	1	EE64151B	FERRITE CORE, SPLIT, CABLE
7	1	EEAFFG804	BATTERY BACKUP, PLC
8	7	EECLIPFX	ANCHOR, DIN RAIL
9	* 12 FT	EEDC1LG	DUCT, WIRE COVER, 1"
10	* 3 FT	EEDC3X2	DUCT, WIRE COVER, 3"
11	* 12 FT	EEDF1X2	DUCT, WIRE, 1X2
12	* 3 FT	EEDF3X2	DUCT, WIRE, 3X2
13	1	EEDPA51CM44	MONIT. RELAY, 3 PHASE
14	1	EEDR12024	POWER SUPPLY, 24VDC
15	5	EEFK635	TERMINAL BLOCK, EK2.6/35
16	8	EEIMRC10	MODULE, INTERFACE, 10
17	8	EEIC12B11	CONTACTOR, IEC, 230VAC
18	1	EEIC32A22	CONTACTOR, IEC, 230VAC
19	5	EEIMT32S25A	RELAY, OVERLOAD, 1.6-2.5A
20	1	EEIMT32S6A	RELAY, OVERLOAD, 4.0-6.0A
21	28	EEPIR6W1P24	RELAY, INTERFACE, 24VDC
22	8	EESAK6EN	TERMINAL BLOCK, SAK6/EN
23	1	EESR103AM01	SAFETY RELAY, DUAL CHAN.
24	* 100 IN	EETS35X7.5	DIN RAIL
25	1	EEUR02	MECHANICAL INTERLOCK
26	1	EEUW22	WIRE KIT, REVERSING
27	* 2	EEZG20-1	JUMPER, RELAY, RED
28	* 2	EEZG20-2	JUMPER, RELAY, BLACK
29	* 2	EEZG20-3	JUMPER, RELAY, BLUE
30	3	FF280-308	TERMBLK ENDPATE, WAGO, 280
31	1	FF280-319	TERMBLK, WAGO, SENSOR, DIN
32	93	FF280-402	JUMPER, WAGO, TOP, SNGL
33	34	FF280-560	TERMBLK, WAGO, SENSOR, DIN
34	57	FF280-901	TERMBLK, WAGO, TOP, SNGL, GRN
35	7	FF280-907	TERMBLK, WAGO, TOP, SNGL, GRN
36	3	FL7161C	CIRCUIT BREAKER, THERM-MAG
37	1	FL722C	BREAKER, CIRCT, THERM-MAG
38	1	FL7323C	CIRCUIT BREAKER, THERM-MAG
39	1	FL762C	CIRCUIT BREAKER, THERM-MAG
40	1	FL821B	CIRCUIT BREAKER, B-CURVE
41	1	FL841B	CIRCUIT BREAKER, B-CURVE
42	1	FFQL213DMKM10	CIRCUIT BREAKER, 10A, 2P
43	1	MM69915K72	STRAIN RELIEF, LIQ TIGHT

* MANUALLY ENTERED

FINISH	DEFULTS
BY ANGLE	BY ANGLE
BLACK	BLACK
BLACK OXIDE	BLACK OXIDE
HEAT TREAT	HEAT TREAT
PHOSPHATE	PHOSPHATE
PAINT	PAINT
CLEAR CHROMATE	CLEAR CHROMATE
ZINC	ZINC
UNFINISHED	UNFINISHED
OTHER	OTHER

NAME	BACK PANEL ELECTRICAL ASSY
2ND DES.	1395E PANEL ONLY
MATERIAL	SEE NOTED
ASSEMBLY	11395E
DES. BY	JKK
CHK BY	JEFF KOME
SCALE	1:1
DATE	10/20/2010
DWG SIZE	C
WEIGHT	100.461618



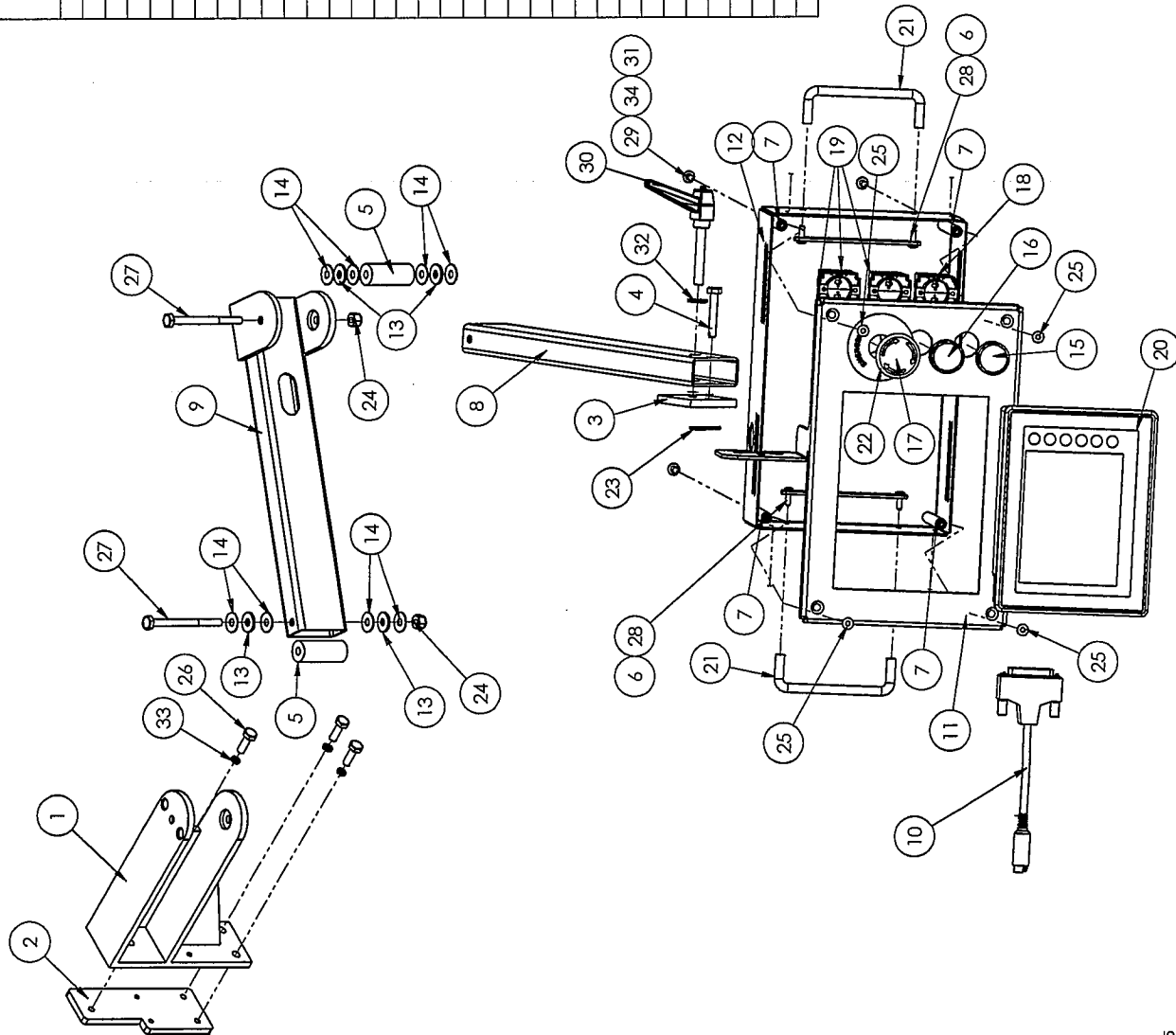
ASSEMBLY NOTES:

- 1) CUT DIN RAIL EETS35X7.5 INTO THREE PIECES (29.625")
- 2) CUT WIRE COVER & DUCT EEDC3X2 & EEDF3X2 TO 32.5"
- 3) CUT WIRE COVER & DUCT EEDC1LG & EEDF1X2 INTO FIVE PIECES (2 @ 29.625", 2 @ 21.0", AND 1 @ 32.5")
- 4) PLEASE USE EEUR02 & EEUW22 MECHANICAL INTERLOCK WITH EVERY MOTOR WITH FORWARD & REVERSE CONTACTORS

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From the library of: Diamond Needs Corp

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	0411-114	WELDMENT, SWIVEL BASE
2	1	0411-3705	NUT PLATE, BASE MOUNT
3	1	0411-3708	NUT PLATE, BOX MOUNT
4	1	0411-3709	LOCK PIN
5	2	0411-3712	TUBE, SPACER, TALL
6	2	1379215	PLATE, WASHER, HANDLE
7	4	1388685	STANDOFF, .5" X 3" M5
8	1	1389701	TUBE, 12 L PIVOT ARM
9	1	1389701	WLDMT, PIVOT ARM
10	1	1389747	CABLE, TOUCHSCREEN, ASSY
11	1	1389870	MOUNT, TOUCHSCREEN
12	1	1389872	COVER, BACK, TOUCHSCREEN
13	4	BBNTA411	BEARING, THRUST, .250B
14	8	BBTRA411	WASHER, THRUST, STEEL
15	1	EE2AF3	OPERATOR, FLUSH, GREEN
16	1	EE2AF4	OPERATOR, FLUSH, RED
17	1	EE2AML4	OPERATOR, E-STOP, RED
18	2	EES1	CONTACT BLOCK, NO
19	3	EES2	CONTACT BLOCK, NC
20	1	EEV606EM20	TOUCH SCREEN FOR T393
21	2	MM1568A45	HANDLE, DOOR, PULL
22	1	MM800E15YE112	E-STOP LEGEND PLATE
23	1	MM98335A04	SPRING CLIP, .06 WIRE
24	2	NINE1/4-20	NUT, ELASTIC LOCK, 1/4-20
25	4	SSFCM5X10	SCREW, FLAT ALLEN CAP
26	3	SSHC01048	1/4-20 X 3/4 HEX CAP
27	2	SSHC01192	HEX HEAD BOLTS, 1/4-20 X
28	4	SSPP90032	#8-32 X 3/8 PAN HD PHIL
29	4	SSPP98032	10-32 X 1/2 PAN PHIL
30	1	TH132429	HANDLE, THRD, 5/16-18X2.0
31	4	WWF5M5	WASHER, FLAT, M51.D.
32	1	WWF55/16	WASHER, FLAT, SAE, 5/16
33	3	WWL10	WASHER, LOCK, #10
34	4	WWLM5	M5 LOCK WASHER



S:\1388\1388415

FINISH	DEFAULTS
PLATE/CLEAN	COLOURING: 1
BURR/BENCH	2
BLACK/OXIDE	3
PAINT	4
LAND/BLAST	5
PAINT	6
PAINT	7
PAINT	8
PAINT	9
PAINT	10
PAINT	11
PAINT	12
PAINT	13
PAINT	14
PAINT	15
PAINT	16
PAINT	17
PAINT	18
PAINT	19
PAINT	20
PAINT	21
PAINT	22
PAINT	23
PAINT	24
PAINT	25
PAINT	26
PAINT	27
PAINT	28
PAINT	29
PAINT	30
PAINT	31
PAINT	32
PAINT	33
PAINT	34

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ATLANTA ATTACHMENT COMPANY

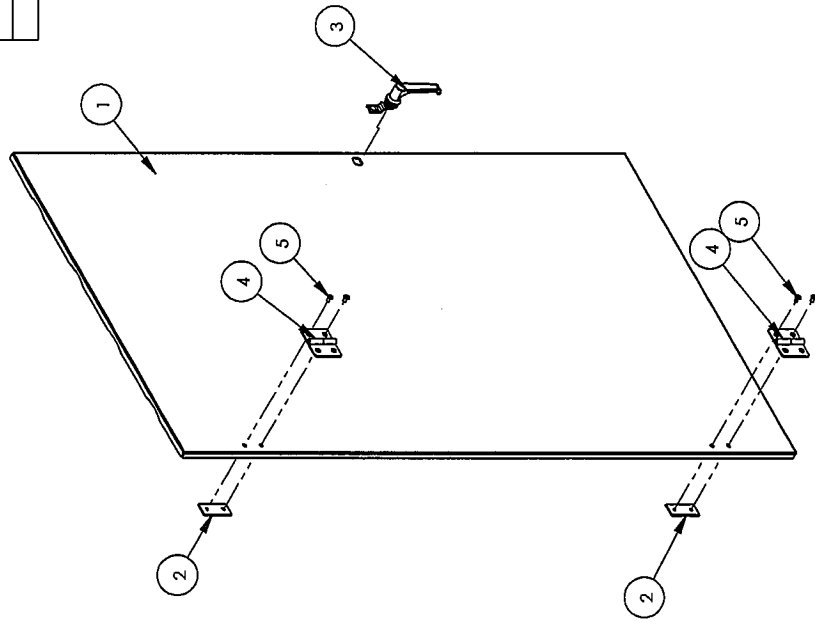
NAME: SWIVEL ARM ASSEMBLY
 2nd DES: TOUCHSCREEN, T393E
 MATERIAL NOTED
 ASSEMBLY 11392E

DATE: 10/20/2010 | DWG SITE: C | WEIGHT: 16.7699%
 SCALE: 1:5

DESIGNER: JEFF KANE
 CHECKED: JEFF KANE
 DRAWING NO.: 1388415
 REV: 3

From the library of: Diamond Needle Corp

ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	1	1388548	DOOR, RIGHT SIDE
2	2	1388551	PLATE, HINGE, NUT, M6
3	1	MMELH149	LATCH HANDLE
4	2	SHHPSLCB45	HINGE/LH, DETACHABLE
5	4	SSFCM4X12	SCREW, FLAT ALLEN CAP



S:\1388\1388549

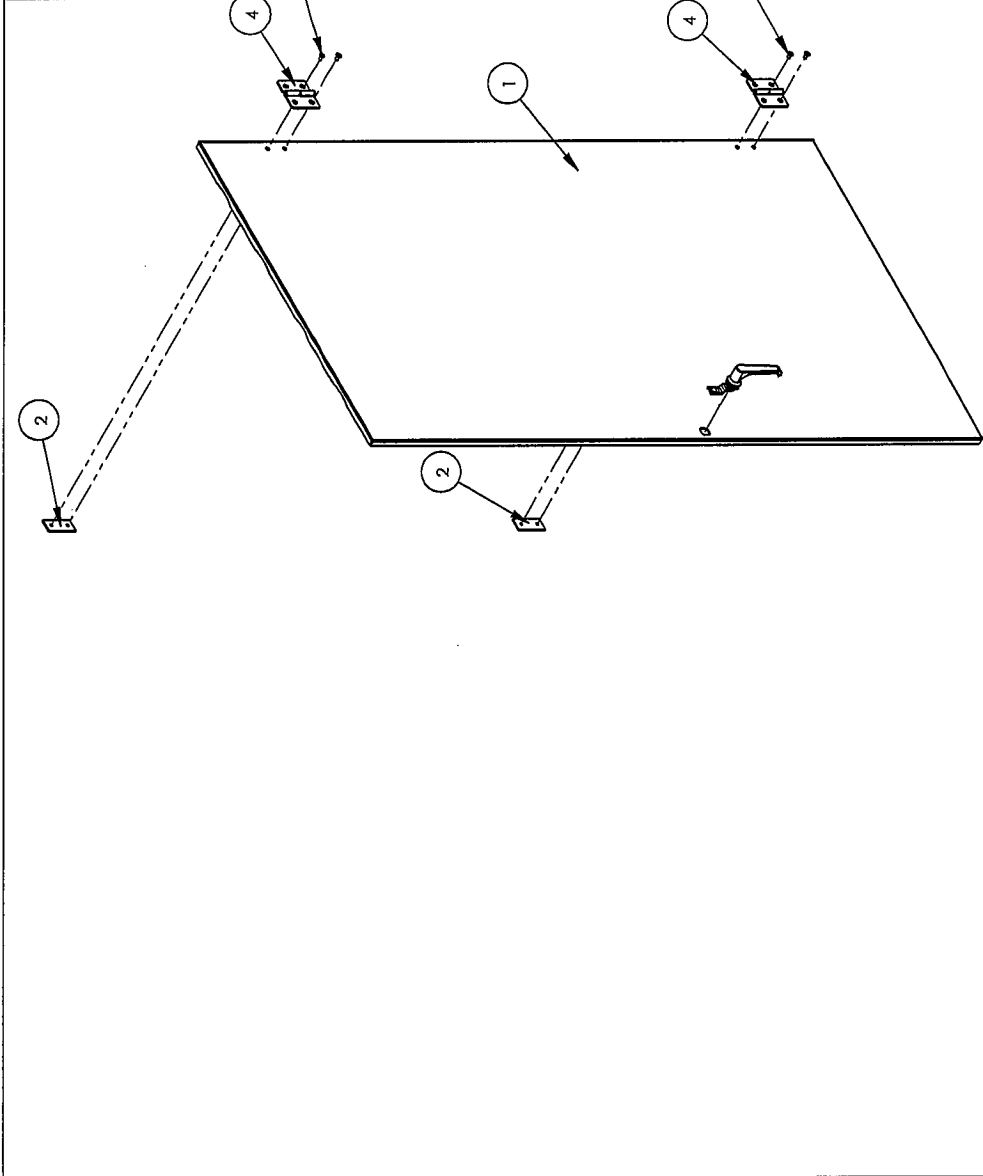
SHEET OF 1

FINISH	DEFAULTS	NAME
PRIME/CLEAN	CONTOURS	ATLANTA ATTACHMENT COMPANY
BURR BENCH		2nd DIS. 1393E.SPPC.SPPCM
HEAT TREAT		MATERIAL SEE NOTED
SAND BLAST		ASSEMBLY 1393E.SPPC.SPPCM
BLUF		PART NO. 1388549
ANNEAL		DESIGN NO. 1388549
CLEAR CHROMIUM		DESIGNER JSK
TEMPER		DESIGNER JEFF KOPPE
OIL		DATE 12/13/2010
FORM		SCALE 1:10



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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388547	DOOR, LEFT SIDE
2	2	1388551	PLATE, HINGE NUT, M6
3	1	MMELH149	LATCH HANDLE
4	2	SHHPSRC845	HINGER/RH,DETACHABLE
5	4	SSFCM6X12	SCREW,FLAT ALLEN CAP



S:\1388\1388550

SHEET OF 1

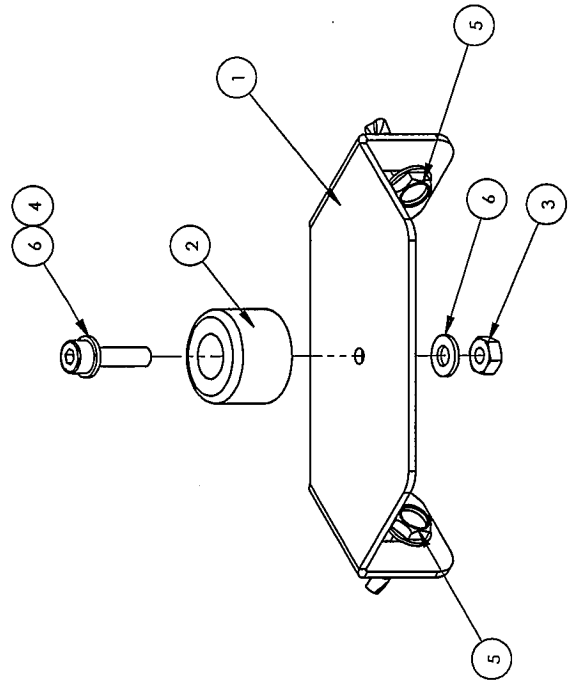
FINISH		DEFAULTS	
PAINT/CLEAN	CONSPICUOUS	NAME	ATLANTA ATTACHMENT COMPANY
BLACK OXIDE		2nd DES.	SIDE DOOR ASSEMBLY, LH
HEAT TREAT		MATERIAL	1392E,SPPC,SPPCM
SAND BLAST		ASSEMBLY	SEE NOTED
PAINT		PART NO.	1388550
CLEAR CHROMATE		DES. BY	JSK
TRIM/PAVE		CHK. BY	Jeff Korte
Other		DATE	12/14/2010
		SCALE	1:10
		DWG. SEE	B. WEIGHT 47.189244



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XXX-XX

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388557	PLATE, DOOR STOP
2	1	MM9540K22	BUMPER, 3/4 DIA
3	1	NNHM4X0.7	NUT, HEX, M4-0.7
4	1	SSSCM4X16	SCREW, SOCKET CAP
5	2	SSZ573048	SCREW, SHT. METAL 10 ZIP
6	2	WWFM4.3	WASHER, FLAT, M4



S:\1388\1388559

SHEET OF 1

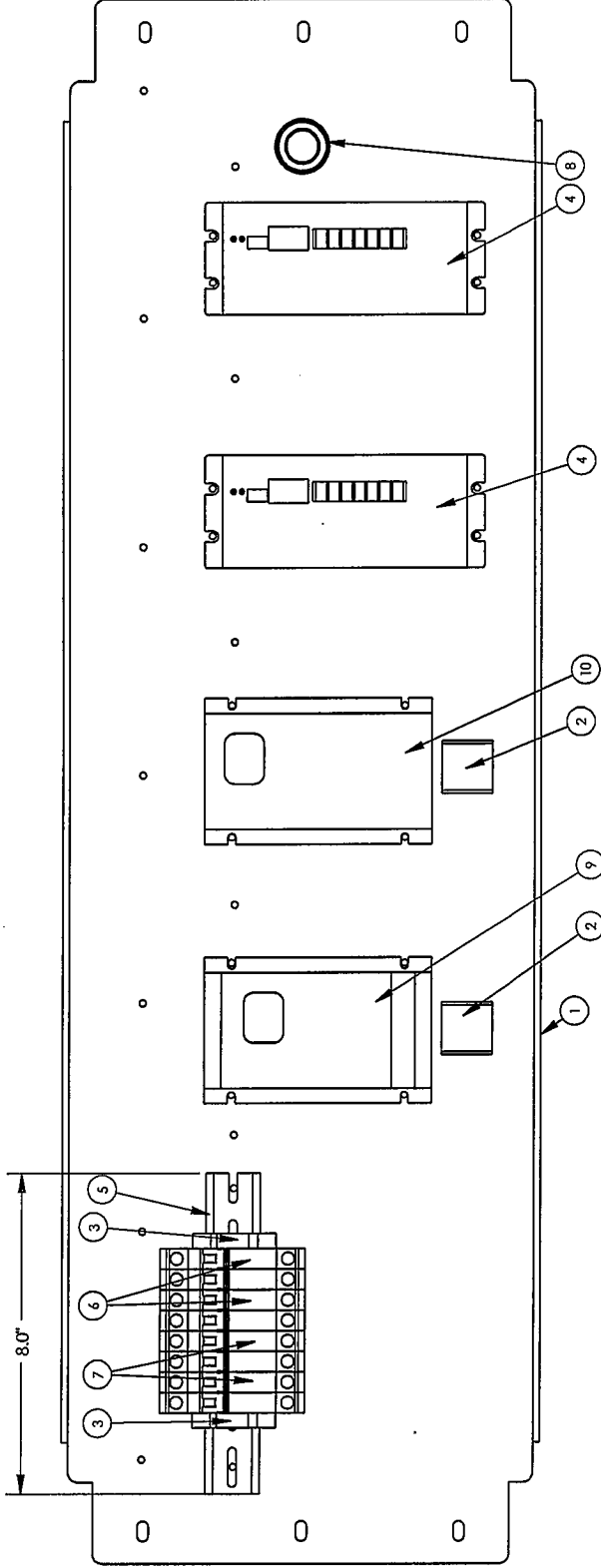
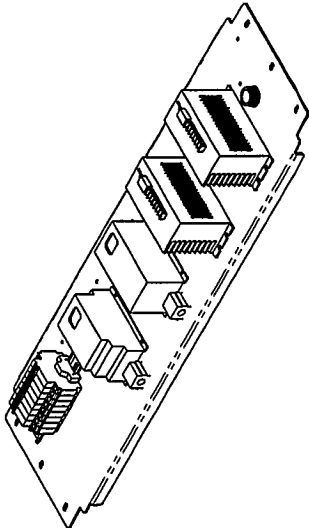
FINISH		DEFAULTS	
PRIME/GRAN	CONTRAINS:	NAME	ATLANTA ATTACHMENT COMPANY
BLACK OXIDE		2nd DES.	DOOR STOP/BUMPER ASM
LEAD TREAT		MATERIAL	SEE NOTED
SAND BLAST		ASSEMBLY	11593E-SPPC-SPPCM
PAINT		PART NO.	1388559
CLEAR CHROMATE		DES. BY	JSK
THIN LAY		CK. BY	Jeff Korte
Other		DATE	12/16/2010
		SCALE	1:1
		REV	0
		DRAWING NO.	1388559
		B. WEIGHT	0.199487



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REV. NO.	DETAIL/QT.	PART NUMBER	DESCRIPTION
1	1	1388594	BOTTOM PANEL ELEC
2	2	EE64151B	FERRITE CORE SPLIT CABLE
3	2	ECLIPSE	ANCHOR/DRIN RAIL
4	2	ESH2100AC	MOTOR STEPPER DRV. IWB
5	* 8"	ETS5527 5	DIN RAIL
6	2	FQ02130M4A05	CIRCUIT BREAKER SA 2P
7	2	FQ02130M4A15	CIRCUIT BREAKER 1SA 2P
8	1	M468715WZ2	STRAIN RELIEF LIGHT
9	1	M468209S	DRIVE VAR. FREQ. 79HP, 1PH
10	1	M468210S	DRIVE/VARIABLE FREQUENCY

* ENTERED MANUALLY



NO.	Q55-11	TMA	DATE	DR	CHK
1			4/2/11		

FINISH	DEFAULTS
PRIME/CLEAN	
BLACK ENAMEL	
SAND BLAST	
PAINT	
CLEAR CHROMATE	
TIN/PLATE	
DRILL	
DRILL	

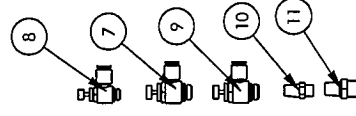
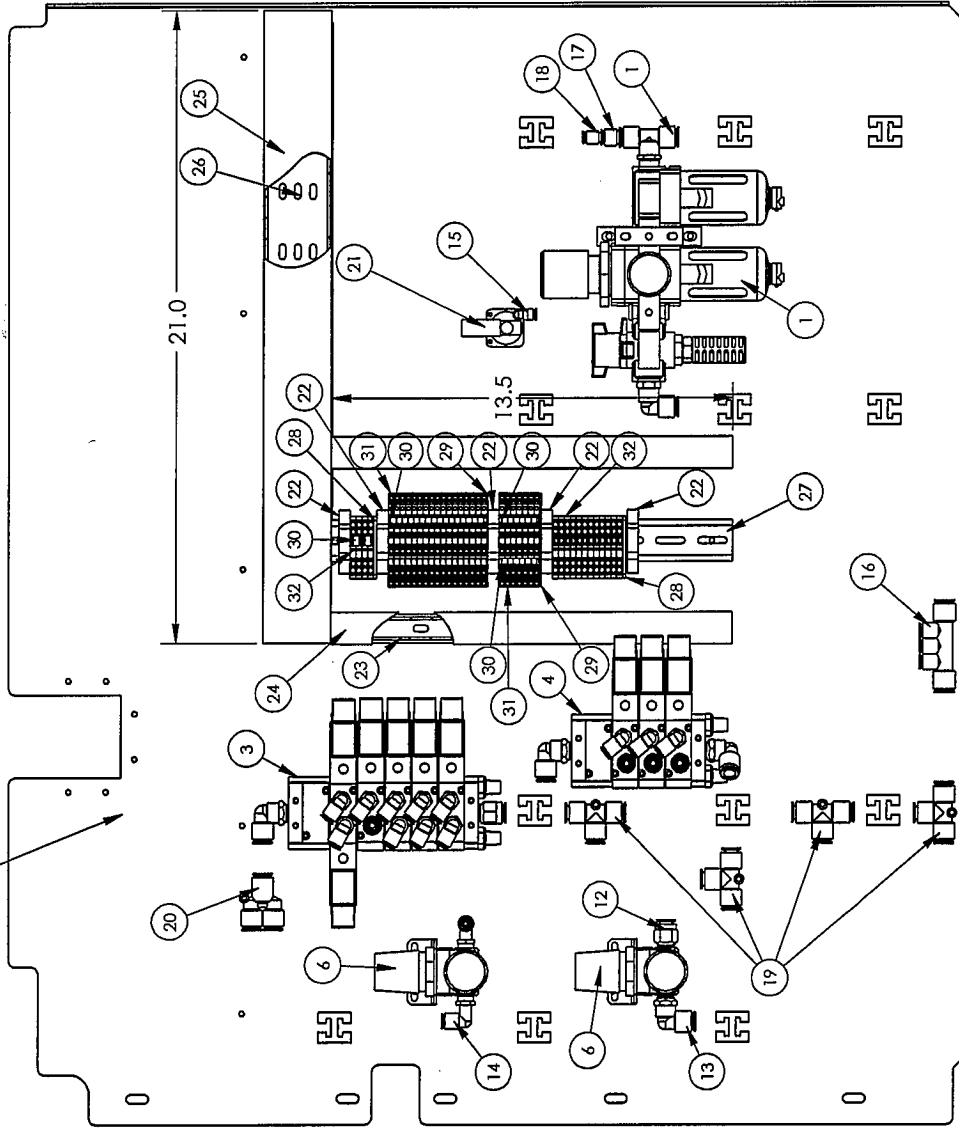
NAME	DATE	REV
ATLANTA ATTACHMENT COMPANY	1388594	1
BOTTOM PANEL ELEC. ASM		
2nd DES. 1993E		
MATERIAL SEE NOTED		
ASSEMBLY 11/97E		
DES. BY JSK		
CHK BY Jeff Korte		
DATE 12/30/2010		
SCALE 1:3		
DWG. SIZE B		
WEIGHT 54.196215		



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S:\1388\1388594

ONLY SHOWN FOR REFERENCE



ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	1	138B335	FRL ASSEMBLY, 1393E
2	1	138B570	BACK PANEL, PNEUMATIC
3	1	138B653	SOLENOID, 6 VALVE ASM
4	1	138B654	SOLENOID, 4 VALVE ASM
5	9	139T160	CABLE ASSY, VALVE, DIN, 3M
6	2	AA19B-508	
7	*16	AA19BRA-404U	FLOW CONTROL, 1/4PTX1 1/4
8	*2	AA19BRA-408U	FLOW CONTROL, RC 1/8X1 1/4
9	*2	AA19BRR-404U	FLOW CONTROL, 1/4PTX1 1/4
10	*2	AAFP1B	MUFFLER, 1/8 NPT, BRONZ
11	*2	AAFP2B	MUFFLER, 1/4 NPT
12	1	AAGMC-3-4U	MALE CONNECTOR, 3/8OD TUBE 1/4
13	1	AAGME-3-4U	MALE ELBOW, 3/8OD TUBE 1/4
14	2	AAGME-4-4U	ELBOW, MALE, 1/4X1/4NPT
15	1	AAGME-5-10	ELBOW, MALE, 5/32X1/8-32
16	1	AAGMF-144	6-STATION AIR MANIFOLD
17	1	AAGPR-3-4	QUICK PLUG IN REDUCER 3/8 TO 1/4
18	1	AAGPR-5-4	QUICK PLUG-IN REDUCER
19	4	AAQUT-3-3	QUICK UNION T 3/8X3/8
20	1	AAQUY-3-3	QUICK UNION Y, 3/8X3/8
21	1	AAVFS1FM1B	AIR/ELEC. PRESSURE SW
22	5	EELFFIX	ANCHOR, DIN RAIL
23	*26"	EED78W308	DUCT, WIRE, .75 X .75
24	*26"	EED78W332	DUCT, WIRE COVER, .75"
25	*21"	EEDC2X2	COVER, WIRE DUCT
26	*21"	EEDF2X2	DUCT, WIRE, 2X2, MOD
27	*13"	EETS35X7.5	DIN RAIL
28	2	FF280-308	TERMBLK END PLATE, WAGO, 280
29	2	FF280-319	TERMBLK WAGO, SENSOR, DIN
30	30	FF280-402	JUMPER, WAGO, TOP, SINGL
31	24	FF280-560	TERMBLK WAGO, SENSOR, DIN
32	16	FF280-901	TERMBLK WAGO, TOP, SINGL, GRAY
33	*4"	ZZSH-310	TAPE, DOUBLE SIDED FOAM.

* MANUALLY ENTERED

NO	ECR NO	DATE	BR	GK

FINISH	DEFAULTS
FRANKLIN BURR BENCH BLACK OXIDE HEAT TREAT BLU PAINT POLYURETHANE UNPAINTED OIL	COUNTERSINKS 02

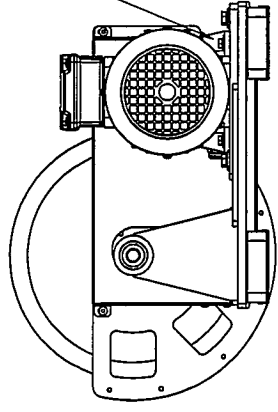
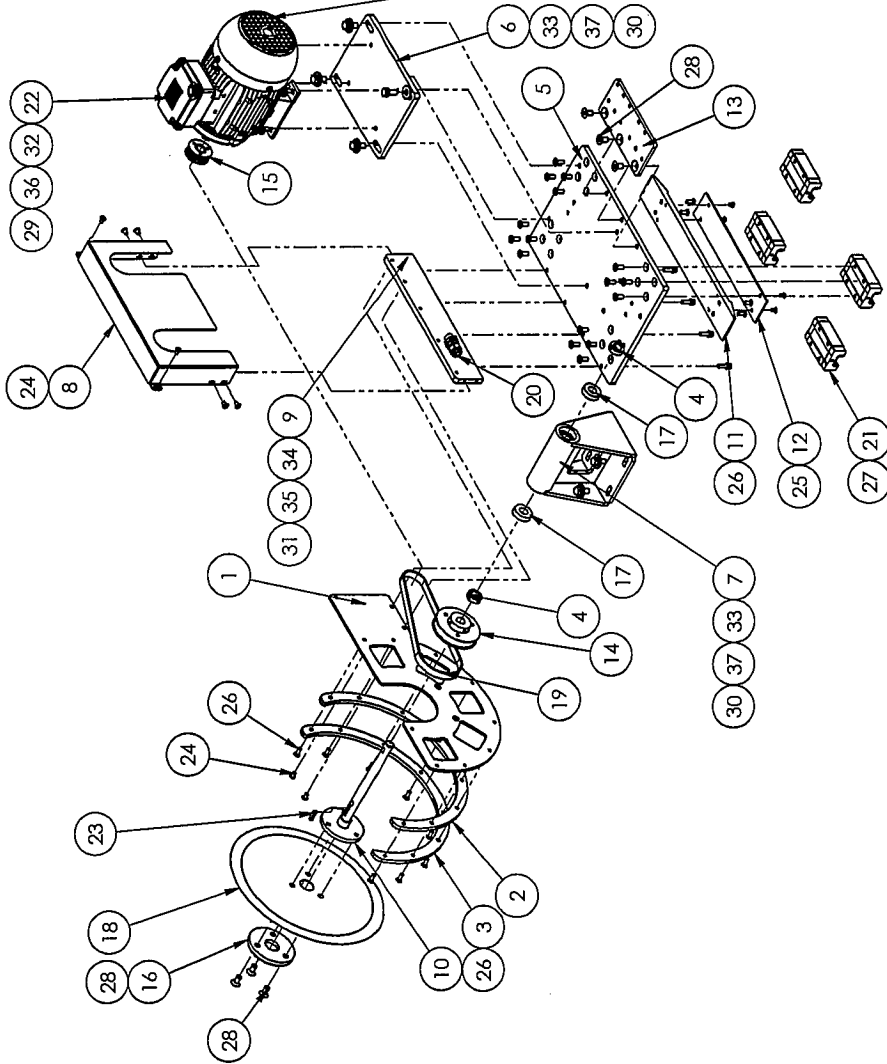
NAME	DATE	ISSUE NO.
MADE IN U.S.A.	1393E	138B650
REVISIONS	SEE NOTED	
DESIGNED BY	JSC	
DRAWN BY	JFK	
CHECKED BY	JFK	
SCALE	1:1	



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ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1388029	GUARD, BLADE, CROSS CUT
2	1	1388030	GUARD, BLADE, LOWER
3	1	1388031	GUARD, BLADE, LOWER
4	2	1388474	COLLAR, SET RETAINER
5	1	1388475	MOUNTING PLATE, CROSS CUT
6	1	1388476	MOTOR PLATE, X CUT
7	1	1388479	BEARING BLOCK, CROSS CUT
8	1	1388482	COVER, BELT, CROSS CUT
9	1	1388483	PLATE, BLADE GUARD XCUT
10	1	1388486	BLADE MOUNT, XCUT, WLD MNT
11	1	1388488	PLATE, PROX FLAG, XCUT
12	1	1388491	PLATE, PROX FLAG
13	1	1388492	PLATE, XCUT BELT DRIVE
14	1	1389203	FLANGED PULLEY
15	1	1389895	PULLEY ASSY
16	1	1393390	HUB, CAP, BLADE RETAINER
17	2	BB6002-ZZ	BEARING, BALL, 590B
18	1	CJ2090200	BLADE, 280MM SLITTER
19	1	GG220XL050	BELT, GEAR, 175P, 378W
20	1	MM7310K32	STRAIN RELIEF, 12mm
21	4	MMAGH25CAN	LINEAR BEARING
22	1	MM1W7124	MOTOR, IEC, 1/2 HP, 0.37 KW
23	1	MMKEY5X5	5mm X 5mm KEY STOCK
24	8	SSBCM5X8	SCREW, BUTT ON CAP
25	4	SSFCM4X8	SCREW, FLAT CAP, M4X8
26	12	SSFCM5X14	M5-0.8X14, FLAT ALLEN
27	16	SSFCM6X16	M6 X 20 FLAT ALLEN
28	6	SSFCM8X16	M8 X 16 FLAT CAP SCR
29	4	SSHCM6X16	SCREW, HEX M6X16
30	8	SSHCM8X20	SCREW, HEX CAP
31	4	SSSCM5X20	M5-0.8X20, SCREW, SOCKET CA
32	4	WWF174	WASHER, FLAT, 17/4", COM
33	8	WWF5/16	WASHER, FLAT, 5/16
34	4	WWFM5	WASHER, FLAT, M5 I.D.
35	4	WWLM5	M5 LOCK WASHER
36	4	WWLM6	M6 LOCK WASHER
37	8	WWLM8	M8 LOCK WASHER

ASSEMBLY NOTE:
1) PLEASE REMOVE AND ROTATE MOTOR FEET LEFT 90°



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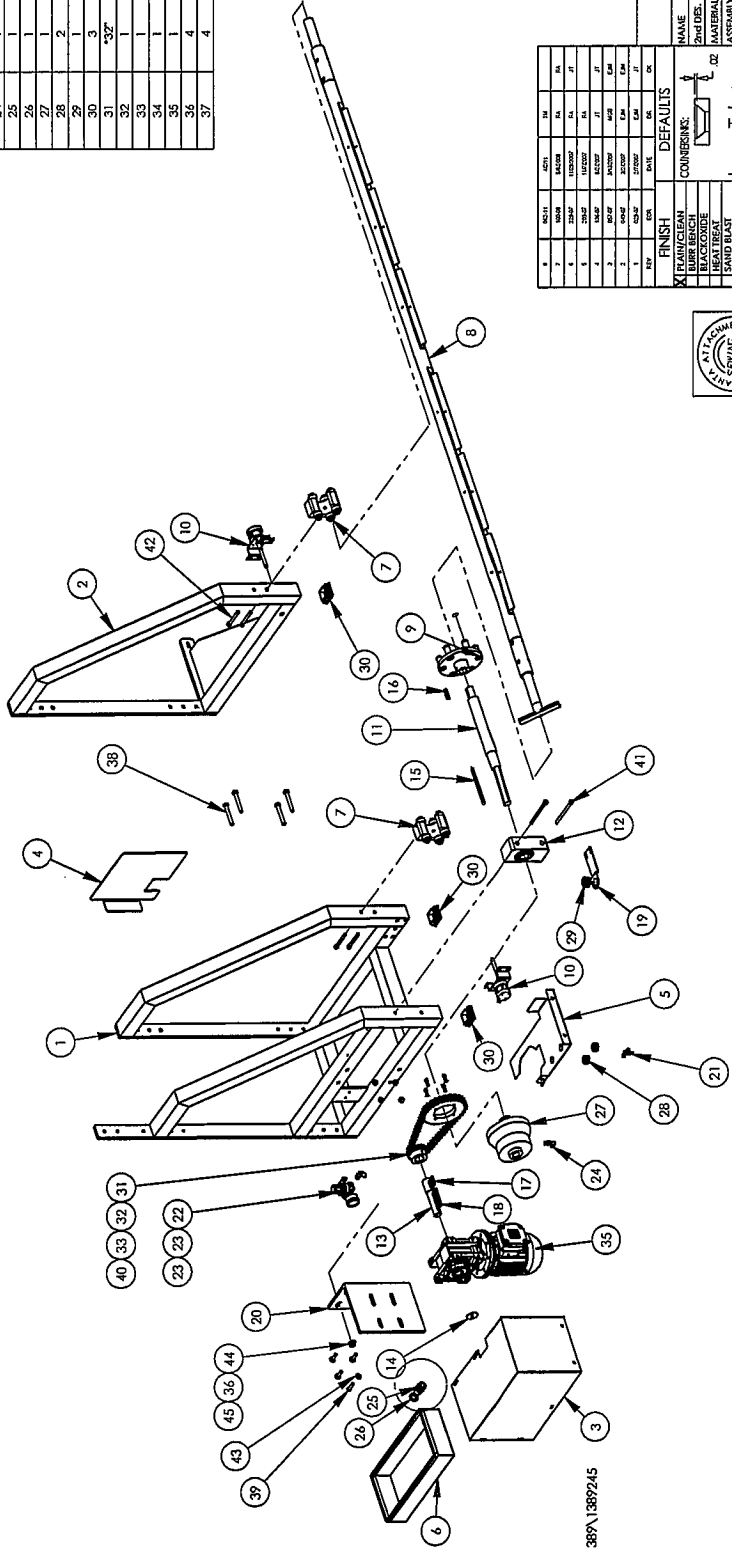
NO.	070-11	5/2/11	TM	DR	CK
1	ECR	NO	DATE	DATE	DATE
FINISH					
X1:ETAN/CLEAN					
BIBS:BRUSH					
BLACK:BLACK					
SAND:BLAST					
BLUF					
CLEAR:CHROME					
TIME:SAVE					
OIL					
Other					
CONVERSIONS:					
NAME: CROSS CUT ASSY					
2nd DES: 1393E1393EPCA					
MATERIAL AS NOTED					
PART NO.: 1388664					
DES BY: JSK					
DR BY: JEFF KANE					
SCALE: 1:1					
DATE: 4/9/2011					
DWG. NO.: 1388664					
REV: 1					
SHEET 1 OF 1					



From the library of: **Diamond Needle Corp**

ITEM NO.	QTY	PART NUMBER	DESCRIPTION	ITEM NO.	QTY	PART NUMBER	DESCRIPTION
38	4	SHCM10WZ5	SCREW,HEX,CAP,10-1.5X70	1	1	1389241	DRIVE SUPPORT WELDMENT
39	4	SSHCMBX30	SCREW,HEX,CAP,M8X40	2	1	1389250	ROD SUPPORT WELDMENT
40	4	SSCO1048	1/4-20 X 3/4" SOC,CAP,SC	3	1	1389261	COVER, MOTOR WINDER
41	2	SSSCMBX120	SOCKET HEAD SCREW,M8X120	4	1	1389263	BELT GUARD, INNER
42	4	SSSCMBX70	SCREW,SOC,CAP,M8X75	5	1	1389472	CLOSURE PLATE,GUARD,LOWE
43	4	WVWF1/4	WASHER,FLAT,1/4",COM	6	1	1389491	TRAY ASSEMBLY
44	4	WVFM10	WASHER,FLAT,M10,I.D.	7	2	1393058	CRABLE ASSEMBY
45	4	WVLM10	M10 LOCK WASHER	8	1	1393139	TAKE UP DRIVE ROD
46	4	WVLM8	M8 LOCK WASHER	9	1	1393260	DRIVE DOG
				10	2	1393301	TABLE LOCKING ASSY
				11	1	1393333	CLUTCH SHAFT
				12	1	1393334	BLOCK,BEARING,30MM
				13	1	1393357	SHAFT, OUTPUT
				14	1	1393364	RETAINER WASHER
				15	1	1393365	KEY, CLUTCH
				16	1	1393366	KEY, DRIVE DOG
				17	1	1393368	KEY, SMALL PULLEY
				18	1	1393369	KEY, GEAR MOTOR
				19	1	1393491	BRKT,ANTI-ROTATION
				20	1	1961-331	MOUNT, MOTOR
				21	1	AA2001F-03	FLOW CONTROL,LINE,5/32
				22	1	AAASR20008	REG-O-140 W/GAUGE, BRKT
				23	2	AAGME-4-4	ELBOW, MALE,1/4",/ANPT
				24	1	AAGMEL-5-8	QUICK MALE ELBOW,LONG
				25	1	FE2200	STRAIN RELIEF, 1/2" NPT
				26	1	FR8463	NUT,LOCK,1/2NPT,NYLON,BLK
				27	1	MM805275	CLUTCH LAIR,1.0 B,370 IN-L
				28	2	MM9307K63	GROMMET,1/2ID,1.371/4 HOLE
				29	1	MM9307K69	GROMMET,5/8ID,1.25, 1.25GV
				30	3	MM9565K8	PLUG,BLACK, 2" SQ
				31	"32"	MMD35 (32LG)	CHAIN,STEEL, DBL #35-2 X 32IN LG
				32	1	MMD3582M1	SPROCKET,22T,DBL,NOS35
				33	1	MMD3584BM1	SPROCKET,48T,DBL,NOS35, MO
				34	1	MMD35SCL	MASTER LINK,DBL,#35 CHAIN
				35	1	MMRV0501-30	MOTOR, GEARBOX,0.37FW,3PH
				36	4	NNHM10X1.5	NUT,HEX,M10X1.5
				37	4	NNHM8X1.25	M8 X 1.25 HEX NUT

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1389241	DRIVE SUPPORT WELDMENT
2	1	1389250	ROD SUPPORT WELDMENT
3	1	1389261	COVER, MOTOR WINDER
4	1	1389263	BELT GUARD, INNER
5	1	1389472	CLOSURE PLATE,GUARD,LOWE
6	1	1389491	TRAY ASSEMBLY
7	2	1393058	CRABLE ASSEMBY
8	1	1393139	TAKE UP DRIVE ROD
9	1	1393260	DRIVE DOG
10	2	1393301	TABLE LOCKING ASSY
11	1	1393333	CLUTCH SHAFT
12	1	1393334	BLOCK,BEARING,30MM
13	1	1393357	SHAFT, OUTPUT
14	1	1393364	RETAINER WASHER
15	1	1393365	KEY, CLUTCH
16	1	1393366	KEY, DRIVE DOG
17	1	1393368	KEY, SMALL PULLEY
18	1	1393369	KEY, GEAR MOTOR
19	1	1393491	BRKT,ANTI-ROTATION
20	1	1961-331	MOUNT, MOTOR
21	1	AA2001F-03	FLOW CONTROL,LINE,5/32
22	1	AAASR20008	REG-O-140 W/GAUGE, BRKT
23	2	AAGME-4-4	ELBOW, MALE,1/4",/ANPT
24	1	AAGMEL-5-8	QUICK MALE ELBOW,LONG
25	1	FE2200	STRAIN RELIEF, 1/2" NPT
26	1	FR8463	NUT,LOCK,1/2NPT,NYLON,BLK
27	1	MM805275	CLUTCH LAIR,1.0 B,370 IN-L
28	2	MM9307K63	GROMMET,1/2ID,1.371/4 HOLE
29	1	MM9307K69	GROMMET,5/8ID,1.25, 1.25GV
30	3	MM9565K8	PLUG,BLACK, 2" SQ
31	"32"	MMD35 (32LG)	CHAIN,STEEL, DBL #35-2 X 32IN LG
32	1	MMD3582M1	SPROCKET,22T,DBL,NOS35
33	1	MMD3584BM1	SPROCKET,48T,DBL,NOS35, MO
34	1	MMD35SCL	MASTER LINK,DBL,#35 CHAIN
35	1	MMRV0501-30	MOTOR, GEARBOX,0.37FW,3PH
36	4	NNHM10X1.5	NUT,HEX,M10X1.5
37	4	NNHM8X1.25	M8 X 1.25 HEX NUT



FINISH	DEFUALTS
FRAMING	OK
CLEAN	OK
BLACK OXIDE	OK
HEAT TREAT	OK
SAND BLAST	OK
PAINT	OK
CLEAN CHROME	OK
TEMPER	OK
Other	OK

COUNTERSINKS	DE
Loose Tolerance	
X = 1.00	
XX = 1.00	
XXX = 1.00	
XXXX = AS SPECIFIED	

ITEM	QTY	DESCRIPTION
1	1	DRIVE SUPPORT WELDMENT
2	1	ROD SUPPORT WELDMENT
3	1	COVER, MOTOR WINDER
4	1	BELT GUARD, INNER
5	1	CLOSURE PLATE, GUARD, LOWE
6	1	TRAY ASSEMBLY
7	2	CRABLE ASSEMBLY
8	1	TAKE UP DRIVE ROD
9	1	DRIVE DOG
10	2	TABLE LOCKING ASSY
11	1	CLUTCH SHAFT
12	1	BLOCK, BEARING, 30MM
13	1	SHAFT, OUTPUT
14	1	RETAINER WASHER
15	1	KEY, CLUTCH
16	1	KEY, DRIVE DOG
17	1	KEY, SMALL PULLEY
18	1	KEY, GEAR MOTOR
19	1	BRKT, ANTI-ROTATION
20	1	MOUNT, MOTOR
21	1	FLOW CONTROL, LINE, 5/32
22	1	REG-O-140 W/GAUGE, BRKT
23	2	ELBOW, MALE, 1/4", /ANPT
24	1	QUICK MALE ELBOW, LONG
25	1	STRAIN RELIEF, 1/2" NPT
26	1	NUT, LOCK, 1/2NPT, NYLON, BLK
27	1	CLUTCH LAIR, 1.0 B, 370 IN-L
28	2	GROMMET, 1/2ID, 1.371/4 HOLE
29	1	GROMMET, 5/8ID, 1.25, 1.25GV
30	3	PLUG, BLACK, 2" SQ
31	"32"	MMD35 (32LG)
32	1	MMD3582M1
33	1	MMD3584BM1
34	1	MMD35SCL
35	1	MMRV0501-30
36	4	NNHM10X1.5
37	4	NNHM8X1.25

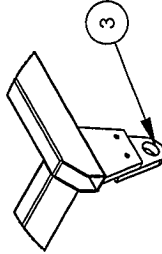
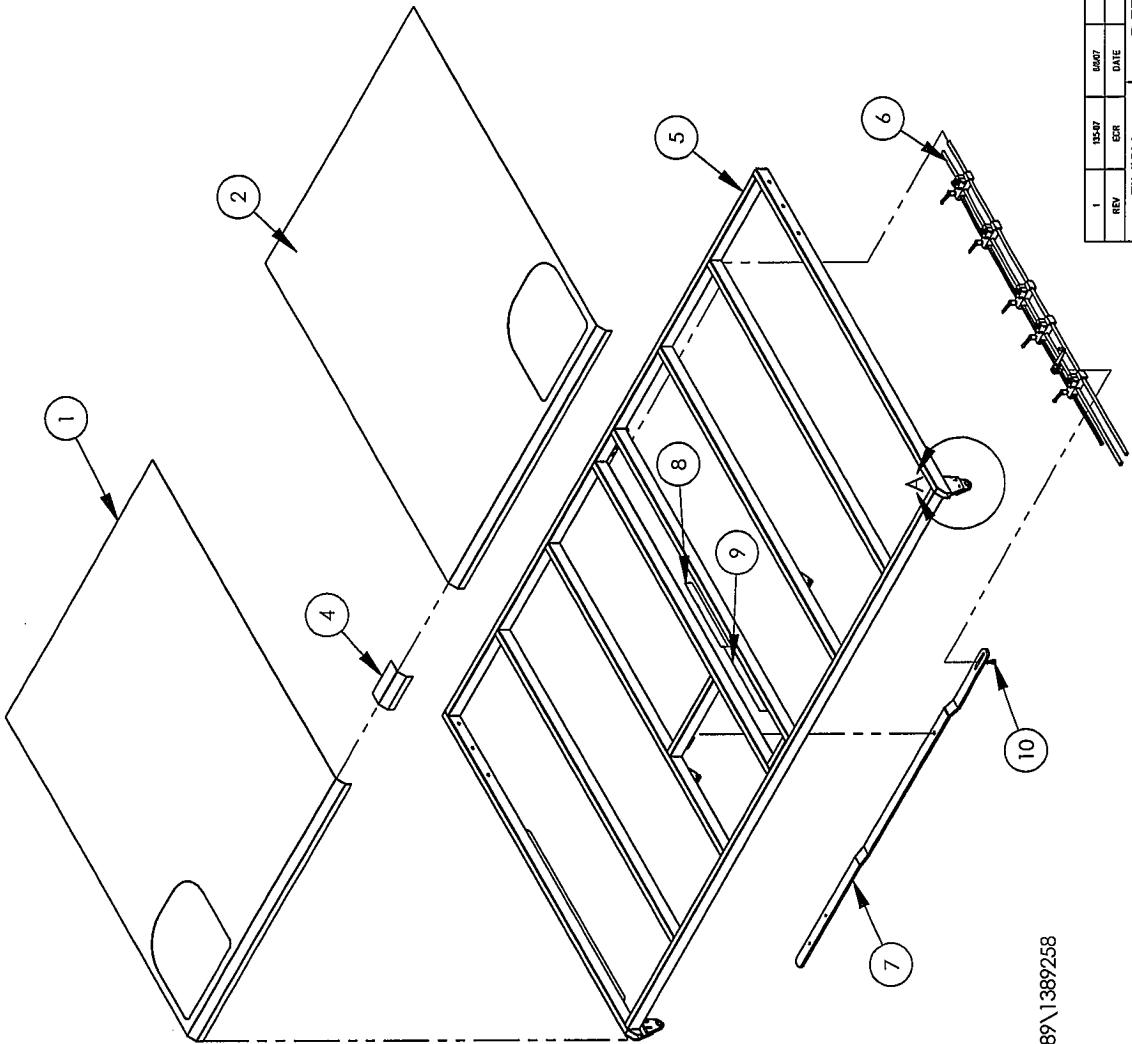
ATLANTA ATTACHMENT COMPANY

NAME WINDER ASSEMBLY
 2nd IDS: 1393C
 MATERIAL AS NOTED
 ASSEMBLY 1389245
 PART NO. 1389245
 DES. BY MGB
 DR. BY MGB
 CK. BY EJM
 DATE 1/12/2007
 SCALE 1:16
 DRAWING NO. 1389245
 REV 8



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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1389256	TOP PANEL, RIGHT
2	1	1389259	TOP PANEL, LEFT
3	2	1389706	PIVOT, TABLE
4	1	1393091	TOP PANEL, CENTER
5	1	1393095	EXIT TABLE WELDMENT
6	1	1393125	EYE ADJUSTMENT ASSY
7	1	1393300	LEVER, EYE ADJUSTMENT
8	1	MM19 10A23	RULER, SILVER MYLAR 36"
9	1	MM19 10A43	RULER, SILVER MYLAR 36"
10	2	SSAS024024	3/8 X 3/8 X 5/16-18 SHLD, BOLT



DETAIL A
SCALE 1 : 8

REV	DATE	BY	CHK	BA	CA
1	05/27	DIR			
2	06/07	DIR			
3	06/07	DIR			

FINISH: PLAIN/CLEAN, BURR BENCH, BLACKOXIDE, HEAT TREAT, SAND BLAST, BUFF, PAINT, CLEAR CHROMATE, TIMESAVE, OIL
 Other:

COUNTERSINKS: .02
 Loose Tolerance: X = ±.100, XX = ±.050, XXX = ±.015, XXXX = AS SPECIFIED



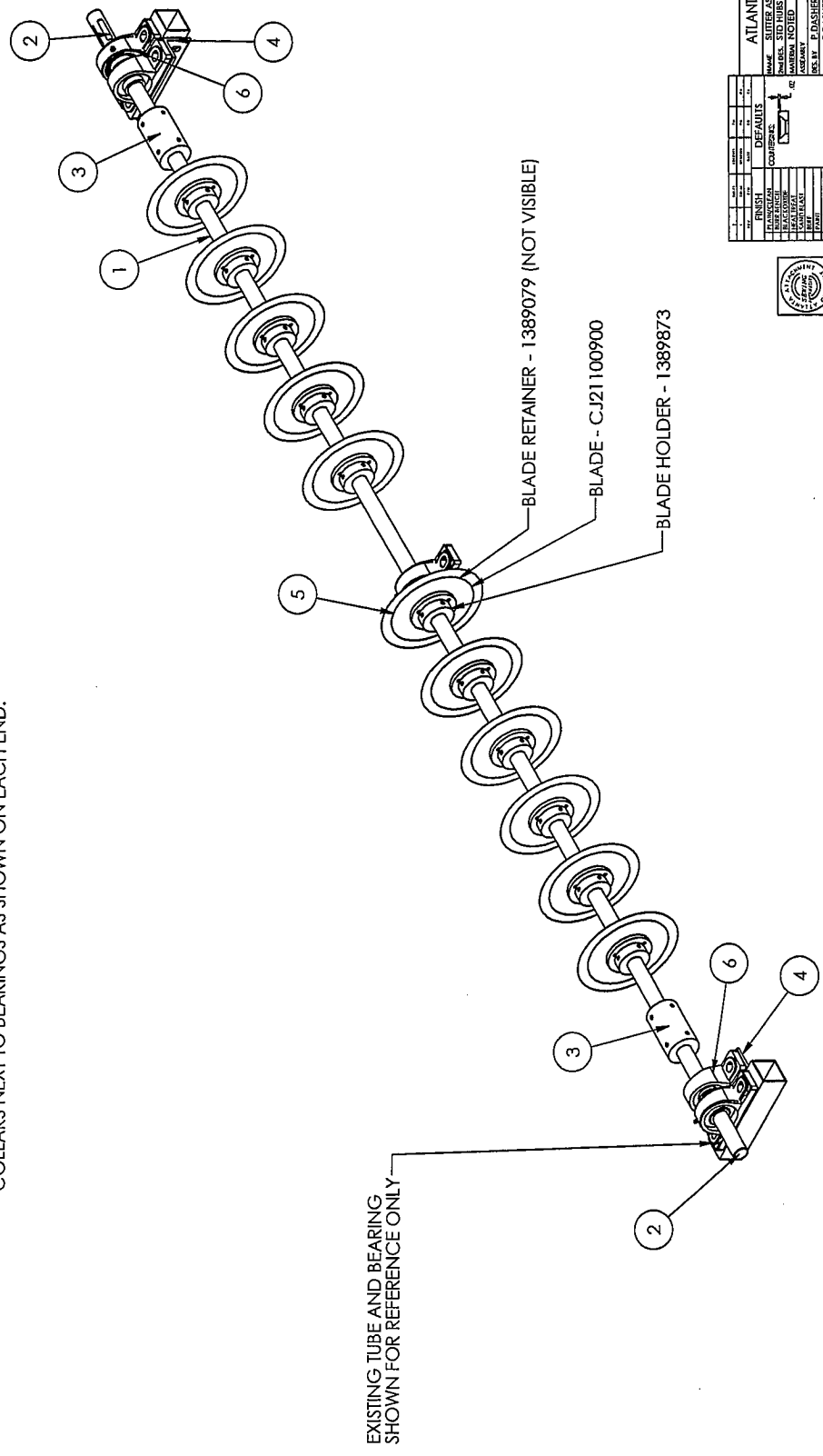
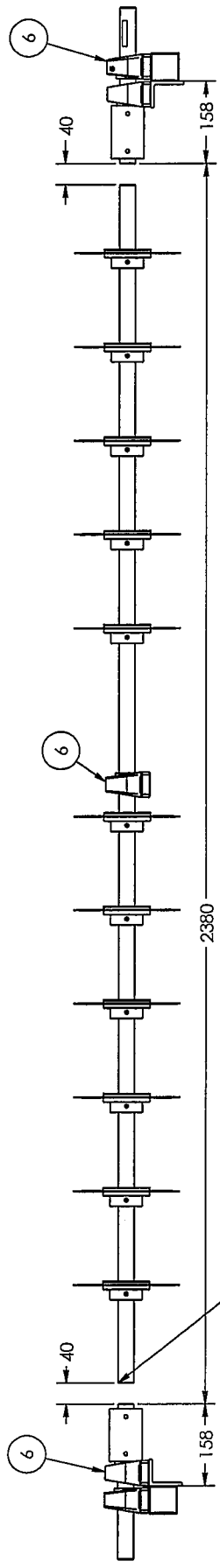
NOTES:
1. ATTACH 3 TOP PANELS WITH DOUBLE SIDED TAPE.

S:\1389\1389258

NAME: PANEL TABLE ASSEMBLY		PART NO. 1389258	
2nd DES. WITH WASTE HOLES		DRAWING NO. 1389258	
MATERIAL AS NOTED		DES. BY PBD	
ASSEMBLY 11393C		DR. BY PBD	
SCALE 1:24		CK. BY -	
DATE: 1/12/2007		DWG. SIZE: A	
WEIGHT: 207.704716			

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ITEM NO.	Default/QTY.	PART NUMBER	DESCRIPTION
1	1	1389857	DRIVE SHAFT, 30MM X 2300MM
2	2	1389858	DRIVE SHAFT, 30MM X 300MM
3	2	1389859	COUPLING, 30MM X 4 IN
4	2	1389874	MOUNT ANGLE BEARING
5	11	1393149	BSW SLITTER ASSEMBLY
6	5	BBUCP206	BEARING, PILLOWBLOCK



SHEET 1 OF 1

ATLANTA ATTACHMENT COMPANY

DESIGN: JEFF THOMAS
DRAWING NO. 1389860
REV 2

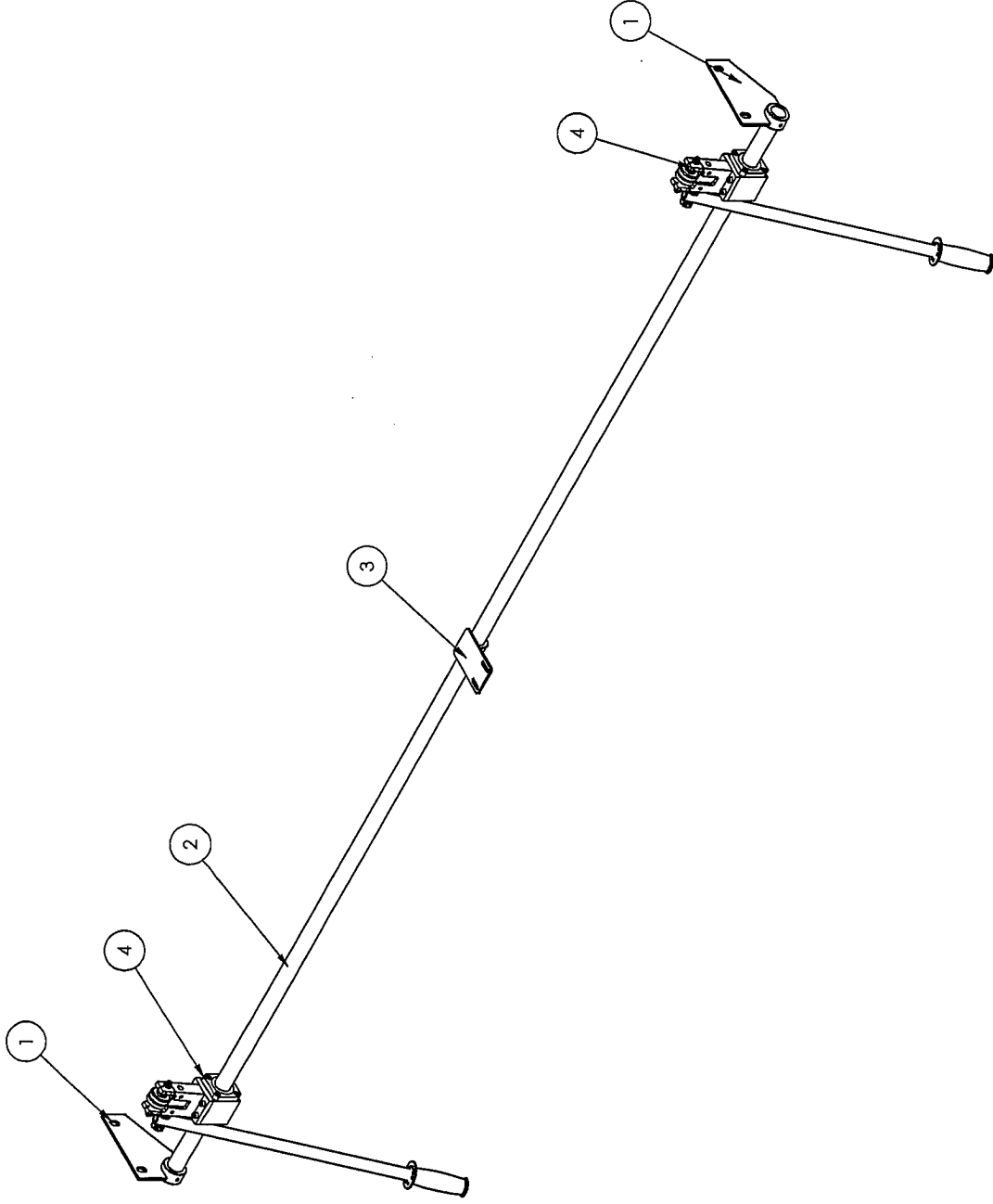
DATE: 12/13/2007
SCALE: 1:5
BY: JEFF THOMAS
CHKD: JEFF THOMAS
APP'D: JEFF THOMAS

01248

S:\1389\1389860

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ITEM NO.	Default/QTY.	PART NUMBER	DESCRIPTION
1	2	1389875	MOUNT, END, 30MM SHAFT
2	1	1389877	ROD, 30MM X 270, 60 CASE
3	1	1389879	TUBE SUPPORT, 30MM
4	2	1389884	SHARPENER ASBLY, SLITTERS



50138984-1389876

SHEET 1 OF 1

ATLANTA ATTACHMENT COMPANY

NAME - SLITTER SHARPENER ASSEMBLY
PART NO. 1389876
MATR'D NOTED
ASSEMBLY 1973C
DESIGNER - JEFF THOMAS
SCALE 1:1

DETAILS

COUNT: 2
REV: 02

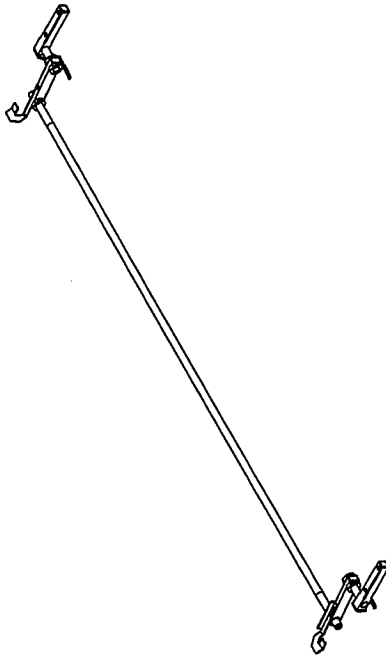
FINISH: P. 02
MATERIAL: 303 SS
TOLERANCES: FRACTIONAL
DIMENSIONS: DECIMALS

DATE: 11/07/2008 | DWG. SHEET: C-WP-004 3/31/07

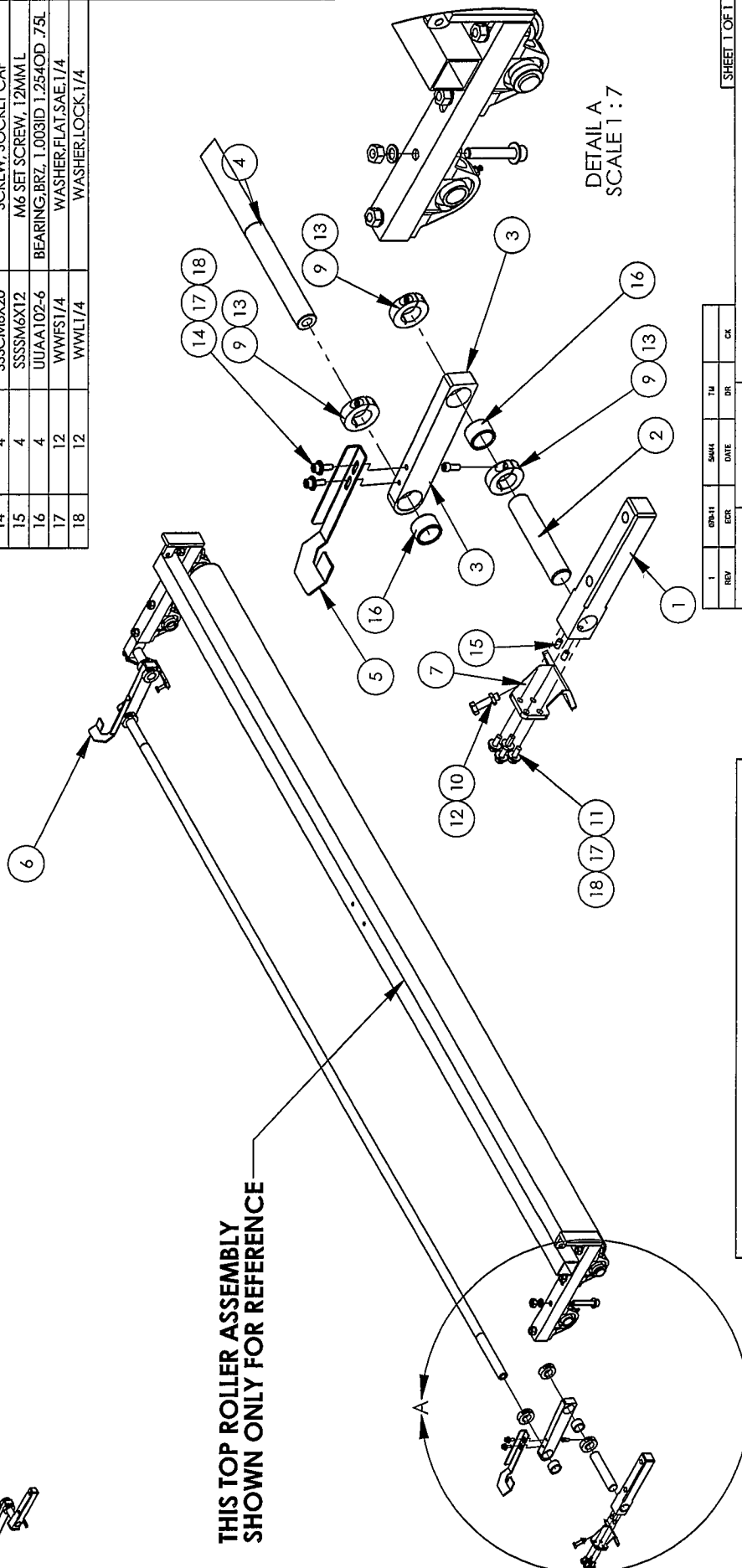
01-108

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ITEM NO.	Hardware Shown/GTY.	PART NUMBER	DESCRIPTION
1		1388141	MOUNT, PIVOT SHAFT
2	2	1388142	SHAFT, STUB, 1" X 5"
3	2	1388143	ARM, SLITTER WEIGHTED BAR
4	1	1388144	BAR, WEIGHTED
5	1	1388145	PLATE, SUPPORT, BAR
6	1	1388146	PLATE, SUPPORT, BAR
7	1	1388678	PLATE, WEIGHTED BAR STOP
8	1	1388678	PLATE, WEIGHTED BAR STOP
9	6	CCCL16F	COLLAR, 1" CLAMP TYPE
10	2	NNJM8	NUT, JAM, M8, ZINC PLATED
11	8	SSHCM6X16	SCREW, HEX M6X16
12	2	SSHCM8X30	SCREW, HEX CAP M8X40
13	6	SSSC05032	1/4-28 X 1/2, SOC CAP
14	4	SSSCM6X20	SCREW, SOCKET CAP
15	4	SSSM6X12	M6 SET SCREW, 12MM L
16	4	UUAA102-6	BEARING, BRZ, 1.003ID 1.254OD, .75L
17	12	WWFST1/4	WASHER, FLAT, SAE, 1/4
18	12	WWL1/4	WASHER, LOCK, 1/4



THIS TOP ROLLER ASSEMBLY SHOWN ONLY FOR REFERENCE



DETAIL A
SCALE 1:7

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SA 1393\1393-KID6

REV	DATE	BY	CHK	DATE	BY	CHK
1	08-11	SMH	TM			
		DR				
		DR				
		CK				

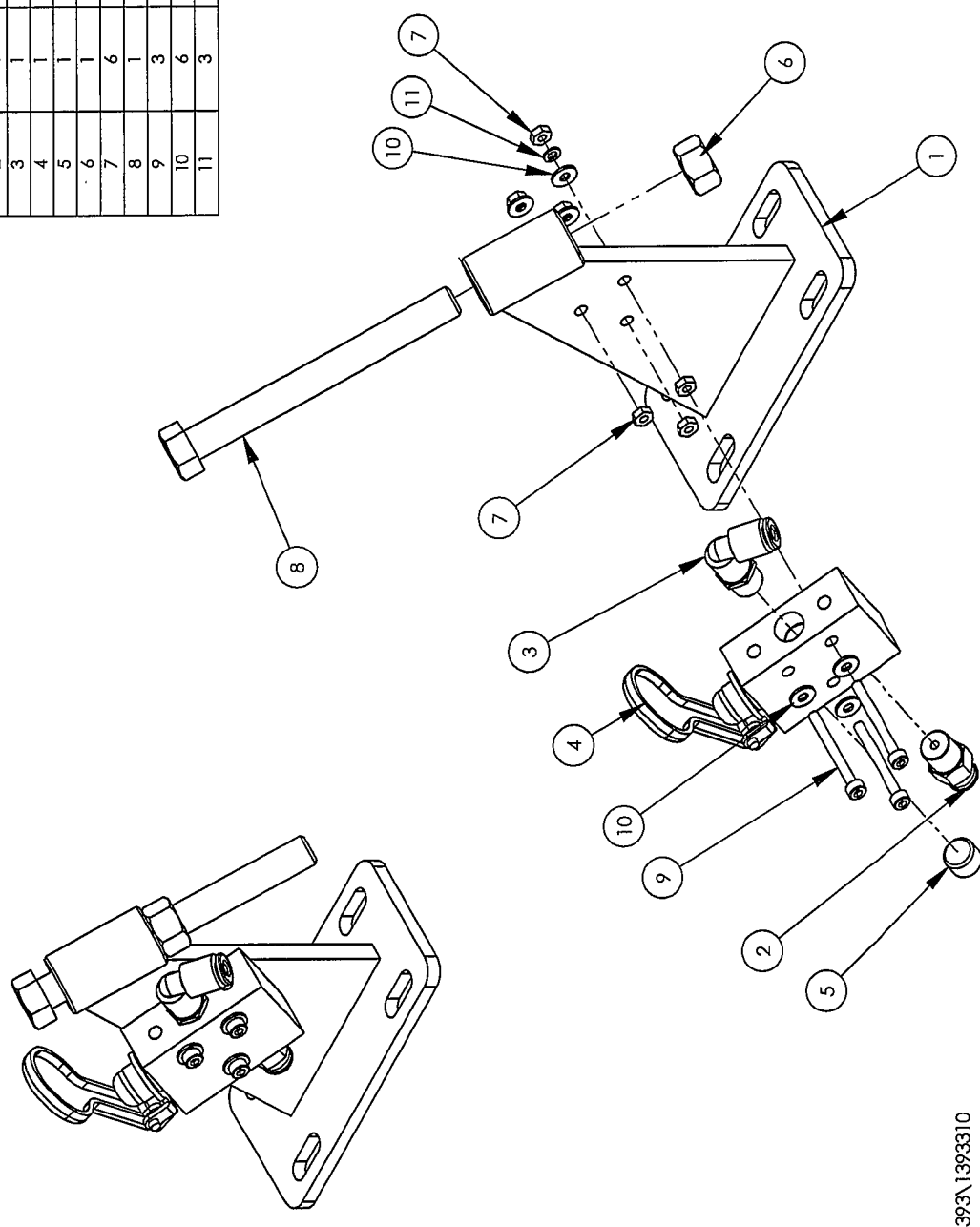
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PLAIN/CLEAN	COMBININGS
BLUER BENCH	
BLACK OXIDE	
SAND BLAST	
BLUFF	
PAINT	
CLEAR CHROME	
TIME SAVE	
CH	
OTHER	

NAME		WEIGHTED SLITTER BAR ASM	
2nd DES.		1393C WEIGHT SLITTER BAR	
MATERIAL		SEE NOTED	
ASSEMBLY		1393C	
DES. BY		JEFF KEENE	
CHK BY		MATT DASSHER	
SCALE		1:16	
DATE		5/11/2009	
PART NO.		1393-KID6	
DRAWING NO.		9002643	
REV		1	

SHEET 1 OF 1

ATLANTA ATTACHMENT COMPANY

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393240	ARM STOP WELDMENT
2	1	AAQMC-5-8	QU. MALE CONN 5/32X1/8
3	1	AAQME-5-8	QUICK MALE ELBOW
4	1	AAV41-P34T	VALVE SPOOL 4-WAY
5	1	MM454K11	PLUG, 1/8" PIPE
6	1	NNH3/8-16	3/8-16 HEX NUT
7	6	NNHM3X0.5	NUT, HEX, M3-0.5
8	1	SSH25224F	3/8-16 X 3-1/2 HEX HEAD FULL THD
9	3	SSSCM3X30	M3-0.5 X 30 SOC CAP
10	6	WWF4	WASHER, FLAT #4
11	3	WWL4	#4 LW



S:\1393\1393310

ATLANTA ATTACHMENT COMPANY			
NAME: TABLE STOP ASSY			
2nd DES. 1393			
MATERIAL AS NOTED			
ASSEMBLY 11393A		PART NO. 1393310	
DES. BY MGB		DRAWING NO. 1393310	
DR. BY MGBaker		REV 1	
CK. BY EJM		DATE: 2/23/2006	
SCALE 1:2		DWG SIZE: A	
		WEIGHT: 620.24008	

1	REV	1393	EM	JT	CF
1	REV	DATE	DR	CF	

FINISH: PLAIN/CLEAN, BURR BENCH, BLACKOXIDE, HEAT TREAT, SAND BLAST, BUFF, PAINT, CLEAR CHROMATE, TIMESAVE, OIL, Other

DEFAULTS: COUNTERSINKS: .02

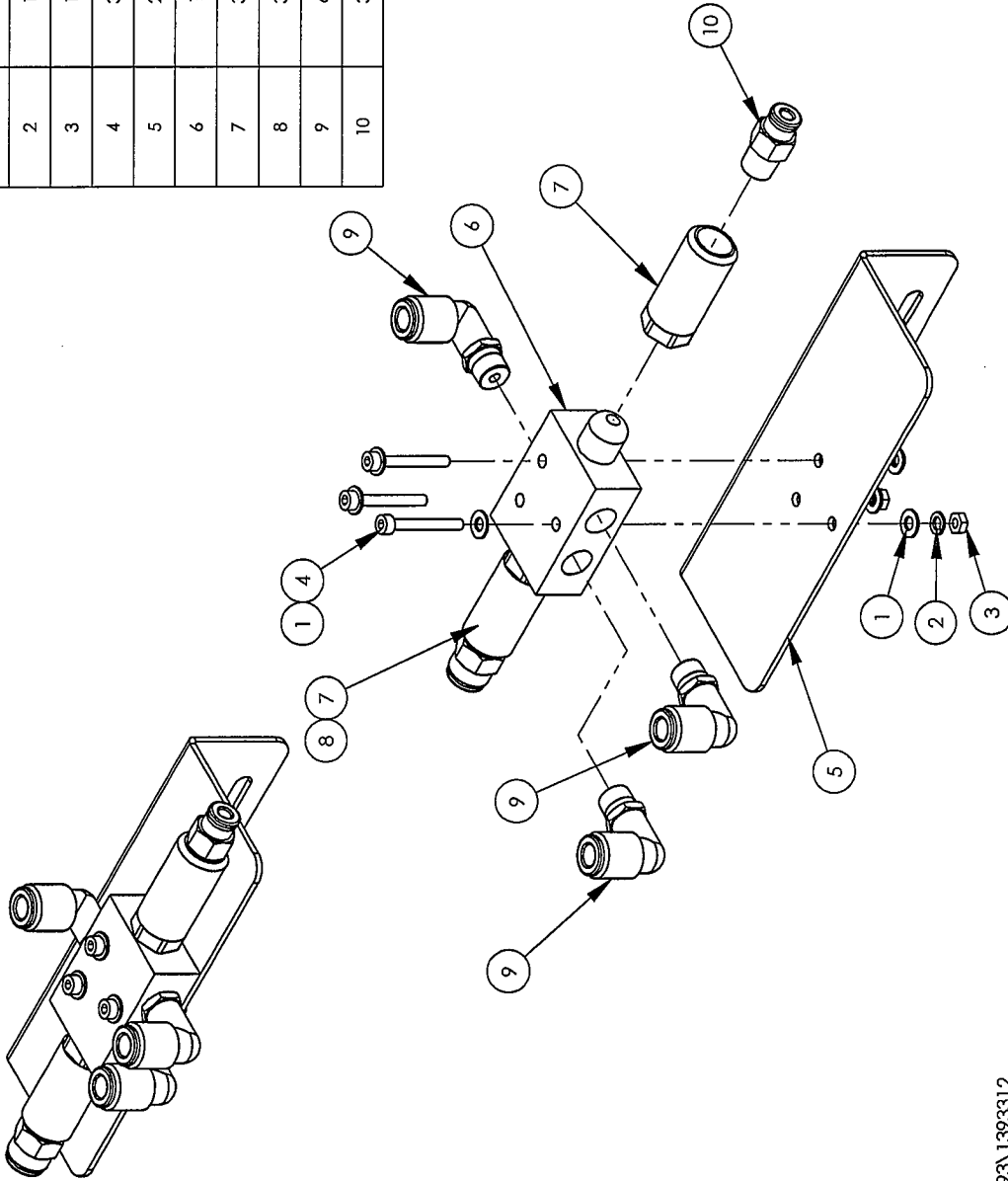
Loose Tolerance: X = ±.100, XX = ±.050, XXX = ±.015, XXXX = AS SPECIFIED



070-06

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1393311	MOUNTING BRACKET
2	1	AAGMC-4-8	QUICK MALE CONN, 1/4X1/8
3	1	AAGMC-5-8	QU. MALE CONN 5/32X1/8
4	3	AAGME-4-8	ELBOW, QUICK MALE, 1/4X1/8
5	2	AAV341A	HUMPHREY VALVE
6	1	AAV41-PP	HUMPHREY VALVE, 4-WAY
7	3	NNHM3X0.5	NUT, HEX, M3-0.5
8	3	SSSCM3X25	SCREW, SOCKET CAP, M3 X 30MM
9	6	WWFS6	WASHER, FLAT, #6
10	3	WWL6	WASHER, LOCK, #6



REV	DATE	BY	CHK	APP
1	2/6/2006	EJM		

FINISH	DEFAULTS
<input checked="" type="checkbox"/> PLAIN/CLEAN	
<input type="checkbox"/> BURR BENCH	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> HEAT TREAT	
<input type="checkbox"/> SAND BLAST	
<input type="checkbox"/> BUFF	
<input type="checkbox"/> PAINT	
<input type="checkbox"/> CLEAR CHROMATE	
<input type="checkbox"/> TIMESAVE	
<input type="checkbox"/> OIL	
<input type="checkbox"/> Other	

COUNTERSINKS: .02

Loose Tolerance
 X = ±.100
 XX = ±.050
 XXX = ±.015
 XXXX = AS SPECIFIED

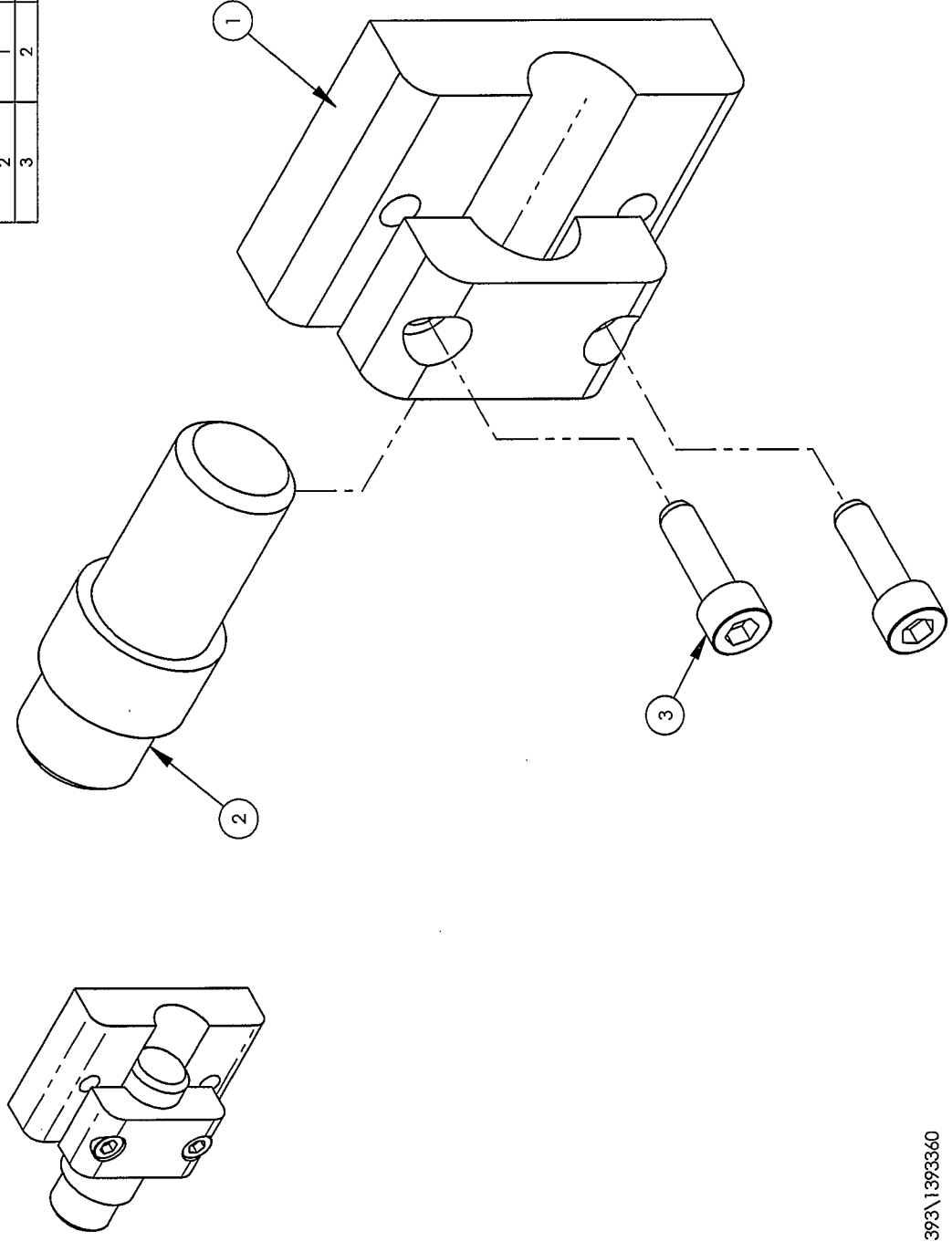
ATLANTA ATTACHMENT COMPANY	
NAME	LOCK PIN VALVE ASSY
2nd DES.	1393
MATERIAL	AS NOTED
ASSEMBLY	11393A, 1393C
DES. BY	MGB
DR. BY	MGBaker
CK. BY	EJM
SCALE	1:2
DATE	2/6/2006
DWG. SIZE	A WEIGHT 0.900401
PART NO.	1393312
DRAWING NO.	1393312
REV	1



S:\1393\1393312

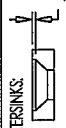
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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393358	PIVOT BLOCK, TABLE
2	1	1393359	PIVOT PIN, TABLE
3	2	SSSCM6X20	SCREW, SOCKET CAP



S:\1393\1393360

ATLANTA ATTACHMENT COMPANY	
NAME	TABLE PIVOT ASST
2nd DES.	1393
MATERIAL	AS NOTED
ASSEMBLY	11393A
DES. BY	MGB
DR. BY	MGB/CKT
CK. BY	-JEFF THOMAS
SCALE	1:1
DATE	4/5/2006
DWG SIZE	A
WEIGHT	1.313019
PART NO.	1393360
DRAWING NO.	1393360
REV	0

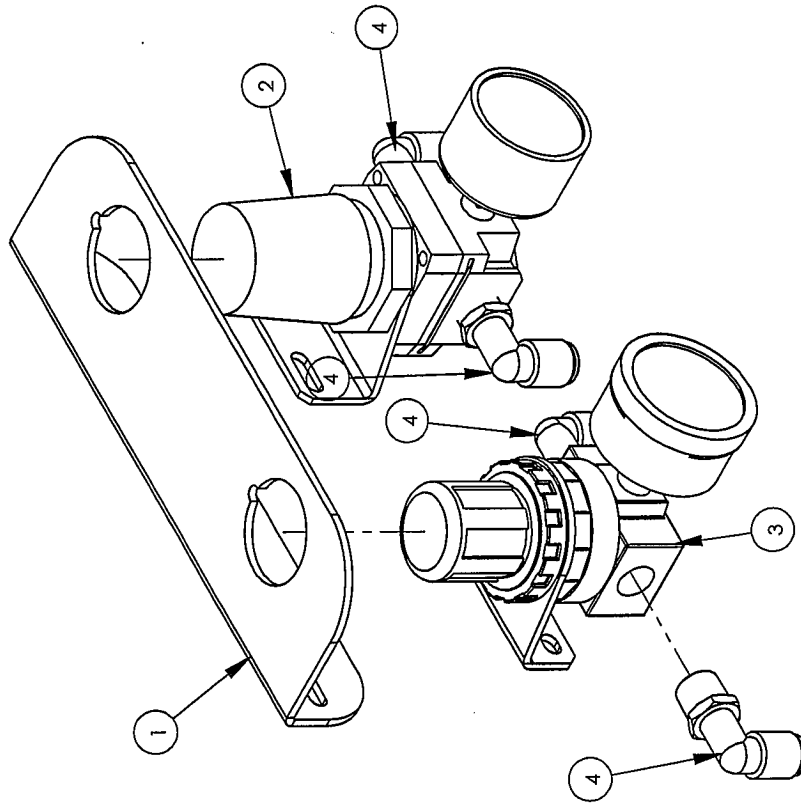
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<input checked="" type="checkbox"/> PLAIN/CLEAN	COUNTERSINKS:  .02
<input type="checkbox"/> BLAIR BENCH	
<input type="checkbox"/> BLACKOXIDE	
<input type="checkbox"/> HEAT TREAT	
<input type="checkbox"/> SAND BLAST	
<input type="checkbox"/> BUFF	
<input type="checkbox"/> PAINT	
<input type="checkbox"/> CLEAR CHROMATE	
<input type="checkbox"/> TIMESAVE	
<input type="checkbox"/> OIL	
<input type="checkbox"/> Other	



219-06

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393392	BRACKET, VALVE MOUNTING
2	1	AA198-508	REGULATOR, 0-160 W/GAUGE &
3	1	AAMSR20008	REG, 0-140 W/GAUGE & BRKT
4	4	AAQME-4-4	ELBOW, MALE, 1/4X1/4NPT



S:\1393\1393394

REV	DATE	BY	CHK	QTY	DESCRIPTION
5	04/07	JSK		EA	
4	07/07	FRP		EA	
3	03/06	HGB		EA	
2	02/06	JK		EA	
1	02/06	JK		EA	

ATLANTA ATTACHMENT COMPANY

NAME	SHARPENER, KNIFE, REG. AS
2nd DES.	1393C
MATERIAL	SEE NOTED
ASSEMBLY	1393C
DES. BY	JSK
DR. BY	Jeff Kane
CK. BY	-
SCALE	1:2
DATE	5/1/2006
DWG SIZE	A
WEIGHT	1.272673
PART NO.	1393394
DRAWING NO.	1393394
REV	5

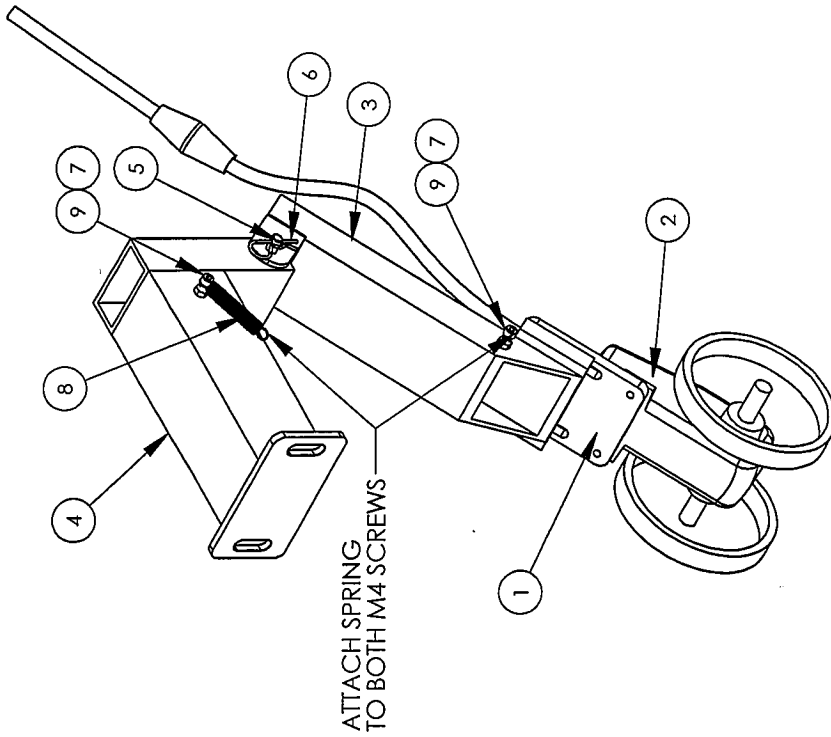
FINISH	DEFAULTS
PLAIN/CLEAN	
BURR BENCH	
BLACKOXIDE	
HEAT TREAT	
SAND BLAST	
BUFF	
PAINT	
CLEAR CHROMATE	
TIMESAVE	
OIL	
Other	



XXX-XX

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ITEM NO.	1393BSA SETTING/QTY.	PART NUMBER	DESCRIPTION
1	1	1388420	PLATE, ENCODER MOUNT
2	1	1389794	CABLE, ENCODER, ASSEMBLY
3	1	1393668	COUNTER ARM, MOVING
4	1	1393670	BRACKET, STAND-OFF WELD
5	1	1393675	PIVOT PIN ASSEMBLY
6	1	MM98335A04	SPRING CLIP, .06 WIRE
7	2	NNHM4X0.7	NUT, HEX, M4-0.7
8	1	RRLE030CD7	SPRING, EXT. 030X.31X2.0
9	2	SSSCM4X16	SCREW, SOCKET CAP



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S:\1393\1393676

REV	DATE	BY	CHK
3	2007	JT	JT
2	2107	RA	JT
1	2007	RA	JT



150-07

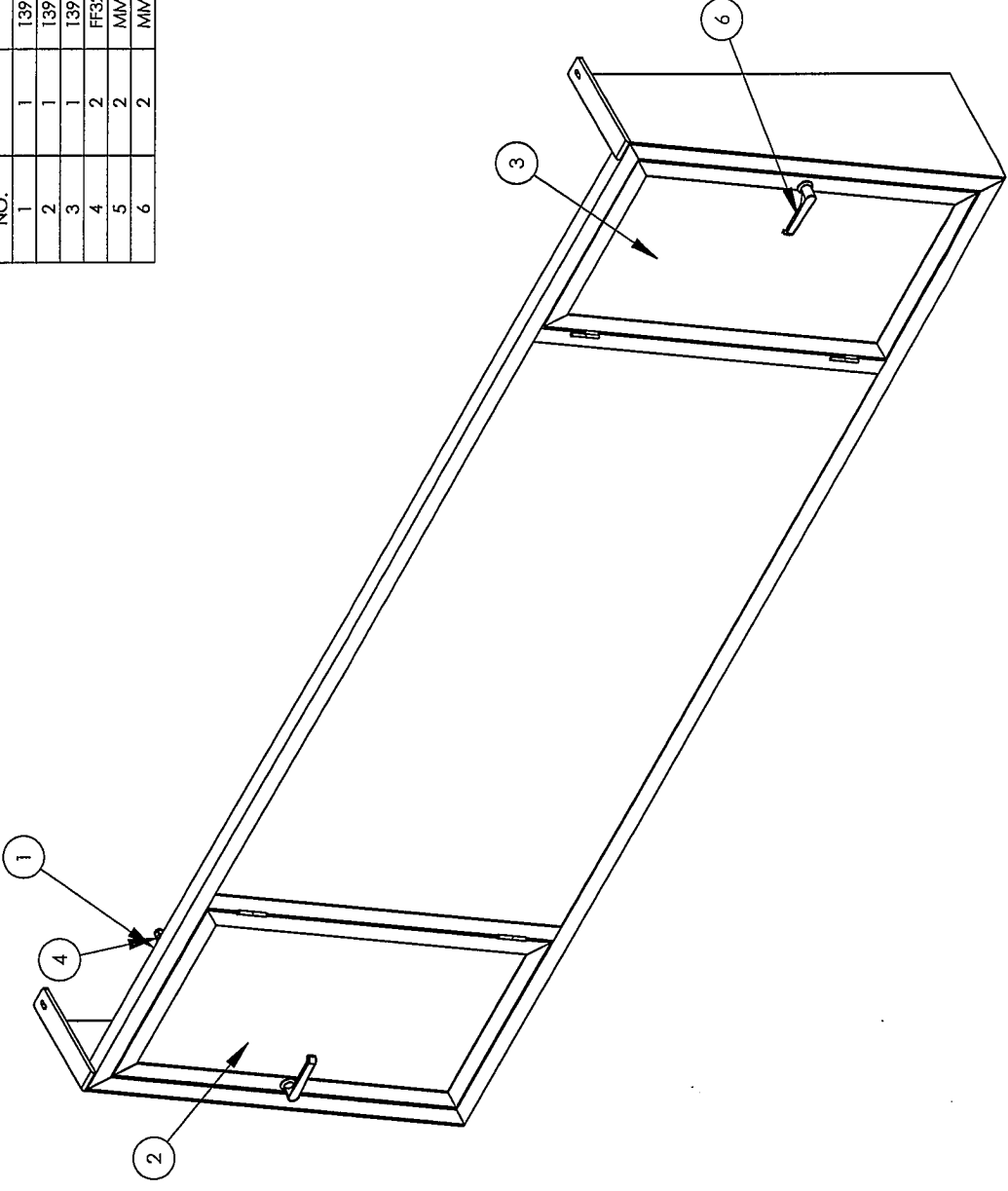
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PLAIN/CLEAN	COMMERICAL
BURR BENCH	
BLACK OXIDE	
HEAT TREAT	
PHOSPHATE	
PAINT	
CLEAR CHROMIUM	
TIME SAVE	
OIL	
OTHER	

REV	DATE	BY	CHK
3	2007	JT	JT
2	2107	RA	JT
1	2007	RA	JT

NAME: ENCODER ASSEMBLY
MATERIAL: SEE NOTED
ASSEMBLY: 11393C, 11392BSA, 11392BFRING
DES. BY: JSK
CHK. BY: Jelf Kane
SCALE: 1/4

ATLANTA ATTACHMENT COMPANY
DRAWING NO. 1393676
REV 4
DATE 7/25/2007
DWG. SIZE A, WEIGHT 5.816175

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393762	UPPER FRONT GUARD WELD
2	1	1393763	DOOR GUARD, LH
3	1	1393764	DOOR GUARD, RH
4	2	FF3210	STRAIN RELIEF, 9MMHUB
5	2	MM65665K32	SAFETY SWITCH
6	2	MMELH149	LATCH HANDLE




S:\1393\1393770

ATLANTA ATTACHMENT COMPANY	
NAME	FRONT GUARD ASSY
2nd DES.	REPLACES 1393420
MATERIAL	AS NOTED
ASSEMBLY	13933A
DES. BY	MGB
DR. BY	MGBaker
CK. BY	-JEFF THOMAS
SCALE	1:14
DATE	11/1/2006
DWG. SIZE	A
WEIGHT	377.004989
PART NO.	1393770
DRAWING NO.	1393770
REV	0

FINISH	DEFAULTS
<input checked="" type="checkbox"/> PLAIN/CLEAN	COUNTERSINKS: .02
<input type="checkbox"/> BLUR BENCH	
<input type="checkbox"/> BLACKOXIDE	
<input type="checkbox"/> HEAT TREAT	
<input type="checkbox"/> SAND BLAST	
<input type="checkbox"/> BUFF	
<input type="checkbox"/> PAINT	
<input type="checkbox"/> CLEAR CHROMATE	
<input type="checkbox"/> TIMESAVE	
<input type="checkbox"/> OIL	
<input type="checkbox"/> Other	

Loose Tolerance
 X = ±.100
 XX = ±.050
 XXX = ±.015
 XXXX = AS SPECIFIED

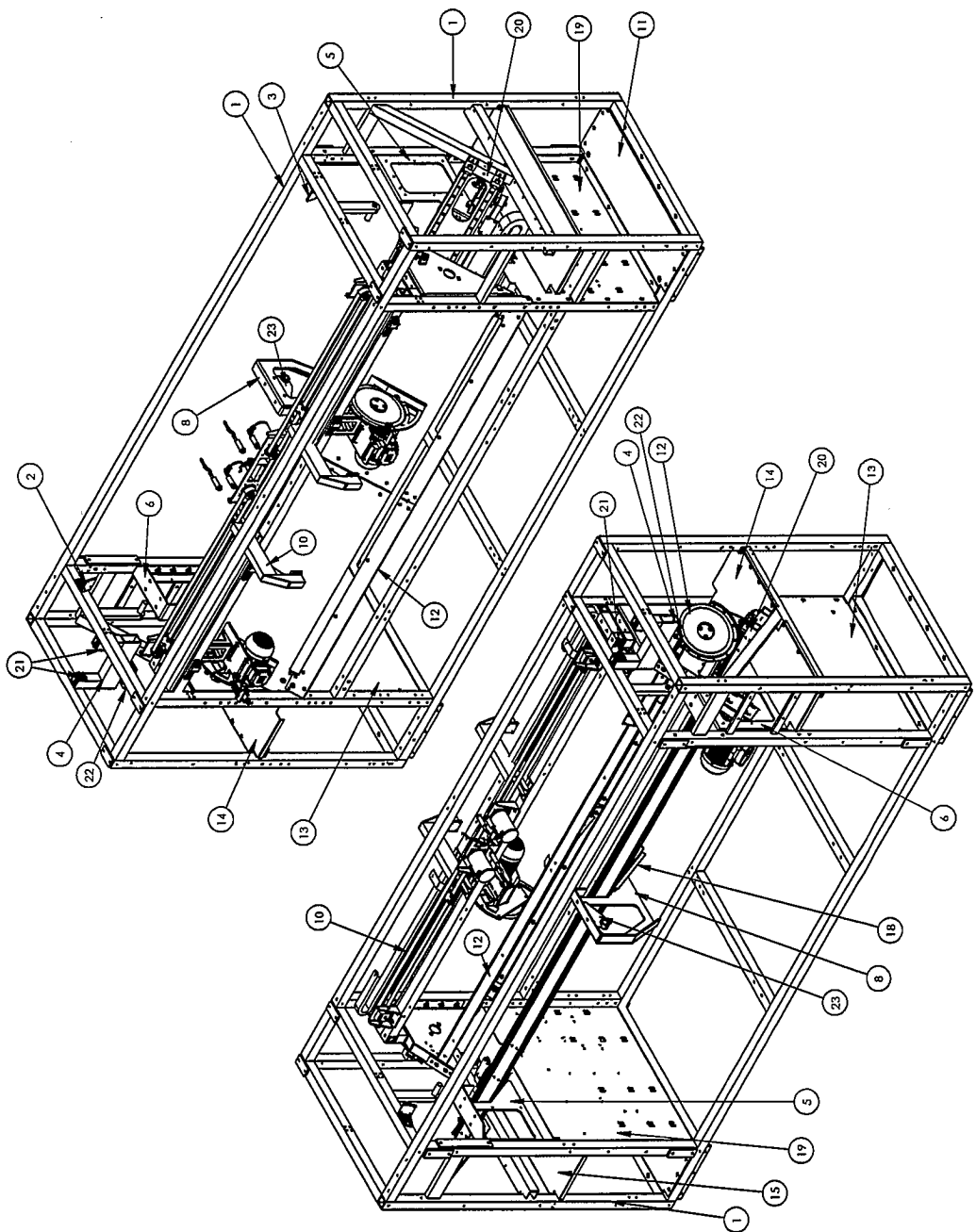


304-06

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388235	FRAME ASSEMBLY WELDMENT
2	1	1388253	CYLINDER MOUNT, LH
3	1	1388254	MOTOR MOUNT WELDMENT
4	1	1388257	BRACKET, SLITTER MOUNT, RH
5	1	1388260	BRACKET, SLITTER MOUNT, LH
6	2	1388265	BLOCK, SHARPENER SPACER
7	1	1388334	BRACKET, SHARPENER, LH
8	1	1388365	SIDE TRIM RAIL ASSEMBLY
9	1	1388511	BOTTOM PANEL, PNEUMATIC
10	1	1388530	CUT TABLE ASSEMBLY
11	1	1388552	BACK PANEL, ELECTRICAL
12	1	1388554	PANEL, CNTRL TOP
13	1	1388563	PANEL, PNEUMATIC TOP
14	1	1388564	PLATE, CABLE TRACK MOUNT
15	2	1388565	CHANNEL, CABLE TRACK, XCUT
16	1	1388566	BRACKET, CENTER CABLE TRK
17	1	1388670	BACK PANEL, PNEUMATIC
18	1	1388669	XCUT ASSEMBLY, 1993E
19	2	1388675	PLATE, NUT, 1993E
20	1	1388875	PLATE, GEARBOX SPACER
21	1	1390029	MOUNT, END, 30MM SHAFT
22	1	MM45021-45	SLITTER SHARPENER ASSY
23	1	NNHM5X0.8	NUT, HEX, M5-0.8
24	4	NNHM8X1.25	M8 X 1.25 HEX NUT
25	41	SSCM5X12	SCREW BUTION CAP
26	28	SSCM5X8	SCREW BUTION CAP
27	2	SSFCM5X10	SCREW FLAT ALLEN CAP
28	2	SSFCM5X14	M5-0.8X14 FLAT ALLEN
29	3	SSCM10X35	SCREW, HEX CAP, M10X35
30	4	SSCM10X70	SCREW, HEX CAP, M10-1.5X70
31	4	SSCM10X20	SCREW, HEX CAP, M10X20
32	10	SSCM10X20	SCREW, HEX CAP, M10X20
33	4	SSCM10X20	SCREW, HEX CAP, M10X20
34	4	SSCM10X20	SCREW, HEX CAP, M10X20
35	4	SSCM10X20	SCREW, HEX CAP, M10X20
36	4	SSCM10X20	SCREW, HEX CAP, M10X20
37	4	SSCM10X20	SCREW, HEX CAP, M10X20
38	4	SSCM10X20	SCREW, HEX CAP, M10X20
39	8	WVFM10	WASHER, FLAT, M10 I.D.
40	27	WVFM10	WASHER, FLAT, M10 I.D.
41	61	WVFM15	WASHER, FLAT, M15 I.D.
42	6	WVFM10	WASHER, FLAT, M10 I.D.
43	31	WVLM10	M10 LOCK WASHER
44	12	WVLM15	M15 LOCK WASHER
45	22	WVLM18	M18 LOCK WASHER

SEE PAGE TWO FOR EXPLODED VIEW



2	08/11	4/10/11	(REV)
1	18/10	02/10/10	JK
1	08/10	08/10	DR
1	08/10	08/10	DR

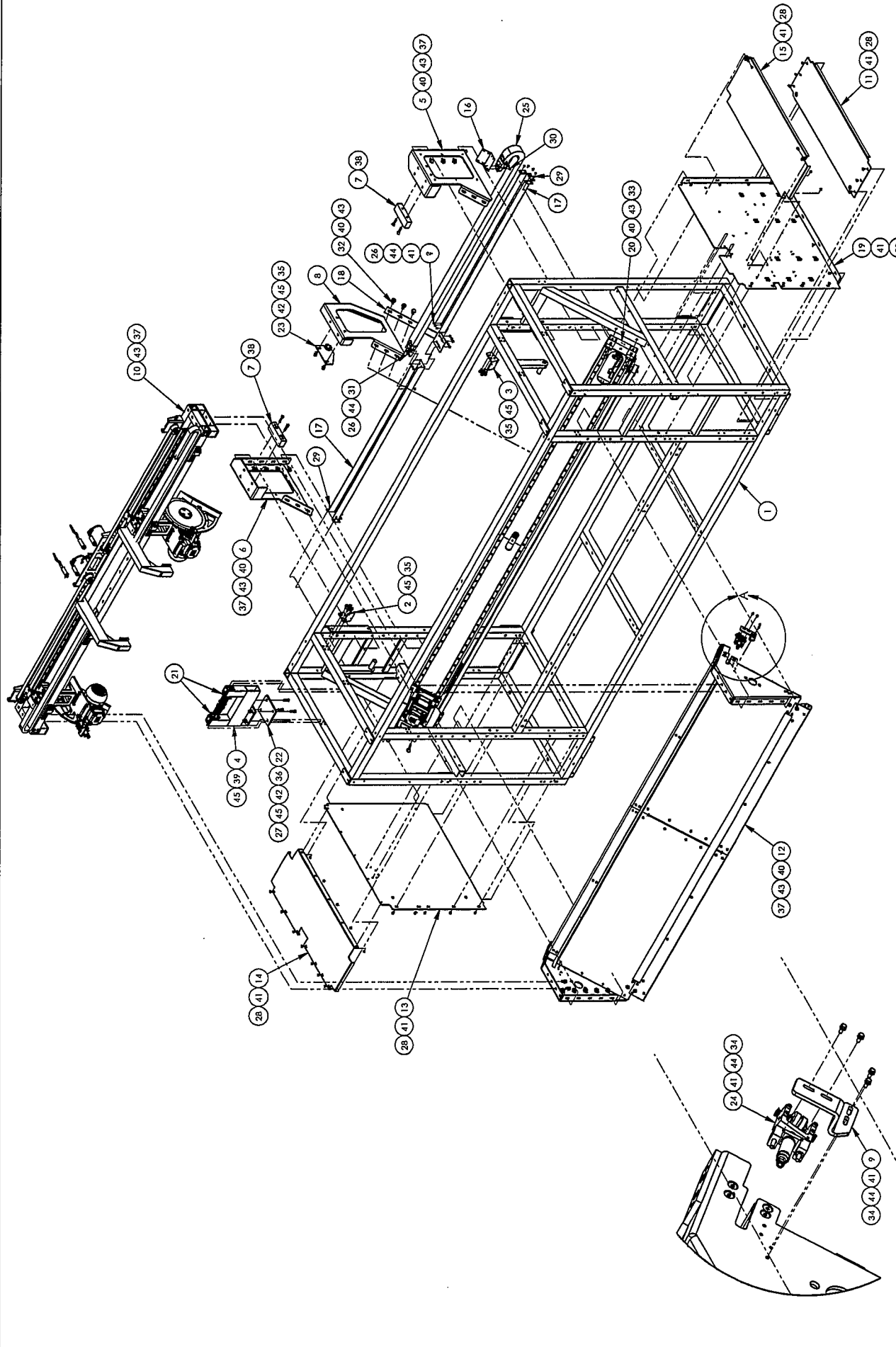
FINISH	DEFAULTS
PLANT/CLEAN	CONVERSIONS:
BLACK ANODIZE	ASSEMBLY 1388232
BLACK LEGAL	LOOSE TOLERANCE
BLACK BLAST	X = ±1.00
BLACK PAINT	XX = ±0.50
CLEAR CHROMIUM	XXX = ±0.15
CLEAR PASTE	XXXX = AS SPECIFIED
OTHER	

NAME	FRAME ASSEMBLY
MATERIAL	SEE NOTED
DESIGN	JK
DATE	9/17/2010
DRAWING NO.	1388233
REV	2

ATLANTA ATTACHMENT COMPANY
 147-10
 From the library of: Diamond Needs Corp

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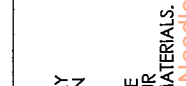
SA 1388\1388233
 SHEET 1 OF 2



SHEET 2 OF 2

NAME		ATLANTA ATTACHMENT COMPANY
2nd DES. SIZE		
MATERIAL		SEE NOTED
ASSEMBLY		1388233
DES. BY		JSK
CHK. BY		Jeff Kone
SCALE		1:1
DATE		9/9/2010
DWG. SIZE		C
REV		2
DRAWING NO.		1388233
PART NO.		1388233

FINISH	DEFAULTS
PLAS. GREEN BLACK BRASS BLACK ANOD. AL. HEAT TREAT BRASS X1 PAINT CLEAR CHROMIUM CHROME OTHER	COORDINATE: Loose Tolerance X.S. = .100 XX.S. = .050 XXX.S. = .015 XXXX.S. = AS SPECIFIED

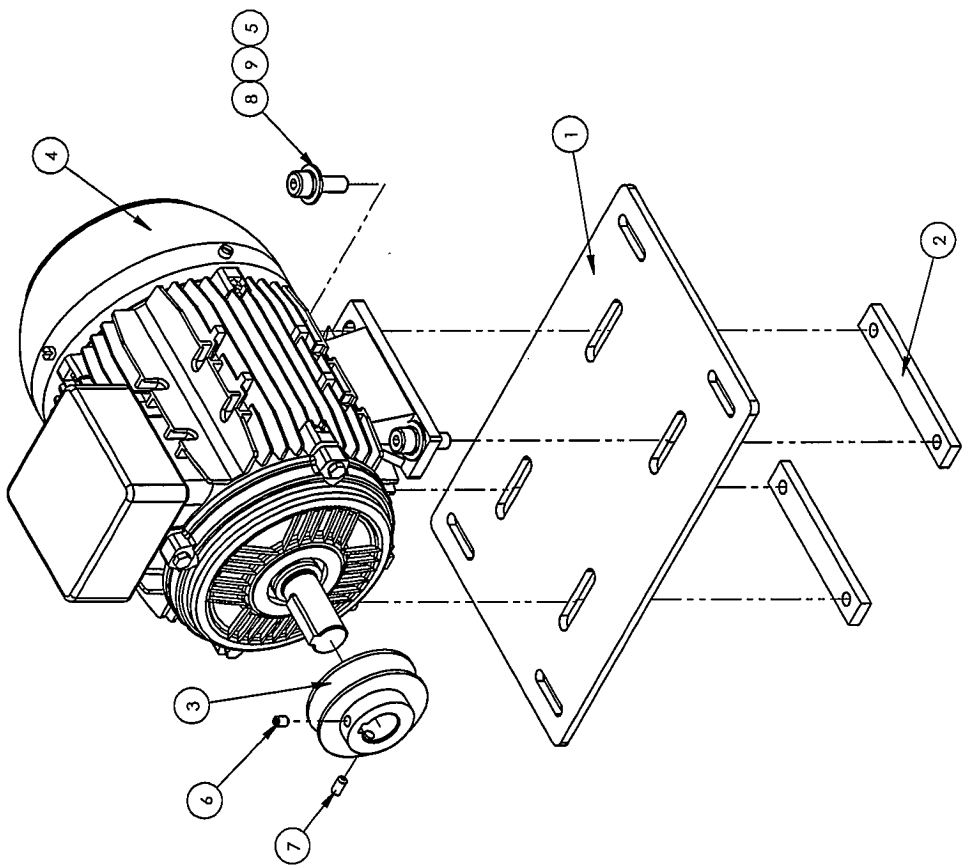


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147-10

From the library of: *Diamond Needle Corp*

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388263	PLATE-MOTOR MOUNT
2	2	1388264	NUT PLATE-MOTOR MOUNT
3	1	1389606	PULLEY, SLITTER MOTOR
4	1	MM90S11B3	MOTOR, 1.1KW,IEC-B3,1.5HP
5	4	SSSCM10X30	10M X 30MM, SOC CAP
6	1	SSSS01024	SCREW, SET, 1/4-20 X 3/8
7	1	SSSS01032	1/4-20 X 3/8 NYLON PT
8	4	WWFPM10	WASHER, FLAT, M10 I.D.
9	4	WWLMM10	M10 LOCK WASHER



SHEET 1 OF 1

FINISH		DEFAULTS	ATLANTA ATTACHMENT COMPANY	
PLAIN/CLEAN		COUNTERS	NAME - SLITTER MOTOR DRIVE ASM	
BURR BENCH			2ND DES. 13923E	
BLACK OXIDE			MATERIAL SEE NOTED	
SAND BLAST			PART NO. 1388276	
BLUE			DES. BY - JEFF KANE	
PAINT			C.C. BY -	
CHROME			SCALE 1:3	
INHERENT			DATE 9/16/2010	
OIL			DWG SITE - B	
OTHER			WEIGHT 42.36366	

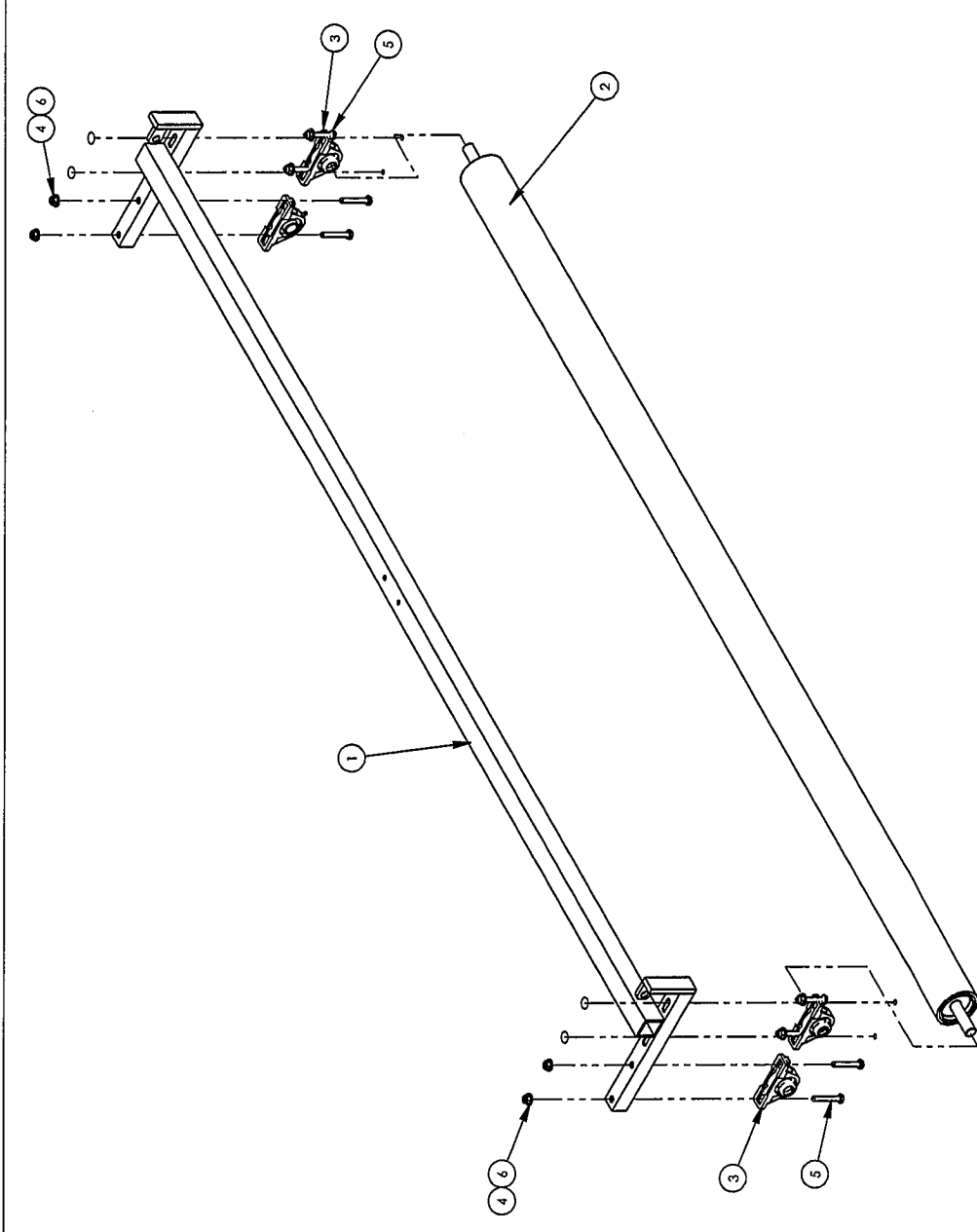


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S:\1388\1388276

RESEARCH & DEVELOPMENT	
WORK ORDER:	
MACHINE TIME	QTY. FOR TRIAL 1
DESIGN TIME	QTY. PER ASSY. 1
NEEDED BY:	
CHECKED BY:	Jeff Kane
RETURN TO:	

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1388317	TOP ROLLER WELDMENT
2	1	1388325	INFEED PINCH ROLLER ASM
3	4	881AP25-25	BEARINGS PULLER/LOCK
4	8	NIEM10-1.5	NUT/ELASTIC LOCKWASHER
5	8	SHCM10070	SCREEN/HEX CAP/NO. 5X70
6	8	WYTRM10	WASHER, PLAT. M10 I.D.



S:\1388\1388317

NO	ECR NO	DATE	DR	CHK
1				

FINISH	DEFAULTS
PLAIN/CLEAN	NAME TOP ROLLER ASSEMBLY
BURR BENCH	2nd DES. 1392E
BLACKENDE	MATERIAL AS NOTED
LAND BLAST	ASSEMBLY 1388325
BLUF	DES. BY JSK
PAINT	DR. BY JEFF KANE
IMB/PAVE	SCALE 1:10
OIL	DATE 9/24/2010
Other	1 DWG SIZE - B WEIGHT #7925-40214

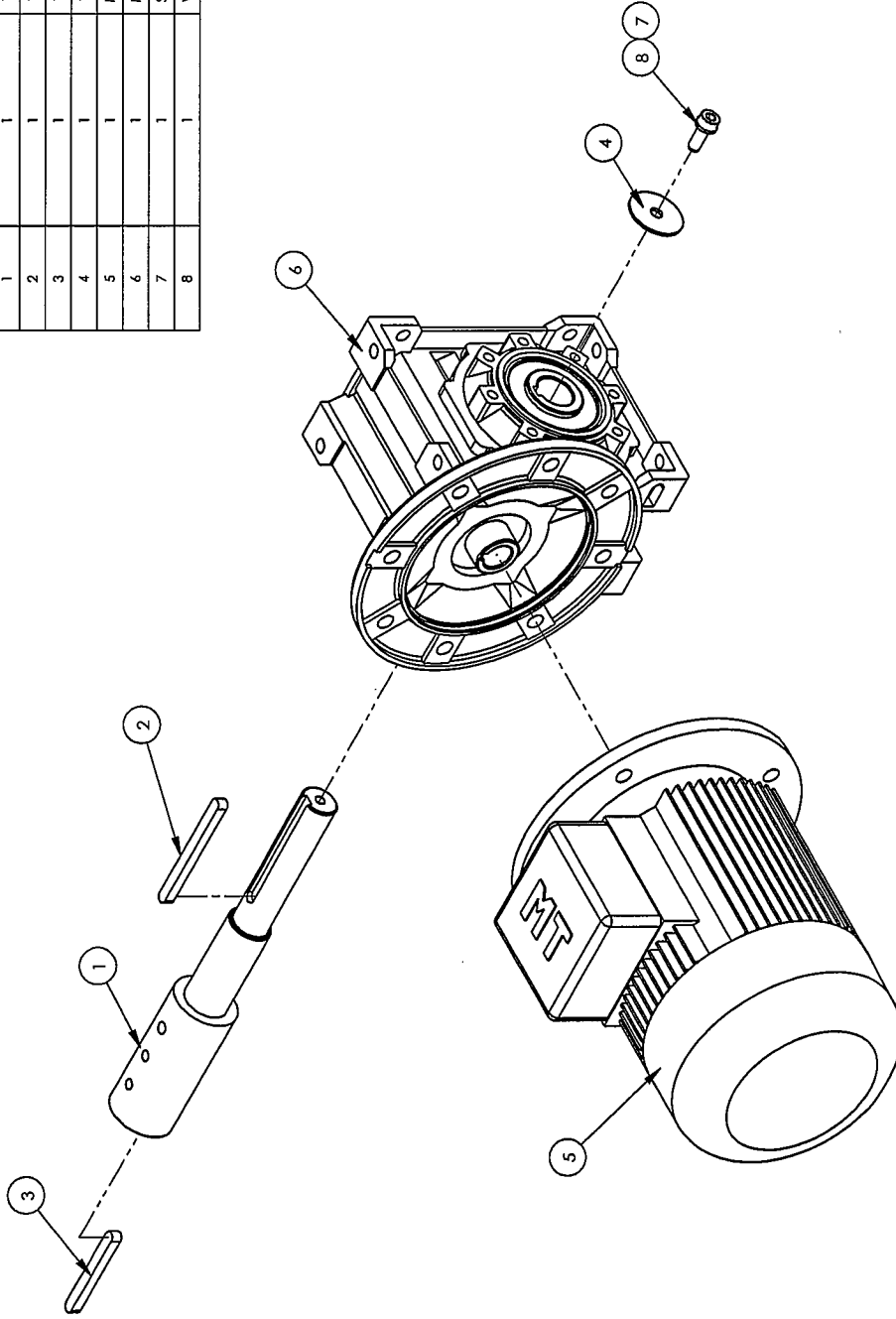


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NAME	TOP ROLLER ASSEMBLY
2nd DES.	1392E
MATERIAL	AS NOTED
ASSEMBLY	1388325
DES. BY	JSK
DR. BY	JEFF KANE
SCALE	1:10
DATE	9/24/2010
1 DWG SIZE - B WEIGHT	#7925-40214

SHEET OF 1

ITEM NO.	Hardware Shown/QUY.	PART NUMBER	DESCRIPTION
1	1	1388329	STUB, DRIVE SHAFT GEARBOX
2	1	1388330	KEY, INFEED DRIVE
3	1	1388332	KEY, INFEED PULL ROLLER
4	1	1993364	RETAINER WASHER
5	1	MM80B485	MOTOR, 7.5KW, IEC, B5, D80
6	1	MMRY6340DR80	GEARBOX, WORM, RY63, 40:1
7	1	SSSCMBX20	MBX20 SOC CAP
8	1	WYU1M8	M8 LOCK WASHER



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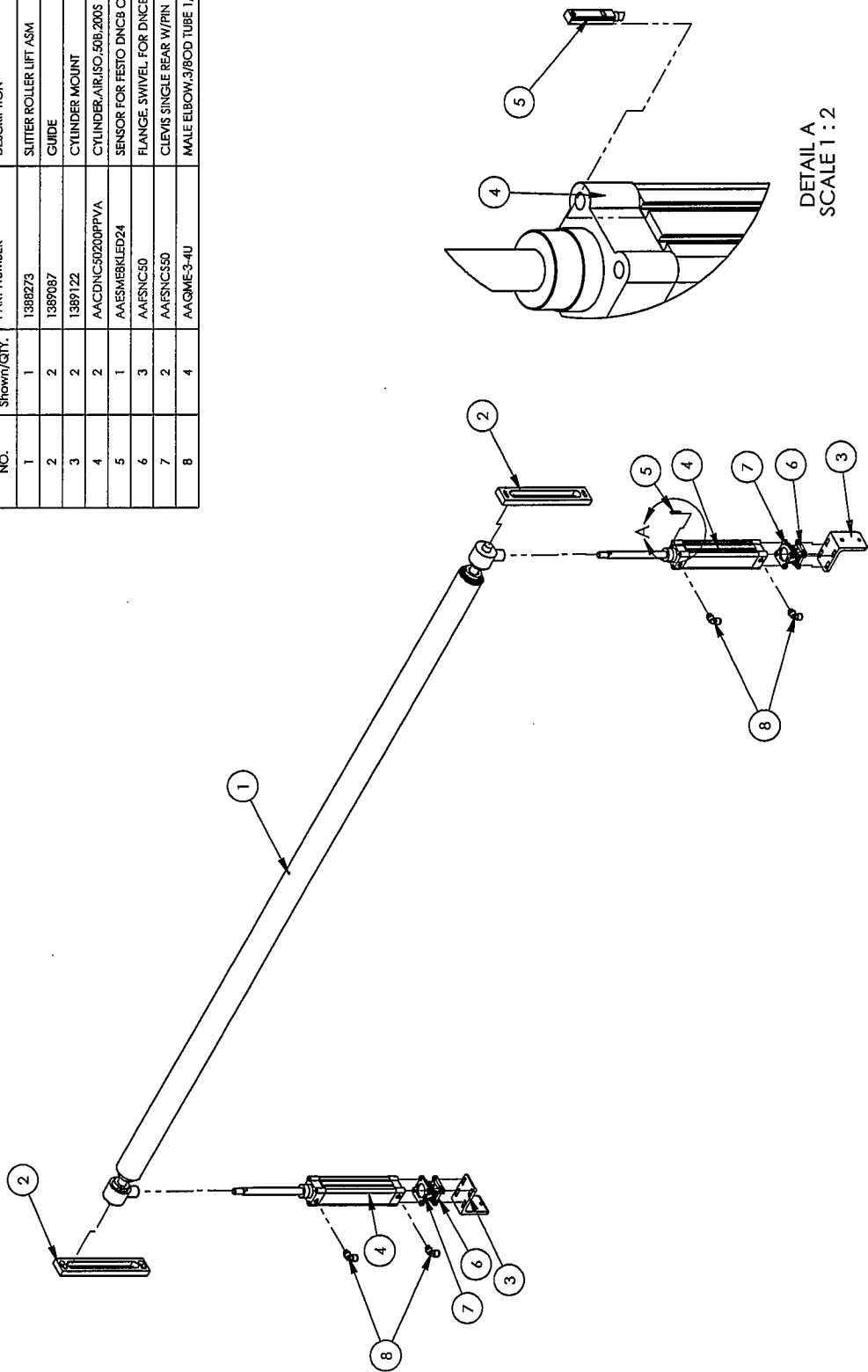
SHEET OF 1

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FINISH		DEFAULTS	ATLANTA ATTACHMENT COMPANY	
<input type="checkbox"/>	FRAMING CLEAN	CONFORMANCE	NAME	INFEED ROLL DRIVE ASM
<input type="checkbox"/>	BLACK ENAMEL		STD DIA	1392E
<input type="checkbox"/>	BLACK ENAMEL		MATERIAL	SEE NOTED
<input type="checkbox"/>	HEAT TREAT		ASSEMBLY	1388332
<input type="checkbox"/>	HEAT TREAT		DESIGN	JSK
<input type="checkbox"/>	PAINT		DRAWING NO.	1388331
<input type="checkbox"/>	PHOSPHATE		DESIGNER	Jeff Korte
<input type="checkbox"/>	PRIMER		DATE	9/25/2010
<input type="checkbox"/>	PRIMER		SCALE	1:3
<input type="checkbox"/>	PRIMER		DATE	9/25/2010
<input type="checkbox"/>	PRIMER		DESIGNER	B. WESCH
<input type="checkbox"/>	PRIMER		DATE	4/27/09


ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388273	SLITTER ROLLER LIFT ASM
2	2	1389087	GUIDE
3	2	1389122	CYLINDER MOUNT
4	2	AACDNC5020PPVA	CYLINDER, AIR, ISO, 50B, 200S
5	1	AAESMEBKED24	SENSOR FOR FESTO DNCB, CYL
6	3	AAFSNC50	FLANGE SWIVEL FOR DNCB50
7	2	AAFSNC50	CLEVIS SINGLE REAR W/FRN
8	4	AAQME-3-4U	MALE ELBOW, 3/8OD, TUBE 1/4



DETAIL A
SCALE 1:2

S:\1388\1388333

NO.	088-11	42811	TM	DR	CHK
1	EGR NO	DATE			

FINISH	DEFAULTS
<input checked="" type="checkbox"/> CLEAN <input type="checkbox"/> BURN BENCH <input type="checkbox"/> BLACK OXIDE <input type="checkbox"/> ZINC PLATE <input type="checkbox"/> PHOSPHATE <input type="checkbox"/> POLYMER <input type="checkbox"/> OIL <input type="checkbox"/> Other	CONFERENCE: 

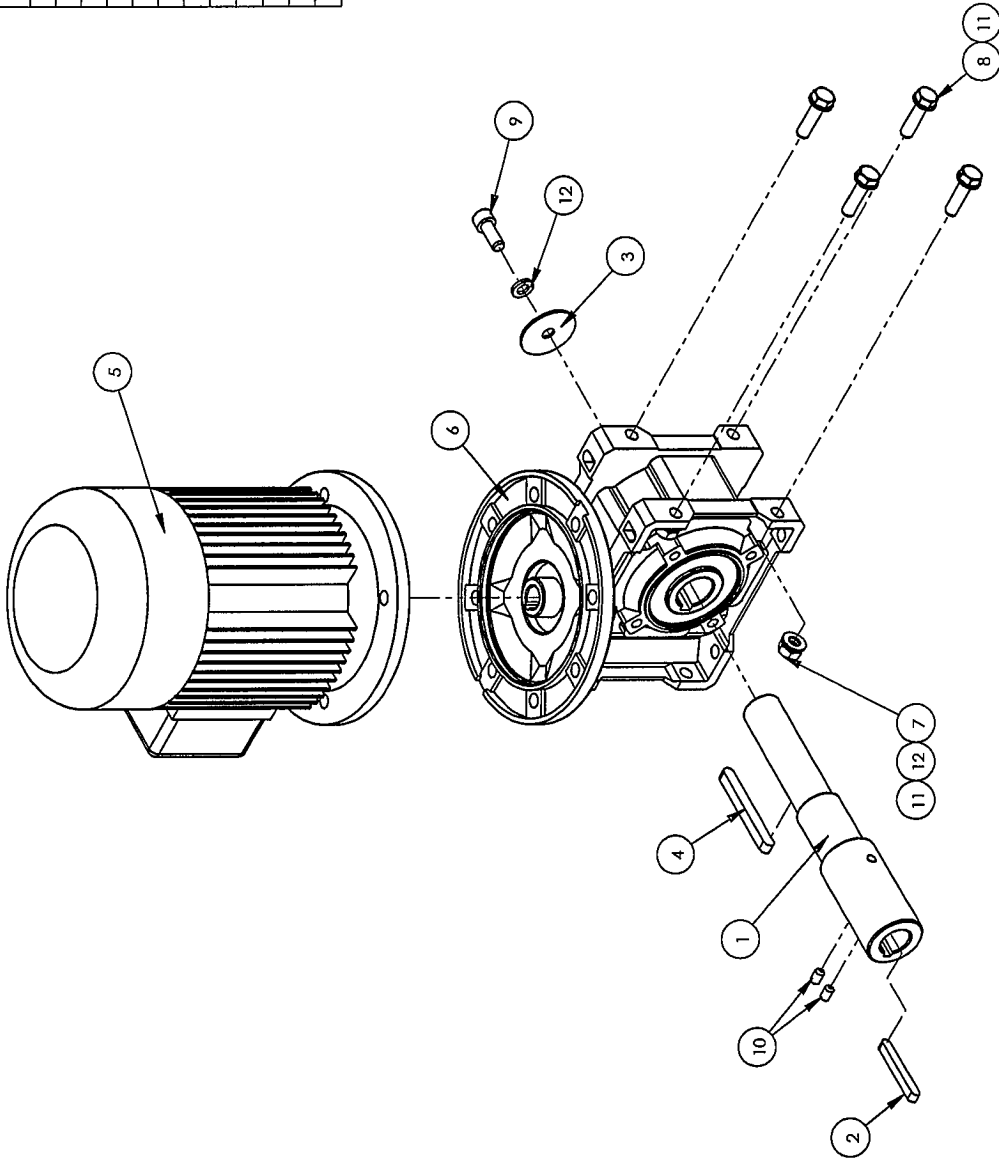
NAME	ATLANTA ATTACHMENT COMPANY
DATE	1/2/02
REVISION	SEE NOTED
ASSEMBLY	1388232
DESIGN	JNK
DATE	1/2/02
CHECKED	JNK
SCALE	1:12

PAR NO.	1388333
DRAWING NO.	1388333
REV	1

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388336	STUB, DRIVE SHAFT GEARBOX
2	1	1388338	KEY, 6X6X50
3	1	1393364	RETAINER WASHER
4	1	1393369	KEY, GEAR MOTOR
5	1	MM71B4B5	MOTOR, .37KW, IEC, B5
6	1	MMRV5030D71	GEARBOX, WORM, RV50, 30:1
7	4	NNHM8X1.25	M8 X 1.25 HEX NUT
8	4	SSHCM8X30	SCREW, HEX CAP, M8X40
9	1	SSSCM8X20	M8X20 SOC CAP
10	2	SSSSM6X10	M6 SET SCREW, 10MM L
11	8	VVWFMB	WASHER, FLAT, M8 I.D.
12	5	VVWLM8	M8 LOCK WASHER



S:\1388\1388337

NO.	ECR NO.	DATE	DR	CHK

FINISH	DEFAULTS
PLAIN BLACK POLISHED SAND BLAST BLUE PAINT OIL ZINC Other	CONFINED:

NAME	ATLANTA ATTACHMENT COMPANY
2nd DES.	OUTFEED MOTOR DRIVE ASM
DATE	1392/3E
MATERIAL	SEE NOTED
ASSEMBLY	1388232
DES BY	JSC
DRAWING NO.	1388337
REV	0
DATE	9/22/2010
SCALE	1:3
WEIGHT	4639441

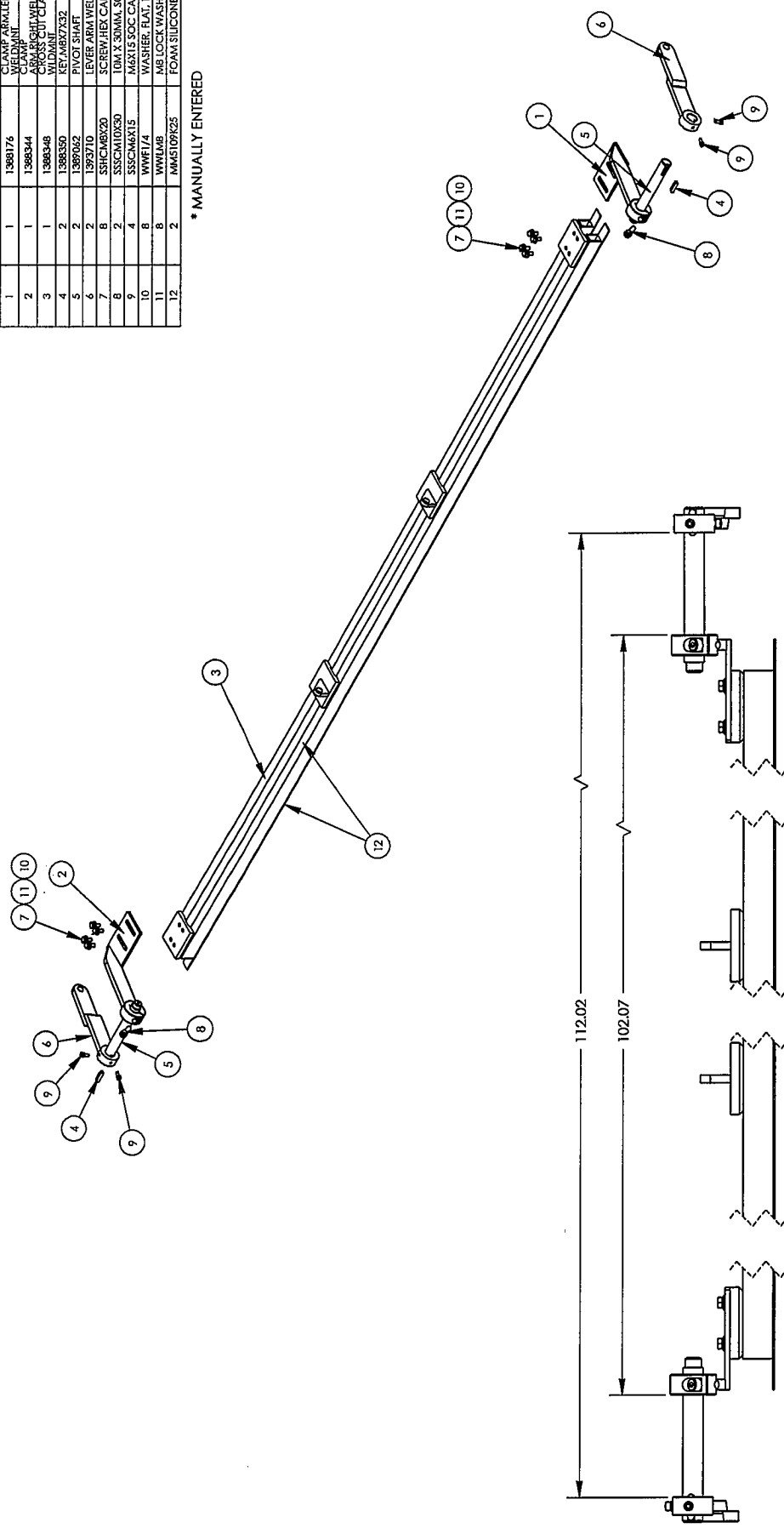


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XXX-XX

ITEM NO.	Qty/Show	Part Number	Description
1	1	1388176	CLAMP ARM LEFT, WELDMENT
2	1	1388344	ARM RIGHT, WELDMENT
3	1	1388348	CROSS CUT CLAMP
4	2	1388350	KEY MARK 232
5	2	1388062	PIVOT SHAFT
6	2	1383710	LEVER ARM WELDMENT
7	6	SSHC1M8X20	SCREW HEX CAP
8	2	SSCH1M10X30	10M X 30MM SOC CAP
9	4	SSCH1M4X1.5	MAX15 SOC CAP SCRWB
10	8	WAF174	WASHER FLAT 1/4" COM
11	8	WPE105	MS LOCK WASHER
12	2	MM5109K25	FOAM SILICONE 3/82 X 1"

* MANUALLY ENTERED



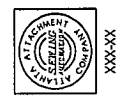
S:\1388\1388347

SHEET OF 1

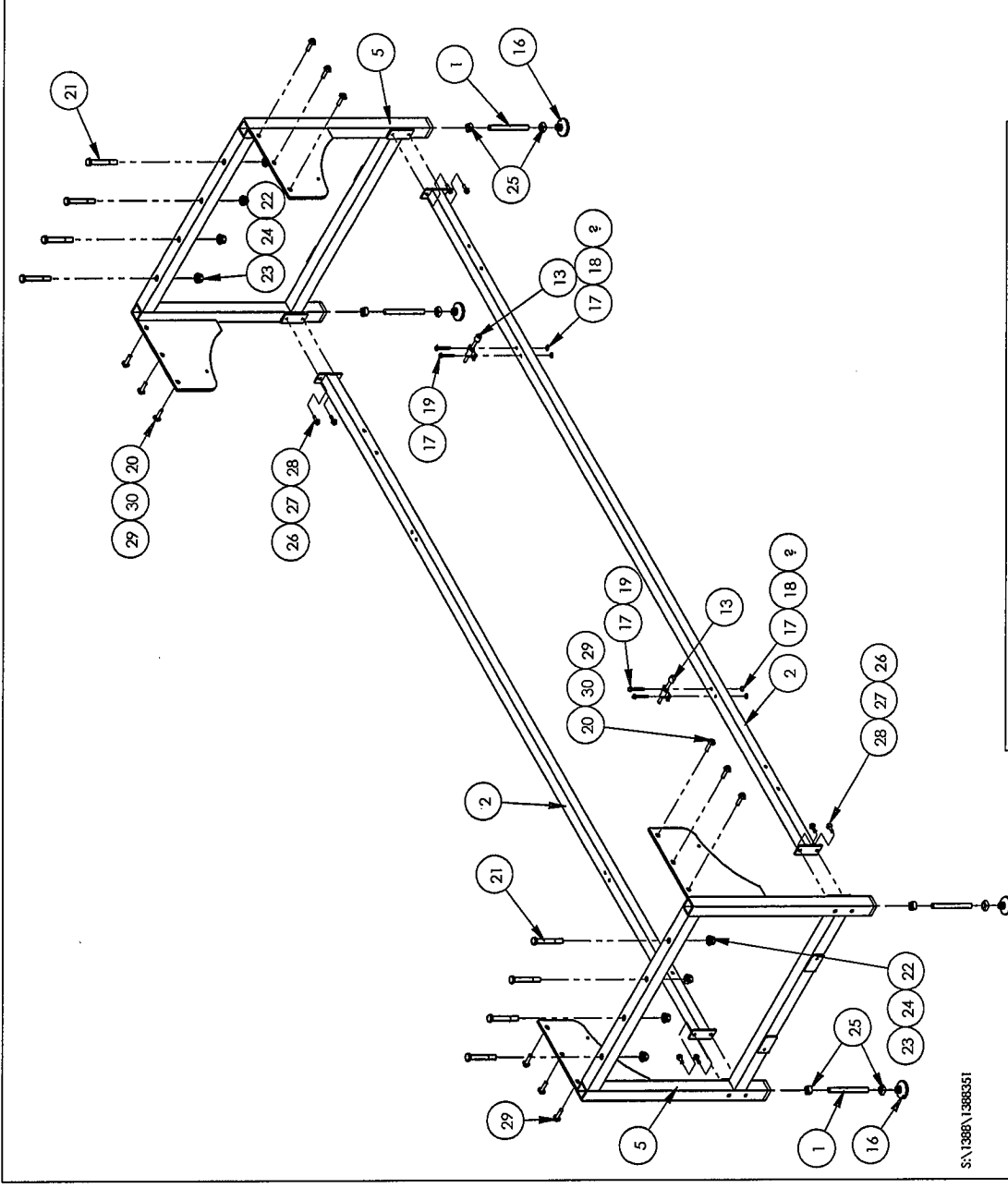
ATLANTA ATTACHMENT COMPANY	
NAME	X CUT CLAMP ASSEMBLY
2nd DES.	13923E
MATERIAL	AS NOTED
ASSEMBLY	1388232
DES BY	JK
CHK BY	JEFF KANE
DATE	9/28/2010
DWG. SIZE	B
WEIGHT	52.2855A
PART NO.	1388347
DRAWING NO.	1388347
REV	0

FINISH	PLAIN/CLEAN
	BURR/BENCH
	BEAT/BURR
	SAND BLAST
	BLUE
	CEAR CHROME
	INMELT
	OIL
	ZINC

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ITEM NO.	Default/QUY.	PART NUMBER	DESCRIPTION
1	4	1315661	ROD, THREADED, 5/8-11X7LG
2	2	1388354	LEG STRUT WELDMENT
3	2	1392225	EXTENSION LEGS
4	2	1392256	STOP ASSEMBLY
5	4	MM-2	LEVELING PAD, 5/8-11
6	8	NNHM16X20	NUT, HEX, 16MMX-20
7	8	NNSH5/8-11	NUT, SQUARE, 5/8-11
8	12	SSHCM10X45	SCREW, HEX CAP M10X45
9	8	SSHCM16X120	SCREW, HEX CAP
10	4	SSHCM6X60	SCREW, HEX CAP
11	8	SSHCM8X30	SCREW, HEX CAP M8X40
12	8	WWF1/4	WASHER, FLAT, 1/4", COM
13	12	WWF3/8	WASHER, FLAT, 3/8 OR 10MM
14	8	WWF5/8	WASHER, FLAT, 5/8
15	8	WWF5/4	WASHER, FLAT, SAE, 1/4
16	8	WWL5/8	3/8 LOCK WASHER
17	12	WWLM10	M10 LOCK WASHER
18	4	WWLM6	M6 LOCK WASHER
19	8	WWLM8	M8 LOCK WASHER



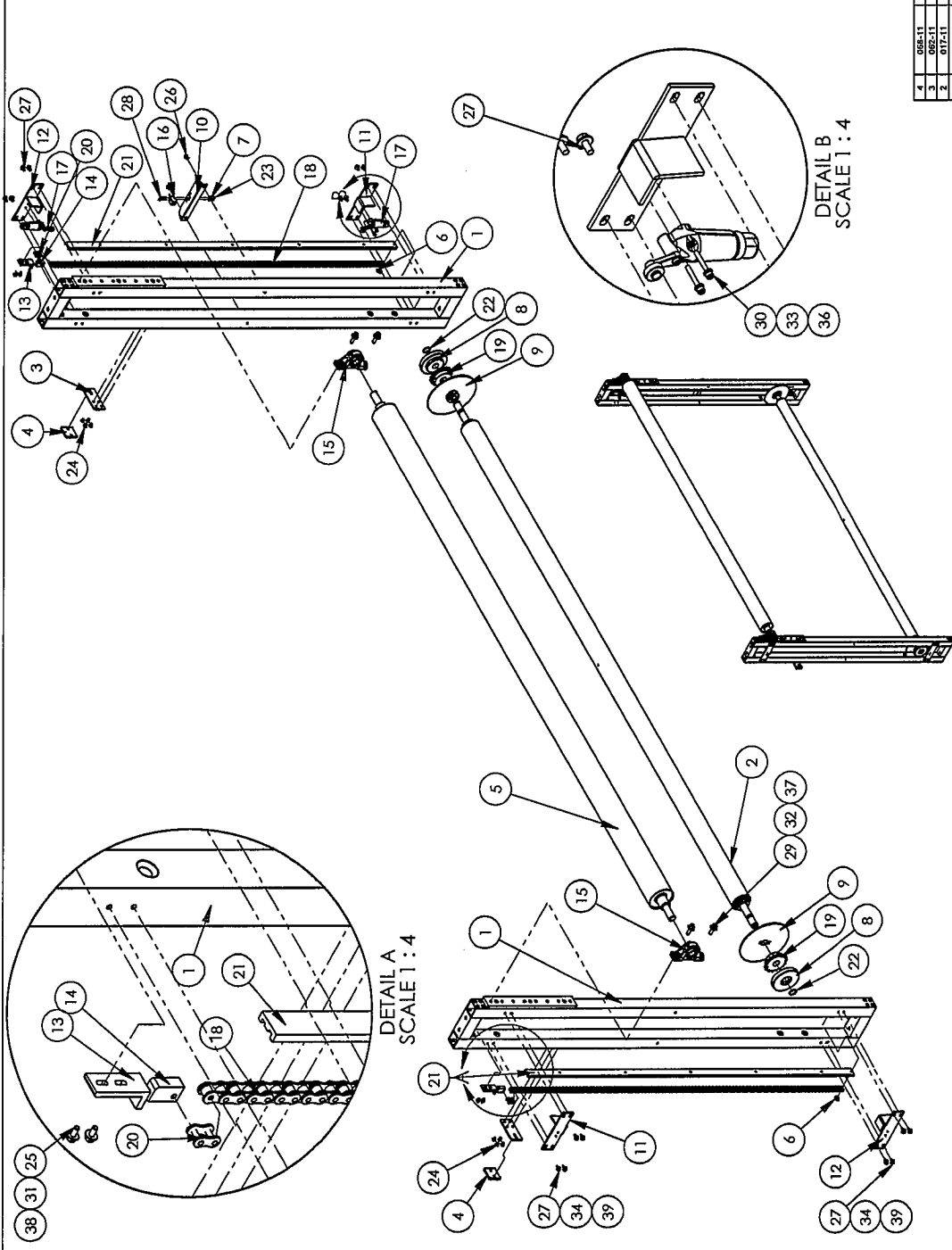
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FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY
<input checked="" type="checkbox"/> PLAIN/CLEAN <input type="checkbox"/> BLUR BENCH <input type="checkbox"/> MEAT BRUTE <input type="checkbox"/> SAND BLAST <input type="checkbox"/> BUFF <input type="checkbox"/> OIL <input type="checkbox"/> THIN CHROME <input type="checkbox"/> THIN CHROME <input type="checkbox"/> OIL <input type="checkbox"/> Other	CONVERSIONS: 1/16" = 0.0625" 1/32" = 0.03125" 1/64" = 0.015625" 1/8" = 0.125" 1/4" = 0.25" 3/8" = 0.375" 1/2" = 0.5" 5/8" = 0.625" 3/4" = 0.75" 7/8" = 0.875" 1" = 1.0" XXXX = AS SPECIFIED	NAME: PANEL CUTTER LEG ASSEMBLY 2nd JOB: 1392 MATERIAL: SEE NOTED ASSEMBLY: 1388232 PART NO.: 1388351 DRAWING NO.: 1388351 DES. BY: JSK DES. BY: SEB KOTBE DATE: 9/28/2010 DWG. SITE: B WGCIT: 24679643

ITEM NO.	Hatch/NOTE, SHOWING/HT:	PART NUMBER	DESCRIPTION
1		1388571	DANCER FRAME ASSEMBLY
2		1388578	DANCER ROLLER ASM
3		1388593	PLATE, REAR GUARD, MOUNT
4		1388676	PLATE, NUT, M8 TAPPED
5		1389110	ROLLER, BSW
6		1392900	WASHER, CHAIN HOLDOWN
7		1393373	PLATE, NUT, 4-40
8		1493222	WHEEL, RETAINER FOR
9		1493226	EDGE GUIDE ASSY
10		1493232	MOUNT, ACCUMULATOR PROX.
11		1493233	BRACKET, LIMIT, LOWER
12		1493234	BRACKET, LIMIT, UPPER
13		1493807	BKLT, BELT TENSION
14		1493508	BLOCK, TENSION
15		BBNAP205-25	BEARING, PULLDOWN
16		EEENIQIBAN6X	SENSOR, PROX. NPN, 10-30DC
17		FEVNZ000A	LIMIT SWITCH ASSEMBLY
18		MM450	CHAIN, SINGLE STRAND
19		MM50B17M	STEEL SPROCKET, 17, 1.5/BP
20		MM50L	LINK, MASTER, 5/BP, SGL, STRD
21		MM493095K32M	GUIDE, CHAIN WITH HOLES
22		MM5H-98	RING, SNAP EXTERNAL
23		NNH4-40	NUT, HEX, #4-40
24		SSFCM6X10	M6 X 20 FLAT ALLEN
25		SSHCM6X12	SCREW, HEX CAP
26		SSHCM6X12S	SCREW, HEX M6X12 SS
27		SSHCM6X16	SCREW, HEX M6X16 SS
28		SSSC70044	1/4-28 X 3/4 NYLON PATCH
29		SSSCM10X35	CAP SCREW 10MM X 35MM
30		SSSCMAX30	SCREW, SOC CAP, M4-0.7X30
31		WVWF10	WASHER, FLAT, #10, COM
32		WVWF10	WASHER, FLAT, M10 I.D.
33		WVWF4L3	WASHER, FLAT, M4
34		WVWF1/4	WASHER, FLAT, SAE, 1/4
35		WVW4	WASHER, LOCK, #4
36		WVWB	WASHER, LOCK, #8
37		WVWL10	M10 LOCK WASHER
38		WVWL4M5	M5 LOCK WASHER
39		WVWL4M6	M6 LOCK WASHER



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NO	EGR NO	DATE	DR	CHK
4	088-11	4/28/11	TH	
3	092-11	10/11/11	TH	
2	092-11	2/14/11	TH	
1	092-11	1/4/11	JK	

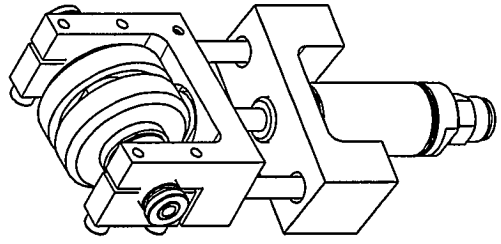
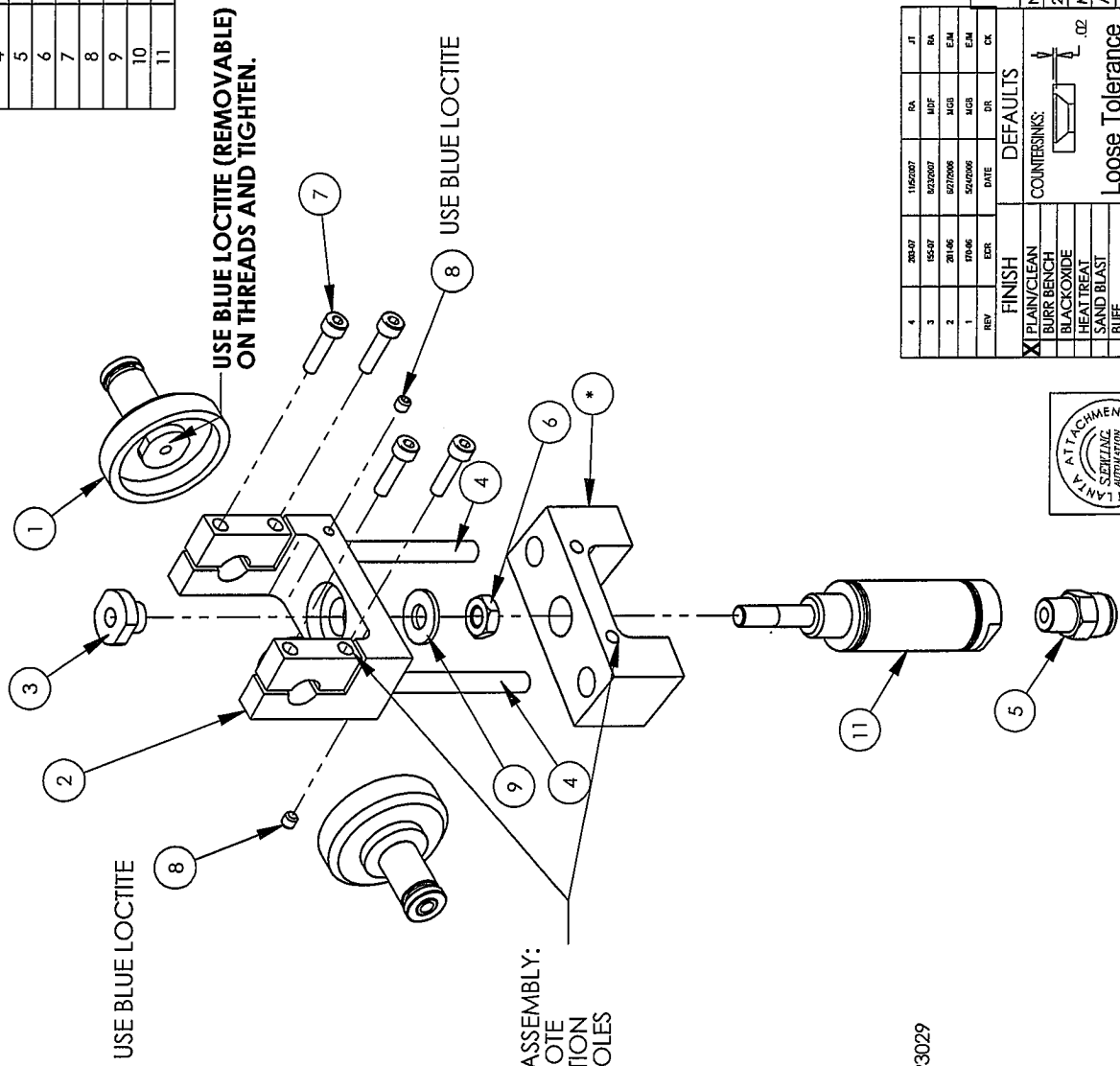
FINISH	DEFAULTS
PAINT/CLEAN	
BURR/BENCH	
BLACK OXIDE	
SAND BLAST	
BRIF	
PAINT	
THIN WASTE	
OIL	
Other	

NAME	DANCER ASSEMBLY
2nd DES.	13923E
MATERIAL	SEE NOTED
ASSEMBLY	1388572
DATE	1388572
DES BY	JJK
DR BY	JJK
SCALE	1:16
DATE	12/21/2010
DWG SITE	B
WEIGHT	236.162946



002-11

ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	2	1393003	SHARPENER STONE MT
2	1	1393028	BRKT,STONE MTG
3	1	1393030	NUT,FLOATING,M6
4	2	1393031	ROD,GUIDE,6MM DIA
5	1	AAGMC-4-8	QUICK MALE CONN,1/4X1/8
6	1	NNJ1/4-28	NUT, HEX. JAM. 1/4-28
7	4	SSSCM4X16	SCREW, SOCKET CAP
8	2	SSSM4X4	M4 SET SCREW. 4MM L
9	1	WWF51/4	WASHER, FLAT, SAE, 1/4
10	1	1393032	BRKT, CYL. MTG
11	1	AAC7S-5	CYLINDER, AIR, SA



REV	DATE	BY	CHK	APP	DESCRIPTION
1	11/26/07	DA		JT	
2	05/20/07	MDF		DA	
3	01/14/06	WJG		EM	
4	05/02/06	MGB		EM	
5	04/06	WJG		EM	

FINISH	DEFAULTS
<input checked="" type="checkbox"/> PLAIN/CLEAN	COUNTERSINKS: .02
<input type="checkbox"/> BURR BENCH	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> HEAT TREAT	
<input type="checkbox"/> SAND BLAST	
<input type="checkbox"/> BUFF	
<input type="checkbox"/> PAINT	
<input type="checkbox"/> CLEAR CHROMATE	
<input type="checkbox"/> TIMESAVE	
<input type="checkbox"/> OIL	
<input type="checkbox"/> Other	

Loose Tolerance
 X = ±.100
 XX = ±.050
 XXX = ±.015
 XXXX = AS SPECIFIED

ATLANTA ATTACHMENT COMPANY

NAME	SLITTER SHARPENER ASSY
2nd DES.	1393
MATERIAL NOTED	
ASSEMBLY	1393107, 1393282
PART NO.	1393029
DES. BY	JPP/JM/CB
DRAWING NO.	1393029
DR. BY	MG Baker
CK. BY	EJM
SCALE	1:2
DATE	10/22/2005
DWG SIZE	A
WEIGHT	256.429722
REV	4

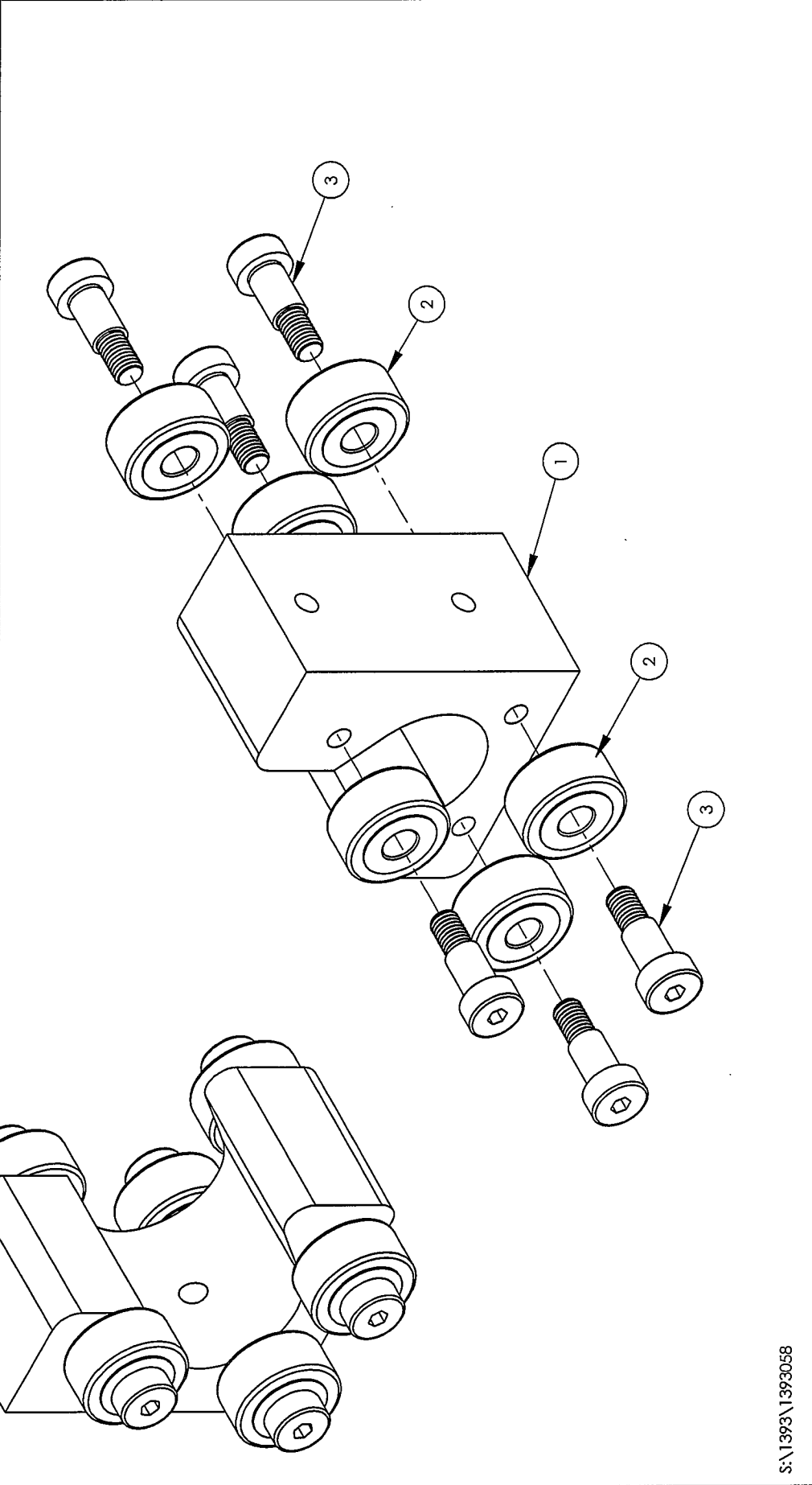


070-06

S:\1393\1393029

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1393057	SUPPORT,REWIND SHAFT
2	6	BBMCYR10SX	CAM FOLLOWER,10 ID,30 OD
3	6	SSASMT0M16M	SHOULDER BOLT 10mm



REV	DATE	BY	CHK	DESCRIPTION
1		EJM		ASSEMBLY 1393145
		MGB		DESIGN 1393058
				DRAWING NO. 1393058
				REV 1

REV	DATE	BY	CHK	DESCRIPTION
1	2/2/2006	EJM		SCALE 1:1.5
				DWG SIZE A WEIGHT 4.184384

ATLANTA ATTACHMENT COMPANY
 NAME GRADLE ASSY
 2nd DES. 1393
 MATERIAL AS NOTED
 ASSEMBLY 1393145
 DES. BY MGB
 DR. BY MGBaker
 CK. BY EJM
 SCALE 1:1.5
 DATE: 2/2/2006
 DWG SIZE: A WEIGHT: 4.184384

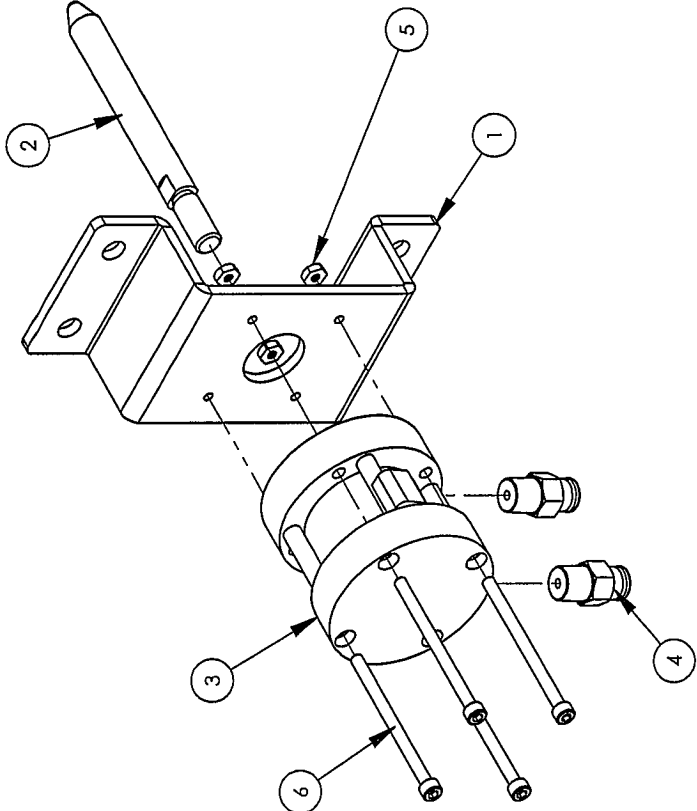
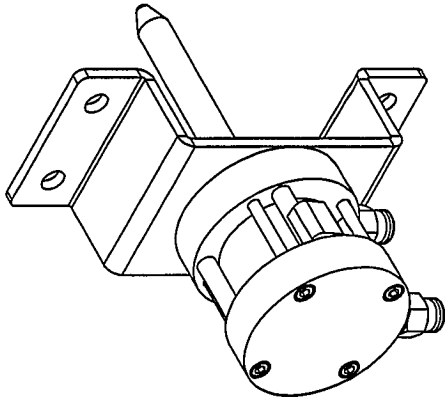


067-06

S:\1393\1393058

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ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	1	1393299	PANCAKE BRACKET
2	1	1393302	PIN, TABLE LOCKING
3	1	AACF0091	AIR CYLINDER, PANCAKE
4	2	AAGMC-5-8	QU. MALE CONN 5/32X1/8
5	4	NNH6-32	NUT, HEX 6-32
6	4	SSSC8012B	6-32 X 2 SOC CAP SC



S:\1393\1393301

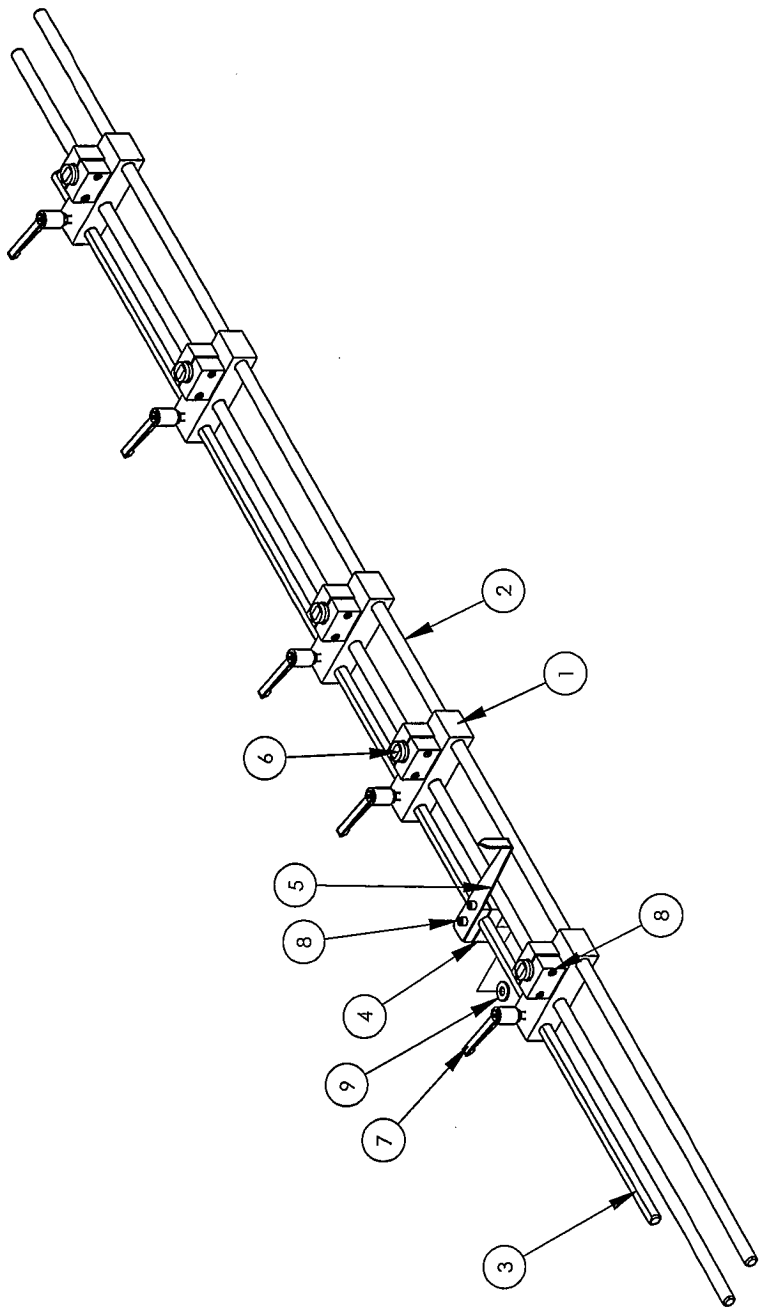
1	REV	DATE	BY	CHK	DATE	BY	CHK																																																																																
FINISH																																																																																							
<input checked="" type="checkbox"/> PLAIN/CLEAN																																																																																							
<input type="checkbox"/> BURR BENCH																																																																																							
<input type="checkbox"/> BLACK OXIDE																																																																																							
<input type="checkbox"/> HEAT TREAT																																																																																							
<input type="checkbox"/> SAND BLAST																																																																																							
<input type="checkbox"/> BUFF																																																																																							
<input type="checkbox"/> PAINT																																																																																							
<input type="checkbox"/> CLEAR CHROMATE																																																																																							
<input type="checkbox"/> TIMESAVE																																																																																							
<input type="checkbox"/> OIL																																																																																							
Other																																																																																							
COUNTERSINKS																																																																																							
<input type="checkbox"/> .02																																																																																							
Loose Tolerance																																																																																							
X = ±.100																																																																																							
XX = ±.050																																																																																							
XXX = ±.015																																																																																							
XXXX = AS SPECIFIED																																																																																							
<table border="1"> <tr> <td>SCALE</td> <td>1:2</td> <td>DATE:</td> <td>2/23/2006</td> <td>DWG SIZE:</td> <td>A</td> <td>WEIGHT:</td> <td>0.727601</td> </tr> </table>								SCALE	1:2	DATE:	2/23/2006	DWG SIZE:	A	WEIGHT:	0.727601																																																																								
SCALE	1:2	DATE:	2/23/2006	DWG SIZE:	A	WEIGHT:	0.727601																																																																																
<table border="1"> <tr> <td>NAME</td> <td colspan="7">ATLANTA ATTACHMENT COMPANY</td> </tr> <tr> <td>2nd DES.</td> <td colspan="7">TABLE LOCKING ASSY</td> </tr> <tr> <td>MATERIAL</td> <td colspan="7">AS NOTED</td> </tr> <tr> <td>ASSEMBLY</td> <td colspan="7">1393145</td> </tr> <tr> <td>DES. BY</td> <td colspan="7">MGB</td> </tr> <tr> <td>DR. BY</td> <td colspan="7">MGBaker</td> </tr> <tr> <td>CK. BY</td> <td colspan="7">EJM</td> </tr> <tr> <td>PART NO.</td> <td colspan="7">1393301</td> </tr> <tr> <td>DRAWING NO.</td> <td colspan="7">1393301</td> </tr> <tr> <td>REV</td> <td colspan="7">1</td> </tr> </table>								NAME	ATLANTA ATTACHMENT COMPANY							2nd DES.	TABLE LOCKING ASSY							MATERIAL	AS NOTED							ASSEMBLY	1393145							DES. BY	MGB							DR. BY	MGBaker							CK. BY	EJM							PART NO.	1393301							DRAWING NO.	1393301							REV	1						
NAME	ATLANTA ATTACHMENT COMPANY																																																																																						
2nd DES.	TABLE LOCKING ASSY																																																																																						
MATERIAL	AS NOTED																																																																																						
ASSEMBLY	1393145																																																																																						
DES. BY	MGB																																																																																						
DR. BY	MGBaker																																																																																						
CK. BY	EJM																																																																																						
PART NO.	1393301																																																																																						
DRAWING NO.	1393301																																																																																						
REV	1																																																																																						



069-06

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	5	1393122	MOUNTING BLOCK, EYE, MOVI
2	2	1393123	GUIDE ROD, EXIT EYE
3	1	1393124	POSITION ROD, EXIT EYE
4	1	1393130	PIVOT BLOCK
5	1	1393297	POINTER, EYE ADJUST
6	5	EES20N4A	SENSOR, PHOTOELECTRIC, 18MM
7	5	MM6324K170	M6 X 16mm
8	16	SSSCM4X20	SCREW, SOC CAP, M4-0.7X20
9	1	WWFS1/4	WASHER, FLAT, SAE, 1/4



S:\1393\1393125

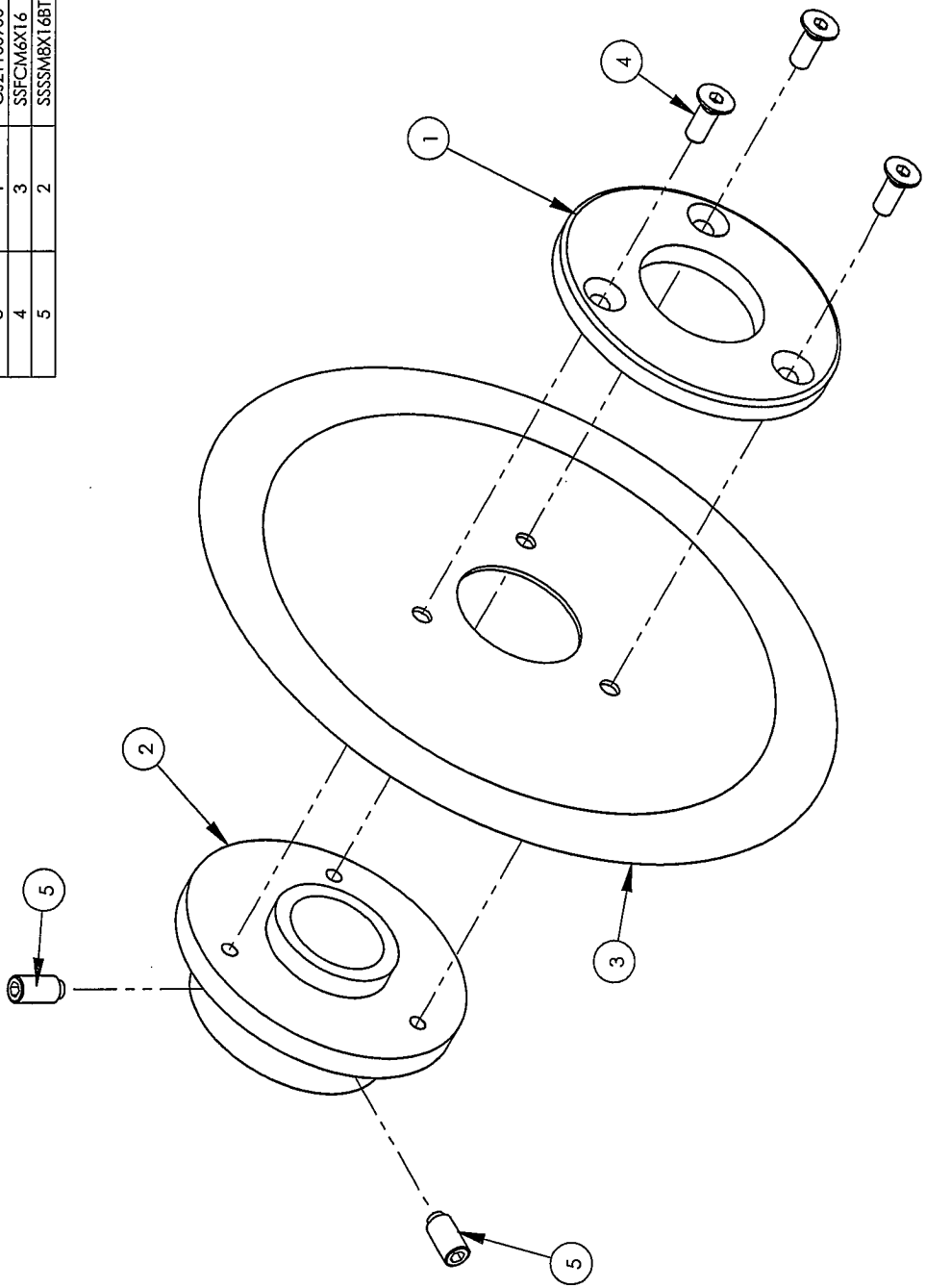
1	2/14/07	RA	JK
REV	DATE	DR	CR
FINISH			
<input checked="" type="checkbox"/>	PLAIN/CLEAN		
<input type="checkbox"/>	BURR BENCH		
<input type="checkbox"/>	BLACK OXIDE		
<input type="checkbox"/>	HEAT TREAT		
<input type="checkbox"/>	SAND BLAST		
<input type="checkbox"/>	BUFF		
<input type="checkbox"/>	PAIN		
<input type="checkbox"/>	CLEAR CHROMATE		
<input type="checkbox"/>	TIME SAVE		
<input type="checkbox"/>	OIL		
Other			
DEFAULTS			
COUNTERSINKS: .02			
Loose Tolerance			
X = ±.100			
.XX = ±.050			
.XXX = ±.015			
.XXXX = AS SPECIFIED			
ATLANTA ATTACHMENT COMPANY			
NAME EYE ADJUSTMENT ASSY			
2nd DES. 1393			
MATERIAL			
ASSEMBLY 1393085			
DES. BY MGB			
DR. BY MGBaker			
CK. BY -			
SCALE 1:12			
DATE: 2/23/2006			
DWG SIZE: A			
WEIGHT 10.188813			
PART NO. 1393125			
DRAWING NO. 1393125			
REV 1			



XXX-XX

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	1389079	BLADE RETAINER
2	1	1389873	BLADE HOLDER
3	1	CJ21100900	BLADE 40MM ID, 205MM OD
4	3	SSFCM6X16	M6-1.0 X 16 FLAT ALLEN
5	2	SSSSMBX16BT	MBX16 SOC SET, BRASS TIP



S:\1393\1393149

REV	DATE	BY	CHK	DESCRIPTION
1	3/14/2007	MB	DR	EM
2	2/14/2006	RA	DR	BA

FINISH		DEFAULTS	
<input checked="" type="checkbox"/>	PLAIN/CLEAN	<input type="checkbox"/>	COUNTERSINKS
<input type="checkbox"/>	BURR BENCH	<input type="checkbox"/>	BLACK OXIDE
<input type="checkbox"/>	HEAT TREAT	<input type="checkbox"/>	SAND BLAST
<input type="checkbox"/>	PAINT	<input type="checkbox"/>	LOOSE TOLERANCE
<input type="checkbox"/>	CLEAR CHROMATE	<input type="checkbox"/>	XXX = ±.015
<input type="checkbox"/>	TUMESAVE	<input type="checkbox"/>	XXXX = AS SPECIFIED
<input type="checkbox"/>	OIL	<input type="checkbox"/>	Other



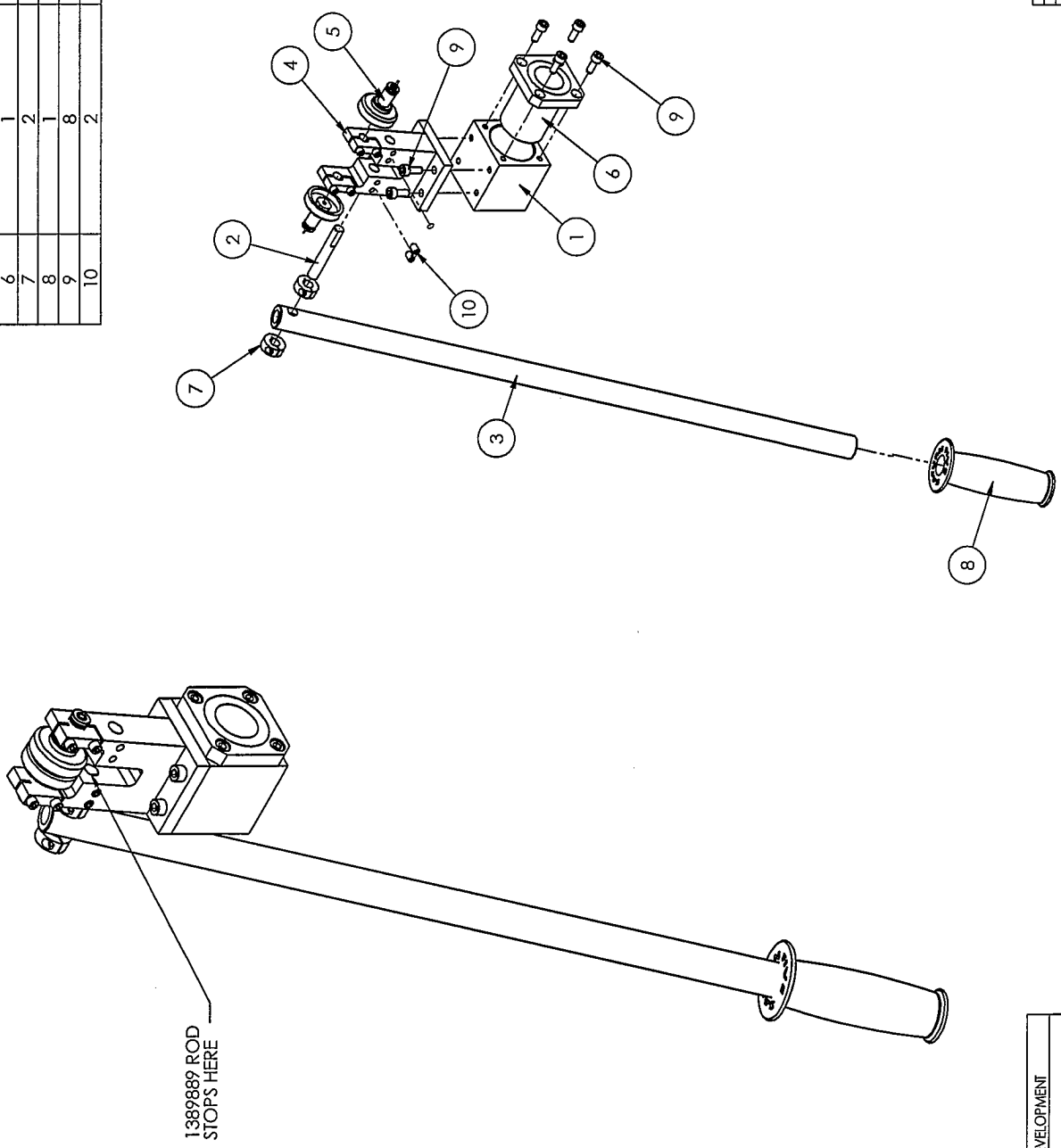
311-06

ATLANTA ATTACHMENT COMPANY

NAME	BSW SLITTER ASSEMBLY
2nd DES.	1393 BSW
MATERIAL	AS NOTED
ASSEMBLY	1393 BSW
DES. BY	MGB
DR. BY	MGBaker
CHK. BY	-JEFF THOMAS
SCALE	1:2
DATE	11/14/2006
DWG. SIZE	A
WEIGHT	1.43401
PART NO.	1393149
DRAWING NO.	1393149
REV	2

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ITEM NO.	Hardware Shown/QTY.	PART NUMBER	DESCRIPTION
1	1	1389883	BLOCK SLIDE SHARPENER
2	1	1389889	ROD 10MM X 63MM
3	1	1389890	TUBE HANDLE 7/8X24
4	1	1389892	SHARPENER STONE HOLDER
5	2	1393003	SHARPENER STONE MT
6	1	BB5MK30GJUJ	BEARING LIN FLG 30MM
7	2	CCCLM10F	COLLAR 10MM CLAMP
8	1	PPP97045K57	GRIP RIBBED VINYL
9	8	SSSCM6X16	M6X16 SOC CAP SCREW
10	2	SSSSM6X10	M6 SET SCREW 10MM L



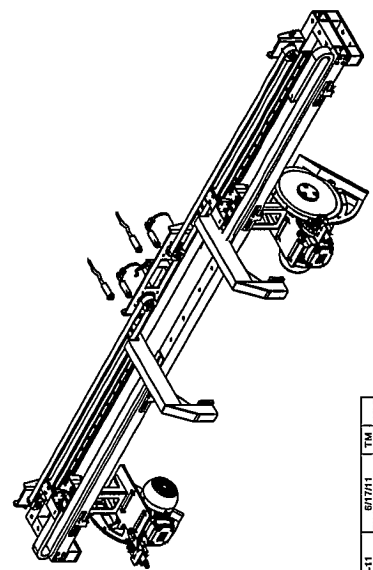
SHEET 1 OF 1			
ATLANTA ATTACHMENT COMPANY			
DATE	REV	BY	APP
12/20/2007	2	F. DASHNER	[Signature]
PART NO. 1389884			
SCALE 1:2			

RESEARCH & DEVELOPMENT			
WORK ORDER	QTY. FOR TRIAL	QTY. PER ASSY.	DATE
	4	1	1/9/2008
DESIGNED BY	1/9/2008		
CHECKED BY	F. DASHNER		
RETURN TO:	ATLANTA ATTACHMENT COMPANY		

011-08

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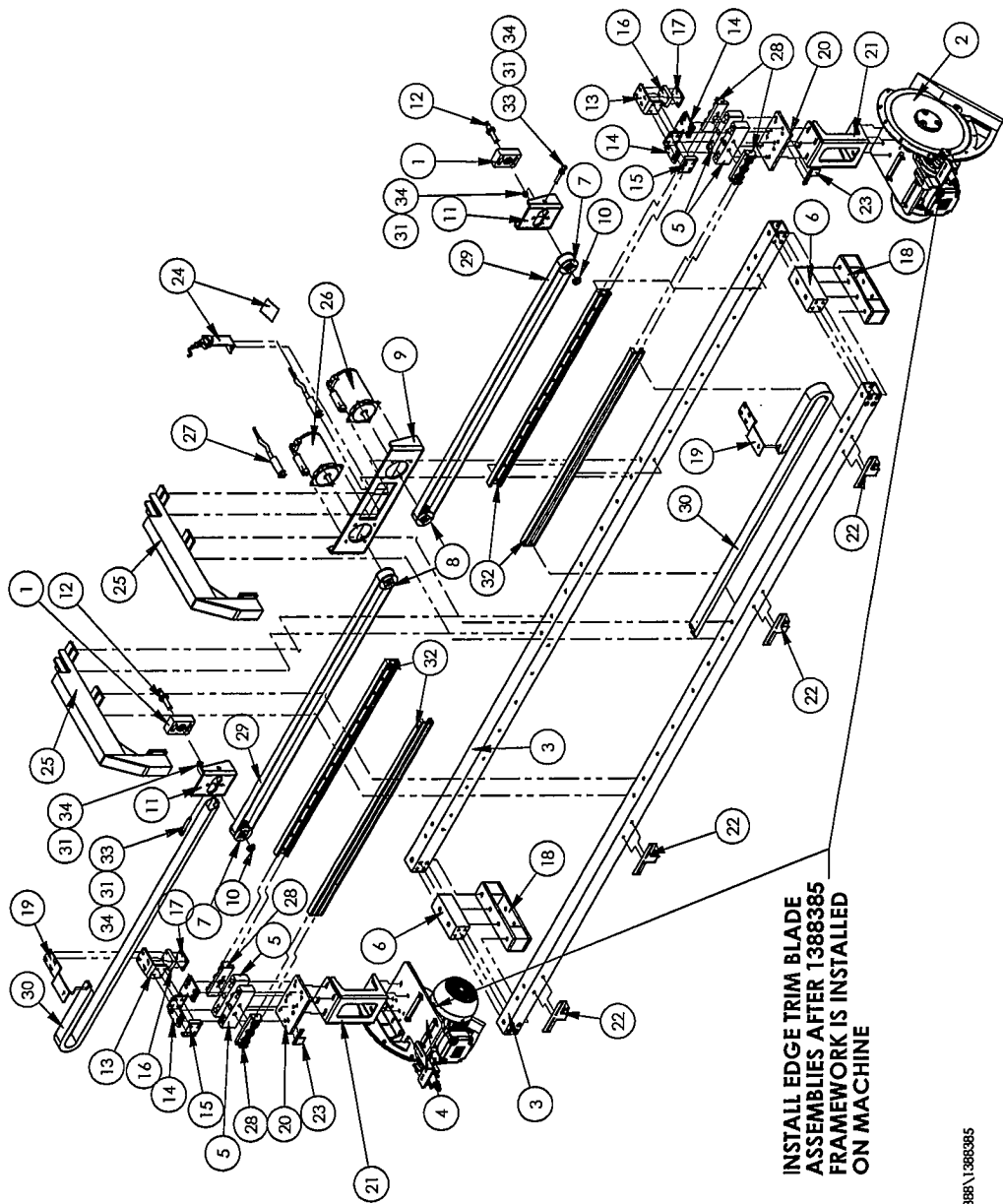
ITEM NO.	HARDWARE SHOWN/QUANTITY	PART NUMBER	DESCRIPTION
1	2	1388077	BLOCK, PULLEY SUPPORT
2	1	1388288	EDGE CLIP ASSEMBLY LEFT
3	2	1388284	SIDE TRIM FASTENER
4	1	1388384	EDGE TRIM FASTENER RIGHT
5	2	1388385	EDGE TRIM PULLER
6	2	1388386	EDGE TRIM PULLER BLOCK
7	2	1388387	GEAR PULLEY, EDGE TRIM ASM
8	2	1388393	WASHER, PULLEY, EDGE TRIM
9	1	1388394	PLATE, MOTOR SUPPORT
10	2	1388395	WASHER, PULLEY, RETAINER
11	2	1388397	PLATE, PULLEY SUPPORT
12	2	1388398	SHAFT, SLIDING GEAR PULLEY
13	2	1388399	PLATE, EDGE TRIM POSITION
14	2	1388400	PLATE, POS MNT, EDGE TRIM
15	2	1388401	PLATE, WASHER, RETAINER
16	2	1388402	CLAMP, BELT 3/8" P
17	2	1388405	NUT PLATE, BELT CLAMP
18	2	1388406	EDGE TRIM STANDOFF W/DMT
19	2	1388417	PLATE, MICROTRAK BRACKET
20	2	1388587	PLATE, EDGE TRIM MOUNT
21	2	1388588	STANDOFF, EDGE TRIM BRKT
22	4	1388589	EDGE TRIM SENSOR ASSY
23	2	1388591	FLAG, SENSOR, EDGE TRIM
24	1	1388671	UNFEED SENSOR ASSEMBLY
25	2	1389100	ROOSTER CYLINDER MOUNT
26	2	1389611	MOTOR, STEPPER W/COIL
27	2	1389913	CABLE ASSEMBLY, STEPPER
28	4	88RRS45	SLIDER, RED-RAIL, 45MM
29	2	GG5031100ST	DUCT GEAR 3/8P 1W
30	2	MM180302848	DUCT WIRE MICROTRAK
31	4	NH1M8X1.25	M8 X 1.25 HEX NUT
32	4	RR4814Y17	REDI-RAIL 45MM X 814MM L
33	2	SSHCM8X60	SCREW, HEX CAP M8X60
34	5	WVFM8	WASHER, FLAT, M8 I.D.



SHEET OF 1

3	88S-11	8/17/11	TRM
4	88S-11	1/10/10	JK
5	88S-11	1/10/10	JK
6	88S-11	1/10/10	JK
7	88S-11	1/10/10	JK
8	88S-11	1/10/10	JK
9	88S-11	1/10/10	JK
10	88S-11	1/10/10	JK
11	88S-11	1/10/10	JK
12	88S-11	1/10/10	JK
13	88S-11	1/10/10	JK
14	88S-11	1/10/10	JK
15	88S-11	1/10/10	JK
16	88S-11	1/10/10	JK
17	88S-11	1/10/10	JK
18	88S-11	1/10/10	JK
19	88S-11	1/10/10	JK
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22	88S-11	1/10/10	JK
23	88S-11	1/10/10	JK
24	88S-11	1/10/10	JK
25	88S-11	1/10/10	JK
26	88S-11	1/10/10	JK
27	88S-11	1/10/10	JK
28	88S-11	1/10/10	JK
29	88S-11	1/10/10	JK
30	88S-11	1/10/10	JK
31	88S-11	1/10/10	JK
32	88S-11	1/10/10	JK
33	88S-11	1/10/10	JK
34	88S-11	1/10/10	JK

NAME: SIDE TRIM RAIL ASSEMBLY
 2nd DRS: 1393E
 MATERIAL: SEE NOTED
 ASSEMBLY: 1388292
 PART NO.: 1388385
 DRAWING NO.: 1388385
 DES. BY: JSC
 Ck. BY: Jeff Korte
 DATE: 10/15/2010
 DWG. SIZE: B
 WEIGHT: 301.65707
 SCALE: 1:14



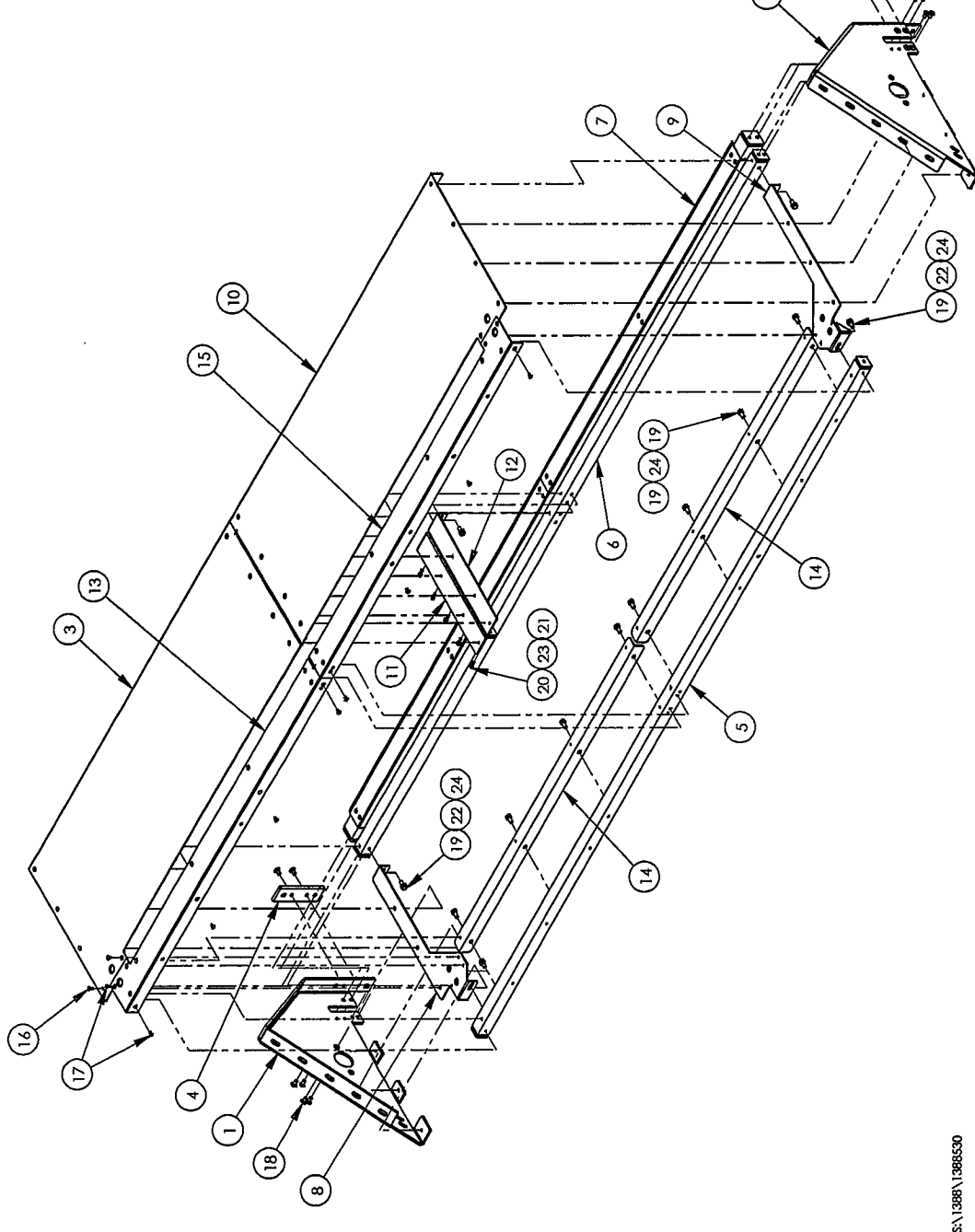
INSTALL EDGE TRIM BLADE ASSEMBLIES AFTER 1388385 FRAMEWORK IS INSTALLED ON MACHINE

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S:\1388\1388385

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388267	BRACKET,CUT TABLE, RH
2	1	1388285	BRACKET,CUT TABLE, LH
3	1	1388312	CUT TABLE TOP, RH
4	2	1388356	PLATE, BEARING SPACER
5	1	1388371	CUT TABLE,CROSS BAR W/DMT
6	1	1388373	CUT TABLE,CROSSBEAM,W/DMT
7	1	1388383	CROSS CUT,CLOTH PLATE,ASM
8	1	1388524	PLATE, TABLE MOUNT,RH
9	1	1388525	PLATE, TABLE MOUNT,LH
10	1	1388526	CUT TABLE TOP, LH
11	1	1388527	BRACE,CUT TABLE,RH
12	1	1388529	BRACE,CUT TABLE,LH
13	1	1388531	CUT TABLE TOP, RH,BOTTOM
14	2	1388532	SUPPORT ANGLE,CLOTH PLATE
15	1	1388533	CUT TABLE TOP, LH,BOTTOM
16	8	SSFCM45X12S	SCREW,BUTTON CAP,S/S
17	34	SFCM45X10	SCREW,FLAT ALLEN CAP
18	12	SFCM48X16	M8 X 16 FLAT CAP SCR
19	16	SFHCMBX20	SCREW,HEX CAP
20	5	SSSCM45X16	SCREW,SOC CAP,M5-0.8 X 16
21	5	WVFM45	WASHER, FLAT, M5 I.D.
22	8	WVFM48	WASHER, FLAT, M8 I.D.
23	5	WVLM45	M5 LOCK WASHER
24	16	WVLM48	M8 LOCK WASHER



SA 1388\1388530

SHEET OF 1

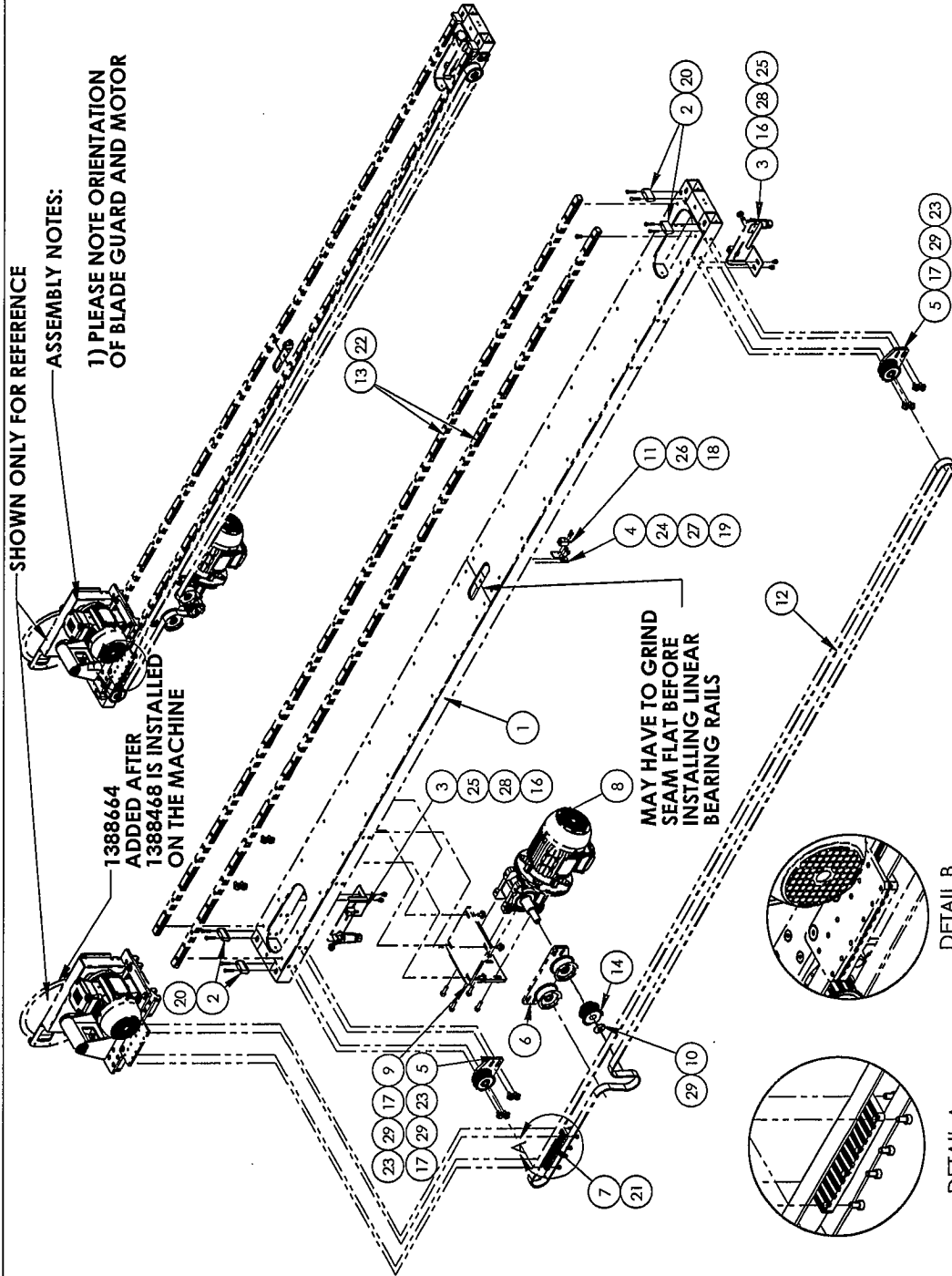
ATLANTA ATTACHMENT COMPANY	
NAME	CUT TABLE ASSEMBLY
2nd DES.	1978,SFPC,SPPCM
MATERIAL	SEE NOTED
ASSEMBLY	1388441
DES. BY	JSK
DR. BY	Jeff Korte
CK. BY	
SCALE	1:12
DATE	12/8/2010
DWG. SITE	B. WECHT 286A6254
REV	0
DRAWING NO.	1388530
PART NO.	1388530

FINISH	PLAIN/BLACK	BLACK/BLACK	HEAT TREAT	SAND BLAST	PAINT	CLEAR CHROME	CHROMATE	OTHER
DEFAULTS	COUNTERSINKS: 02							

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388465	X CUT SUPPORT WELDMENT
2	4	1388487	BLOCK, RAIL STOP, X CUT
3	2	1388490	X CUT SENSOR ASSEMBLY
4	1	1388493	BRACKET, SENSOR, X CUT
5	2	1388541	X CUT DRY IDLER PULLEY ASM
6	1	1388542	X CUT DRY BELT IDLER ASM
7	1	1388545	CLAMP, GEAR, BELT
8	1	1388666	CROSS CUT MTR DRIVE ASM
9	1	1388668	X CUT DRIVE MOUNT W/DMNT
10	1	1393364	RETAINER WASHER
11	1	ENISQIBAN6X	SENSOR, PROX. NPN, 10-30DC
12	1	H100L72M1	BELT, GEAR, 1/2" P, 1" WIDE
13	2	MMAGR253360N	RAIL, LINEAR, AG 3360MM
14	1	PPT16H100M2	PULLEY, 1/2" P, 16T, 1" WIDE
15	1	SFCMBX16	M8 X 16 FLAT CAP SCR
16	4	SSHCMBX125	SCREW, HEX M6X12.5S
17	16	SSHCMBX20	SCREW, HEX CAP
18	2	SFP570048	4-40 X 3/4 PAN HD SLOTTED
19	2	SSSCMAX10	SCREW, SOC CAP, M4-0.7X8
20	8	SSSCMBX30	M5-0.8X30, SCREW, SOCKET CA
21	8	SSSCMBX12	M6X12 SOC CAP SCREW
22	112	SSSCMBX15	M6X15 SOC CAP SCREW
23	16	WWF5/16	WASHER, FLAT, 5/16
24	2	WWFB	WASHER, FLAT, #8
25	4	WWFM6	WASHER, FLAT, M6, SAE
26	2	WWL4	WASHER, LOCK, #4
27	2	WWLB	WASHER, LOCK, #8
28	4	WWLM6	M6 LOCK WASHER
29	17	WWLM8	M8 LOCK WASHER



SHOWN ONLY FOR REFERENCE
ASSEMBLY NOTES:

1) PLEASE NOTE ORIENTATION
OF BLADE GUARD AND MOTOR

1388664
ADDED AFTER
1388468 IS INSTALLED
ON THE MACHINE

MAY HAVE TO GRIND
SEAM FLAT BEFORE
INSTALLING LINEAR
BEARING RAILS

DETAIL B
SCALE 1:5

DETAIL A
SCALE 1:5

NO	DATE	DATE	TR	DR	CK
1	07/11				
	ECR NO				
FINISH					
PLAIN/CLEAN					
BLACK/BENCH					
BLACK/BLACK					
BLACK/BLACK					
PAINT					
PRIMER					
FINISH					
WAVE/AVE					
OIL					
Other					

CONTRAINS	DEFAULTS
1	
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NAME	X CUT ASSEMBLY, 1393E
2nd DGS	1393E, 1393E, PCA
MATERIAL	SEE NOTED
ASSEMBLY	1388253
DES BY	JK
DRAWING NO.	1388665
REV	1
DR BY	Jeff Korte
CHK BY	
DATE	4/8/2011
DWG SIZE	B
WGHT	312.6418

SHEET OF 1

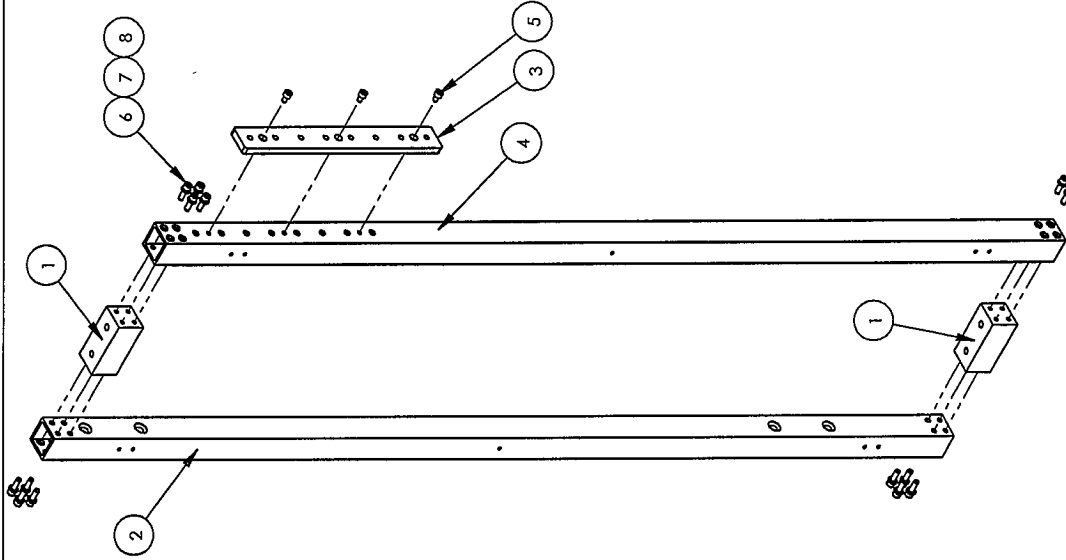
ATLANTA ATTACHMENT COMPANY



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S:\1388\1388665

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	2	1388573	DANCER FRAME BLOCK
2	1	1388574	TUBE 11 GA X 2X 2X 77.0L
3	1	1388575	BAR, BEARING MOUNT
4	1	1388576	TUBE CRS. 2X2X77L
5	3	SSSCMBX12	SCREW, SOC. CAP. MBX25
6	16	SSSCMBX25	SCREW, SOC. CAP. MBX25
7	16	WVFM8	WASHER, FLAT, MB. I.D.
8	16	WVLM8	MB LOCK WASHER



S:\1388\1388571

SHEET OF 1

NO	ECR NO	DATE	DR	CHK

FINISH		DEFAULTS	
BRAN/CLEAN		COUNTERSINKS	
BURR BENCH		DRILL DIA. 13° TAPER	
BLACK/ANOD		ROUNDOFFS SEE NOTED	
ANOD			
PAINT			
PLATE			
OTHER			

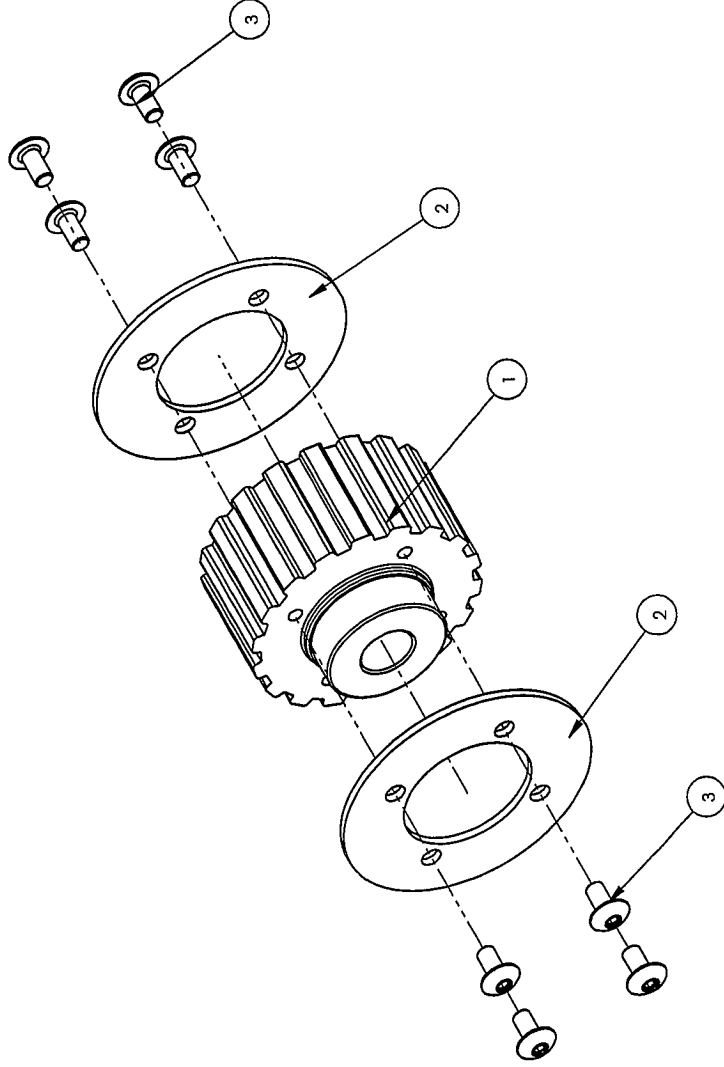
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017-11

ATLANTA ATTACHMENT COMPANY	
NAME	DANCER FRAME ASSEMBLY
DWG. NO.	1388571
REV.	0
DES. BY	JDK
CHK. BY	JEB/KRME
DATE	12/21/2010
SCALE	1:1
DWG. SITE	B
WEIGHT	43.002318

ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388389	PULLEY GEAR 3/8" P. 1.875 X 1.2MM
2	2	1388390	PLATE, PULLEY BEIT RETAIN
3	8	SSBCM4x8	4mm X 8mm BUTTON HEAD



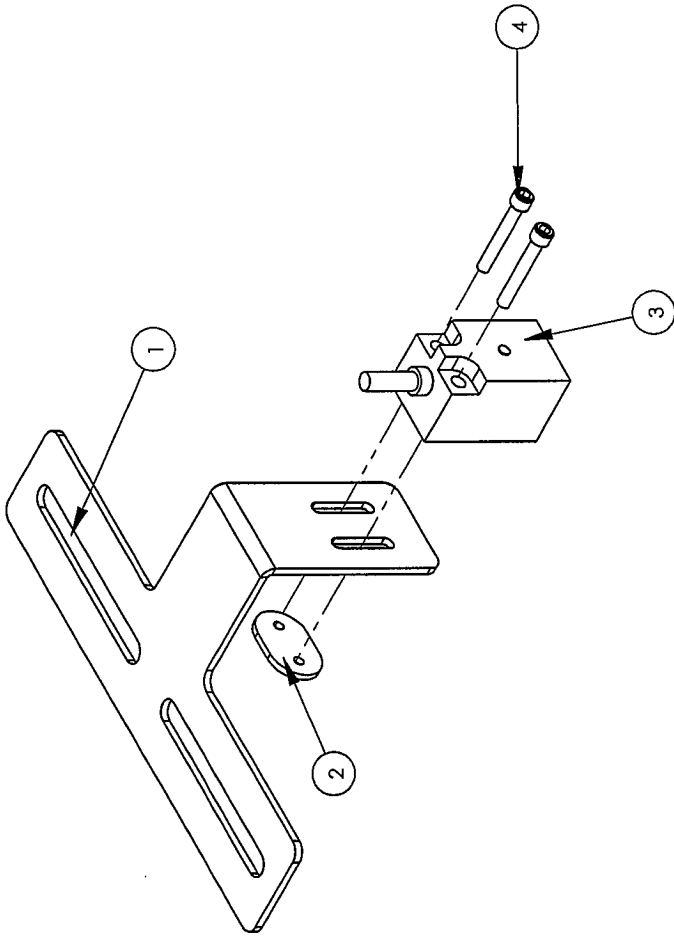
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182-10

FINISH	DEFAULTS	ATLANTA ATTACHMENT COMPANY	
TRANSCLEAN	COUNTERSINKS	NAME	GEAR PULLEY EDGE TRIM ASM
BURR BRUSH		REV DISE	1388390
BLACK ANODIZE		MATERIAL	SEE NOTED
BLACK ANODIZE		ASSEMBLY	1388389
SHARP POINT		DES. BY	JSK
SPRAY PAINT		CHK BY	Jeff Korte
PAINT		SCALE	1:1
BLACK ANODIZE		DATE	10/16/2010
BLACK ANODIZE		PAGE	1 OF 1
BLACK ANODIZE		REV	0
Other		DRAWING NO.	1388391
		PART NO.	1388391
		DATE	10/16/2010
		DESIGNER	JSK
		CHECKER	Jeff Korte
		DRAWING NO.	1388391
		REV	0
		DATE	10/16/2010
		PAGE	1 OF 1
		WEIGHT	1.19684

ITEM NO.	Default/Qty.	PART NUMBER	DESCRIPTION
1	1	1388590	BRACKET, SENSOR, EDGE TRIM
2	1	1393373	PLATE, NUT, 4-40
3	1	EENJ5Q18AN6X	SENSOR, PROX. NFN, 10-30DC
4	2	SSSC70048	1/4-28 X 3/4 W/NYLON PATCH



S:\1388\1388599

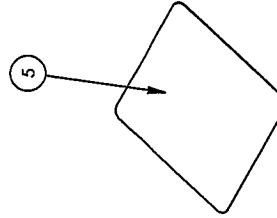
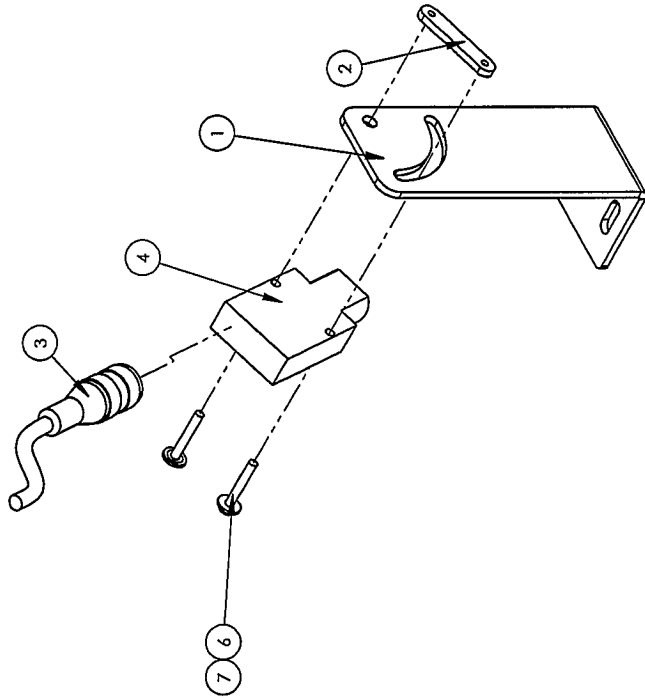
THE INFORMATION ON THIS DRAWING IS THE INTELLECTUAL PROPERTY OF ATLANTA ATTACHMENT COMPANY AND ITS AFFILIATES. THIS DRAWING MAY NOT BE COPIED IN ANY FORM WHATSOEVER. THIS INFORMATION MAY NOT BE USED BY ANY UNAUTHORIZED PERSON OR COMPANY. IN ADDITION TO ANY CONFIDENTIALITY AND NON-DISCLOSURE OBLIGATIONS THAT CURRENTLY EXIST BETWEEN YOU AND ATLANTA ATTACHMENT COMPANY, YOUR USE OF THESE MATERIALS SERVES AS AN ACKNOWLEDGMENT OF THE CONFIDENTIAL AND PROPRIETARY NATURE OF THESE MATERIALS AND YOUR DUTY NOT TO MAKE ANY UNAUTHORIZED USE OR DISCLOSURE OF THESE MATERIALS.



002-11

REV	FINISH	ERR	DATE	DR	CK	SHEET 1 OF 1
	X1 BLANK CLEAN X2 BLACK OXIDE X3 HEAT TREAT X4 SAND BLAST X5 BUFF X6 POLISH CHROMIUM X7 TEMPER X8 OIL Other					
DEFUALTS		CONNECTIONS		ATLANTA ATTACHMENT COMPANY		
NAME		EDGE TRIM SENSOR ASSY		ATLANTA ATTACHMENT COMPANY		
2nd DES.		1393E		PART NO. 1388599		
MATERIAL		AS NOTED		DRAWING NO. 1388589		
ASSEMBLY		1388385		REV 0		
DES. BY		JK		DATE 12/29/2010		
CHK. BY		JEFF KANE		DWG SIZE A WEIGHT 0.164413		
SCALE		1:1.5				

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	127B-6689E	BRACKET, EYE MOUNT
2	1	1975-412A	PLATE NUT, 4-40, 95CTC
3	1	FFRK44T-8	CABLE EYE Z55, NO END
4	1	FFSM312LVQ	BANNER MINI-BEAM
5	1	MM19945	TAPE REFLECTIVE, Z' WIDE
6	2	SPS70048	4-40 X 3/4 PAN HD SLOTTED WASHER, FLAT, #4
7	2	WWF4	



S:\1388\1388671

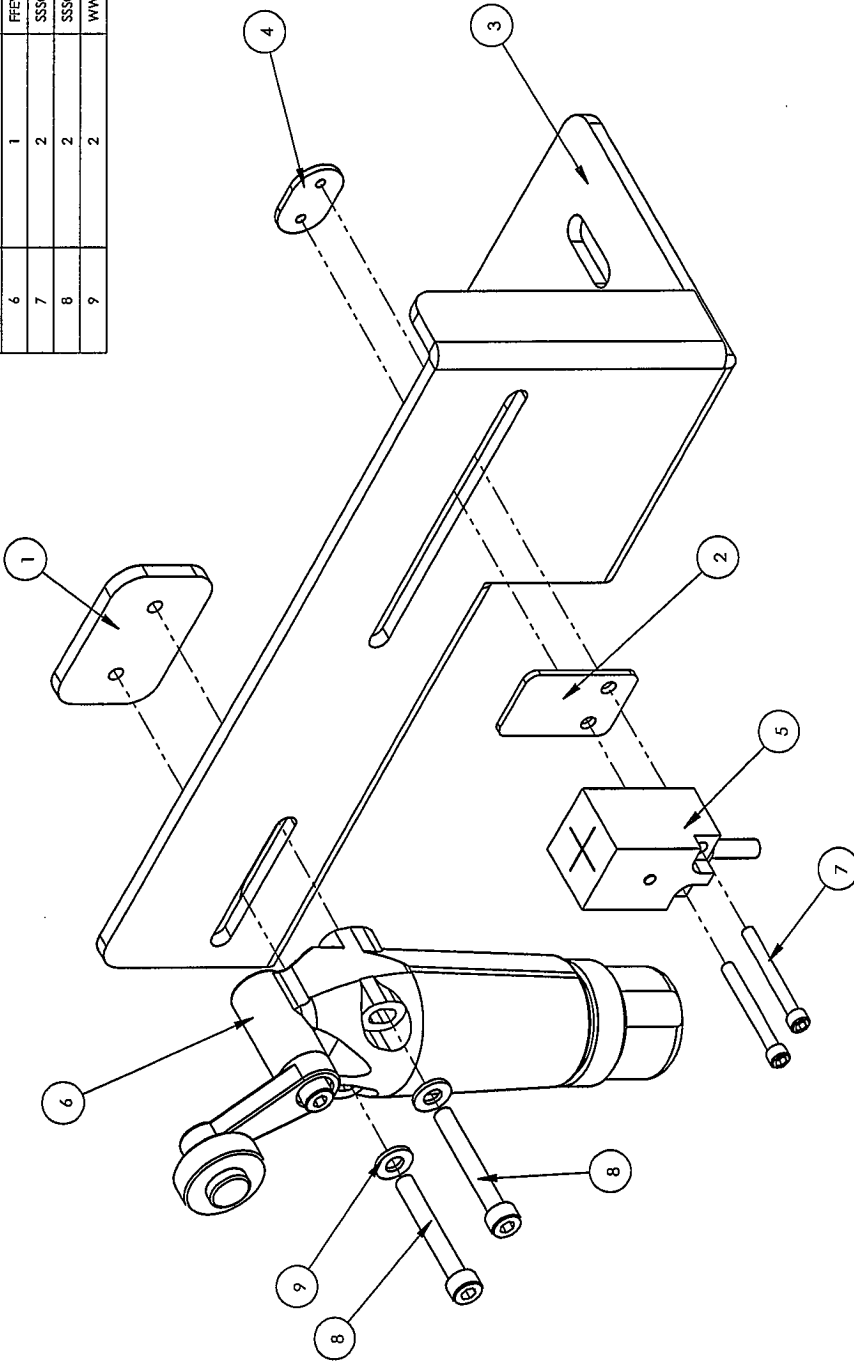
SHEET OF 1

ATLANTA ATTACHMENT COMPANY	
NAME	UNIFEED SENSOR ASSEMBLY
2nd DES.	1392E
MATERIAL SEE NOTED	
ASSEMBLY	1388385
DES BY	JK
DWG NO.	1388671
REV	0
DATE	4/11/2011
SCALE	1:1.5
DWG. SEE	B
WEIGHT	0.49462



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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388092	PLATE,NUT, FOR FEVN2000A
2	1	1388102	PLATE, WASHER, SENSOR MNT
3	1	1388489	MOUNT, LIMIT SWITCH
4	1	1393373	PLATE, NUT, 4-40
5	1	EENI5Q1BAN6X	SENSOR, PROX. NPN,10-30DC
6	1	FEVN2000A	LIMIT SWITCH ASSEMBLY
7	2	SSC70064	1/4-28 X 3/4 W/NYLON PATCH
8	2	SS5CM4X30	SCREW,SOC CAP, M4-0.7X30
9	2	WWFM4.3	WASHER, FLAT, M4



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SHEET OF 1

FINISH		DATE	DR	CHK
FRANKLIN	PLANK/CLEAN	11/23/2010	1	B
BURR BENCH	FLAVOR BENCH	11/23/2010	1	B
HEAT TREAT	HEAT TREAT	11/23/2010	1	B
CHROMIUM	CHROMIUM	11/23/2010	1	B
TRIM	TRIM	11/23/2010	1	B
OTHER	OTHER	11/23/2010	1	B

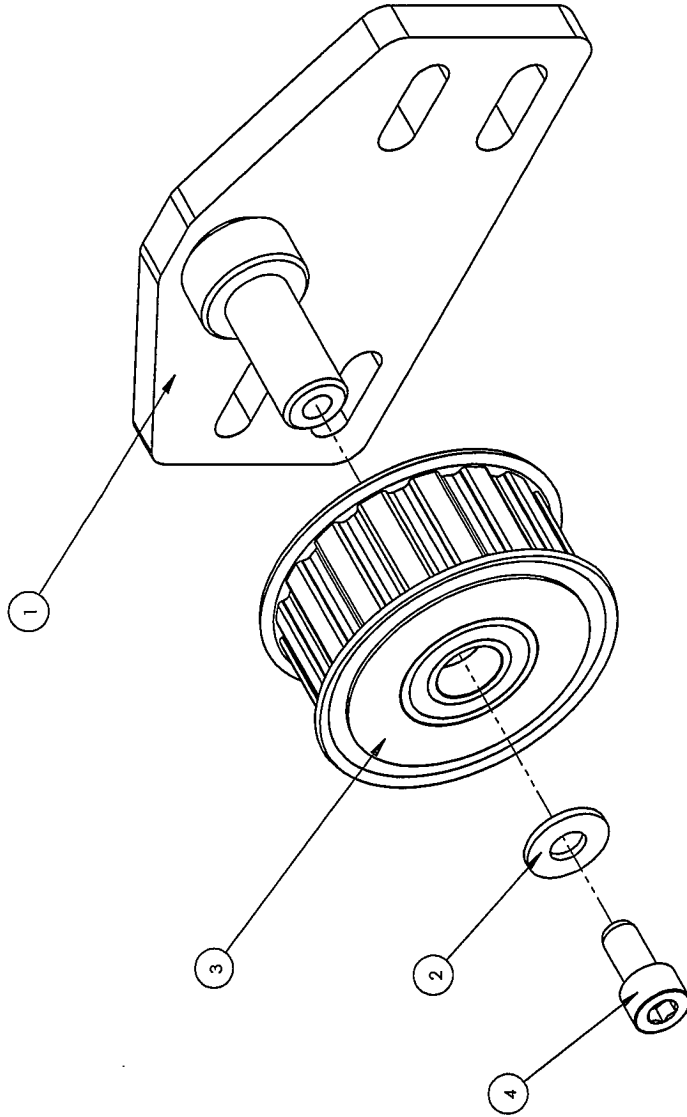
DEFAULTS	
COUNTERSINK	02

NAME: ATLANTA ATTACHMENT COMPANY
 2nd DES: XCURT SENSOR ASSEMBLY
 MATERIAL: SEE NOTED
 ASSEMBLY: 1388448
 PART NO.: 1388490
 DES BY: JSK
 DATE: 11/23/2010
 SCALE: 1:1
 DRAWING NO.: 1388490
 REV: 0
 DES BY: JEFF KOPE
 DATE: 11/23/2010
 SCALE: B
 WEIGHT: 1.2627g



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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388540	BELT TENSION IDLER W/LDMT
2	1	1388543	RETAINER WASHER
3	1	PP16H100M1	PULLEY, IDLER 1.6T, 1/2P.H
4	1	SSSCM8X1.6	SCREW, SOC CAP, M8X1.6



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SHEET OF 1

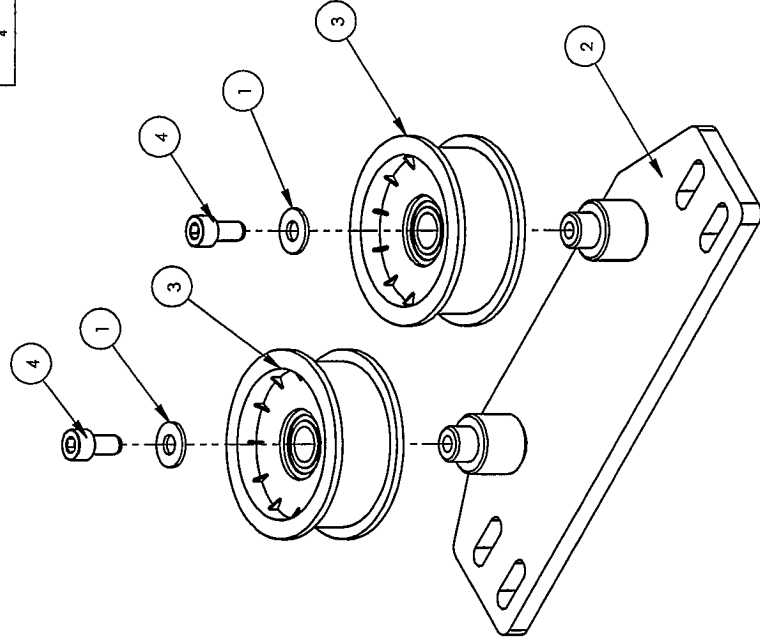
FINISH		DEFAULTS	ATLANTA ATTACHMENT COMPANY	
PLAIN/CLEAR		COMMENTS:	NAME	X-CUT DRIVER PULLEY ASM
RUR BENCH			2nd DES.	1373LSPFC,SPPCM
ACCORDE			MATERIAL SEE NOTED	
SAND BLAST			ASSEMBLY	1388486
BLUF			DES BY	JSK
PAINT CRYSTALLINE			DR BY	Jeff Keane
WAX/POLYURE			SCALE	1:1
OTHER			DATE	12/11/2010
			DWG SIZE	B
			WEIGHT	29.4465
			REV	0
			DRAWING NO.	1388541



XXX-XX

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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	2	1388543	RETAINER WASHER
2	1	1388546	BELT DRY IDLER WELDMENT
3	2	PPTPBSN702B	PULLEY, IDLER, 28MM WIDE
4	2	SSSCM8X16	SCREW, SOC CAP, M8X16



S:\1388\1388542

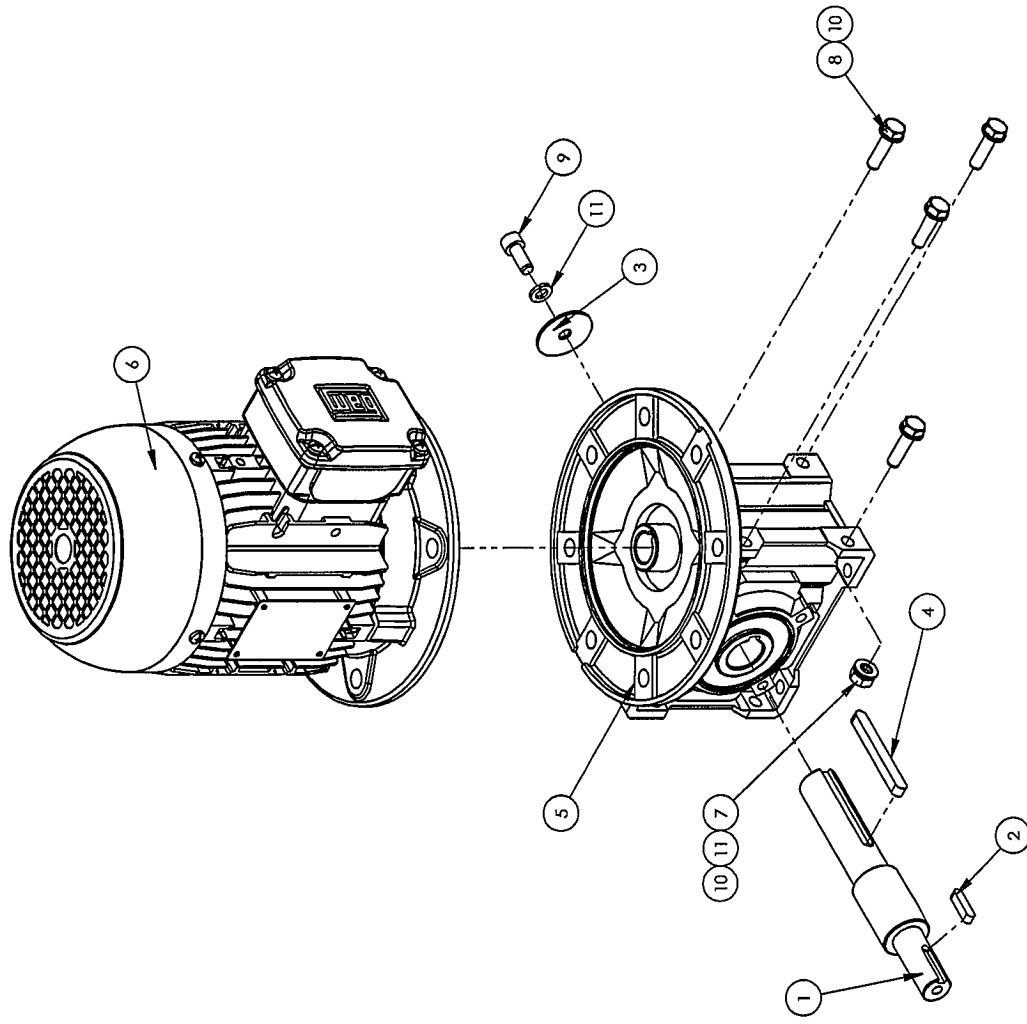
SHEET OF 1

FINISH		DEFAULTS	ATLANTA ATTACHMENT COMPANY	
FRANK/CLEAN		COUNTERSINKS	NAME	XCUT DRV BELT IDLER ASM
BURR BENCH			2nd DES.	1392E-SPPC-SPPCM
BLACK/ONDE			MATERIAL	SEE NOTED
BLANK			ASSEMBLY	1388465
LAND BLAST			PART NO.	1388542
PAINT			DES BY	JRK
PAINT			DR BY	JRK
POSS/ANODE			SCALE	T2
TRIG/ANODE			DWG DATE	12/11/2010
OIL			DWG SITE	B
Other			WEIGHT	5.54691



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ITEM NO.	Hardware Shown/Qty.	PART NUMBER	DESCRIPTION
1	1	1388297	ADAPTER SHAFT, X-CUT DRIVE
2	1	1388299	KEY, GEAR PULLEY
3	1	1393364	RETAINER WASHER
4	1	1975369	KEY, GEARMOTOR
5	1	MMRV5015D80	GEARBOX, WORM, RV501.5:1
6	1	MMYS801455	MOTOR, .55KW, IEC, B5, D80
7	4	NNHM8X1.25	M8 X 1.25 HEX NUT
8	4	SSHCM8X30	SCREW, HEX CAP M8X40
9	1	SSSCM8X20	M8X20 SOC CAP
10	8	WYFM8	WASHER, FLAT, M8 I.D.
11	5	WVLM8	M8 LOCK WASHER

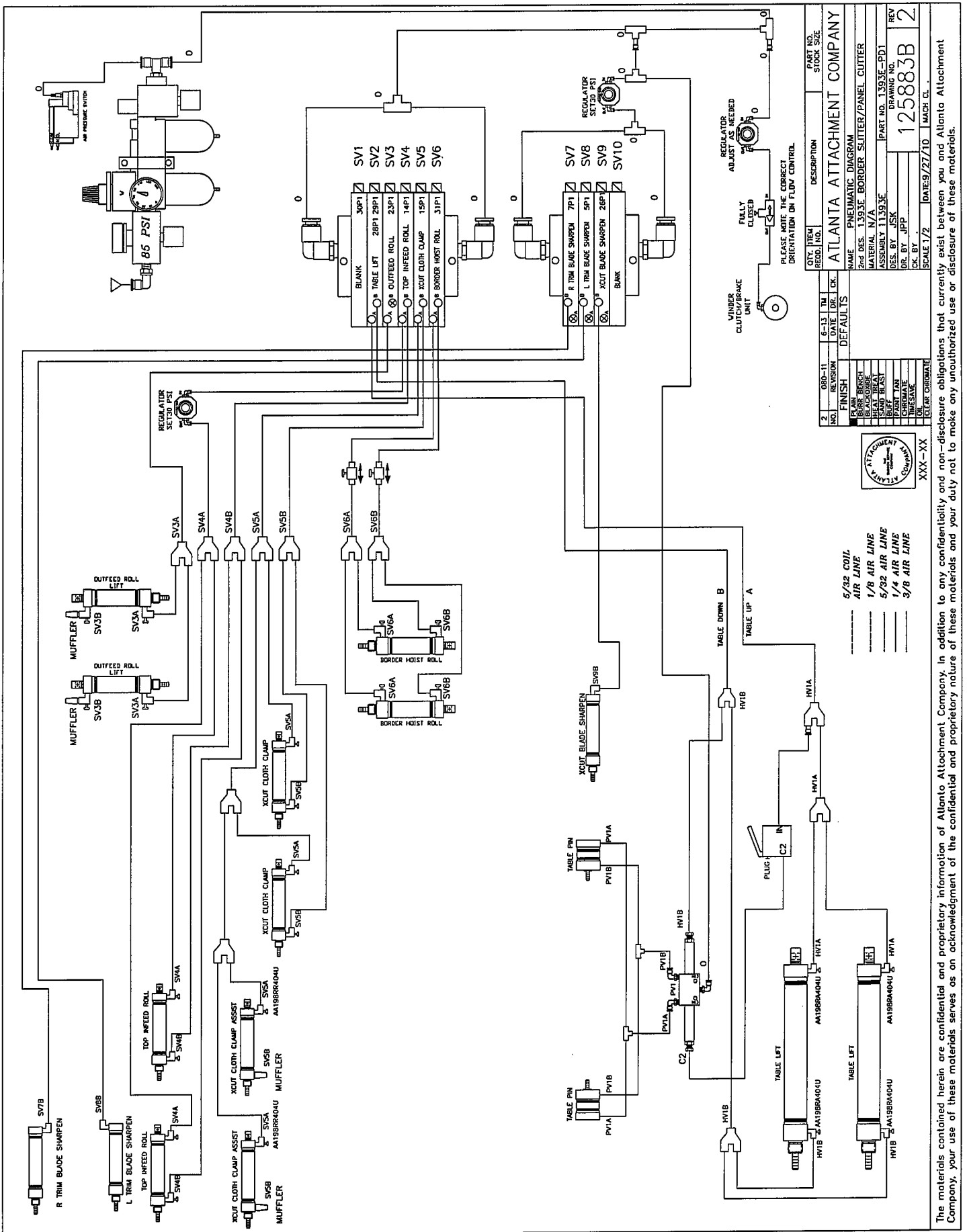


SHEET OF 1

ATLANTA ATTACHMENT COMPANY	
NAME	CROSS CUT MIR DRIVE ASM.
PART NOS.	1393E 1393ECPA
MATERIAL	SEE NOTED
ASSEMBLY	1388665
DESIGN	JSK
CHECK BY	Jeff Keith
SCALE	1:3
DATE	4/8/2011
DWG. SIZE	B
WEIGHT	33.21267
PART NO.	1388666
REV	0



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NO.	REV.	DATE	BY	CHK.	DESCRIPTION
2	080-11	6-13	TH	DR.	DEFAULTS
FINISH					
PLAIN					
BORR. REFIN.					
HEAD REFIN.					
SAND BLAST					
PART FIN.					
CHROMATE					
IMBESAVE					
CLEAR CHROME					
XXX-XX					

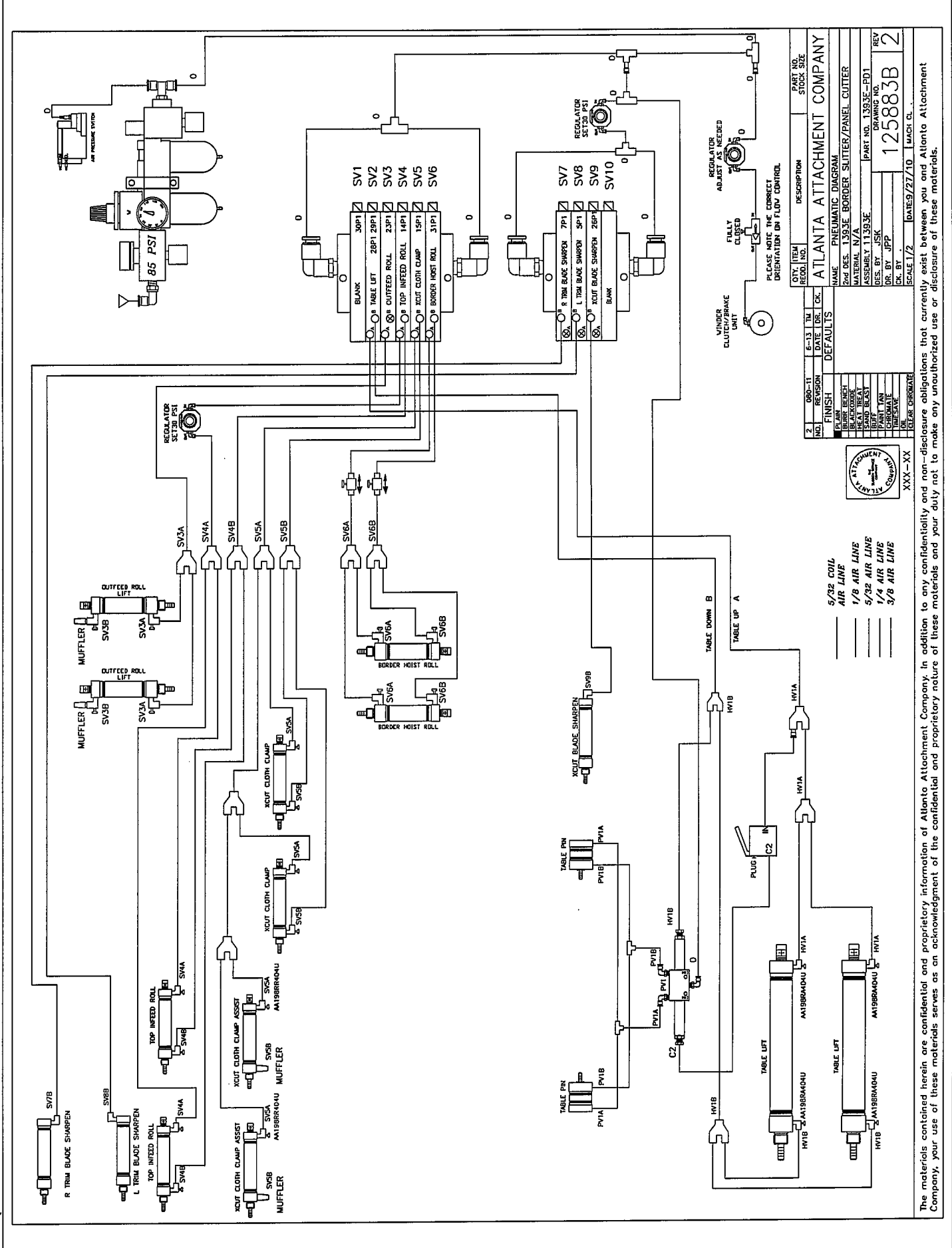
ATLANTA ATTACHMENT COMPANY
 NAME: PNEUMATIC DIAGRAM
 2nd DES. 1393E BORDER SLITTER/PANEL CUTTER
 MATERIAL: N/A
 ASSEMBLY: 11393E
 DES. BY: JSK
 DR. BY: JPP
 SCALE: 1/2
 DATE: 9/27/10
 MACH. CL.:

QTY.	ITEM	DESCRIPTION	PART NO.	STOCK SIZE
			ATLANTA ATTACHMENT COMPANY	
			125883B	2

5/32 COIL AIR LINE
 1/8 AIR LINE
 5/32 AIR LINE
 1/4 AIR LINE
 3/8 AIR LINE

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From the library of: Diamond Needle Corp



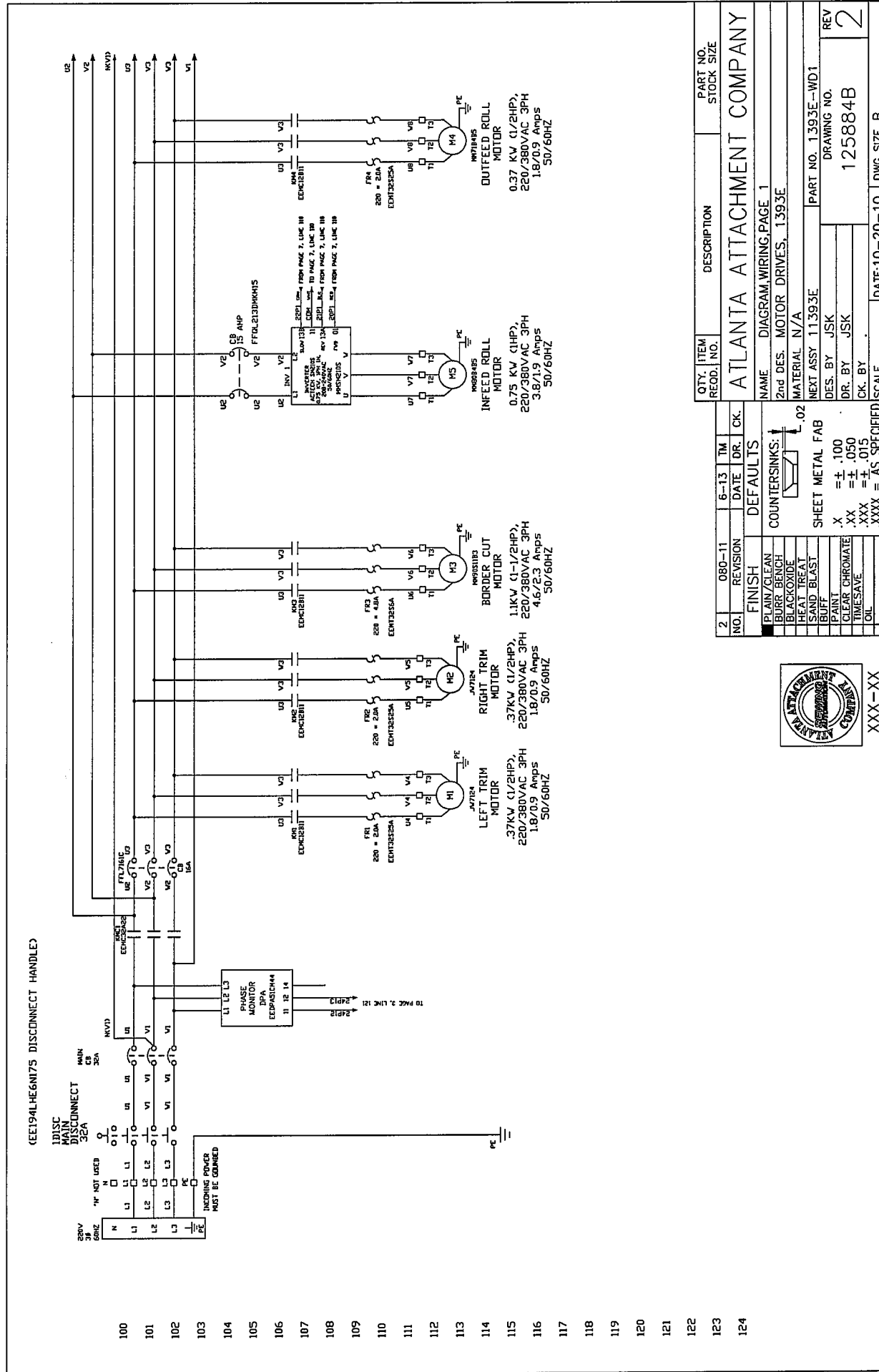
QTY	ITEM	DESCRIPTION	PART NO.
	RECD. NO.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME PNEUMATIC DIAGRAM			
Q&Q DES. 1393E BORDER SLITTER/PANEL CUTTER			
MATERIAL N/A			
ASSEMBLY 11393E			
DES. BY JSK			
CHK. BY JPP			
SCALE 1/2" = 1" MACH. CL.			
DATE 9/27/10			
REV 2			

2	000-11	6-13	TR	6-13	TR	DATE	LIB	CR.
FINISH								
BARR. BENCH								
BL. ALUMINUM								
STAND BLAST								
DIFF. AIR								
COR. MATE								
TR. PLATE								
ON. RELEASE								
RELEASE COURSE								

- 5/32 COIL AIR LINE
- 1/8 AIR LINE
- 5/32 AIR LINE
- 1/4 AIR LINE
- 3/8 AIR LINE

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From the library of: **Diamond Needle Corp**



QTY.	ITEM	RECD. NO.	DESCRIPTION	PART NO.	STOCK SIZE
2	080-11	6-13	IM		
	NO. 1	REVISION	DATE	DR.	CK.
FINISH					
PLAIN/CLEAN					
BURR BENCH					
BLACK OXIDE					
HEAT TREAT					
SAND BLAST					
BUFF					
PAINT					
CLEAR CHROMATE					
TIMESAVE					
OIL					
COUNTERSINKS:					
.02					
SHEET METAL FAB					
X = ± .100					
.XX = ± .050					
.XXX = ± .015					
.XXXX = AS SPECIFIED					
SCALE					
DATE: 10-20-10					
DWG SIZE B					
REV					
DRAWING NO. 125884B					
PART NO. 1393E-WD1					
NEXT ASSY 11393E					
DES. BY JSK					
DR. BY JSK					
CHK. BY					
SCALE					



ATLANTA ATTACHMENT COMPANY

DIAGRAM WIRING PAGE 1

MOTOR DRIVES, 1393E

MATERIAL N/A

PART NO. 1393E-WD1

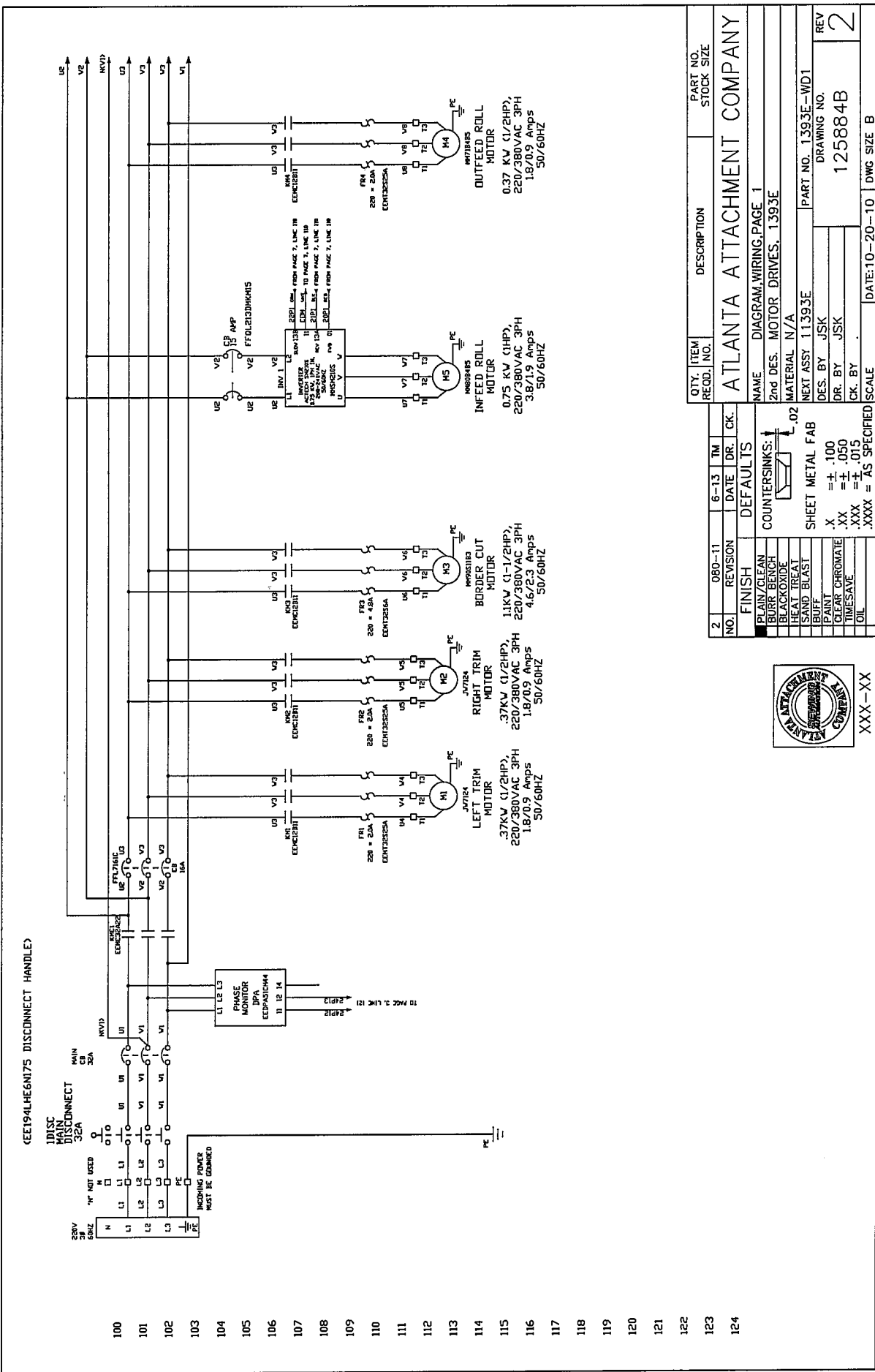
DRAWING NO. 125884B

DATE: 10-20-10

DWG SIZE B

XXX-XX

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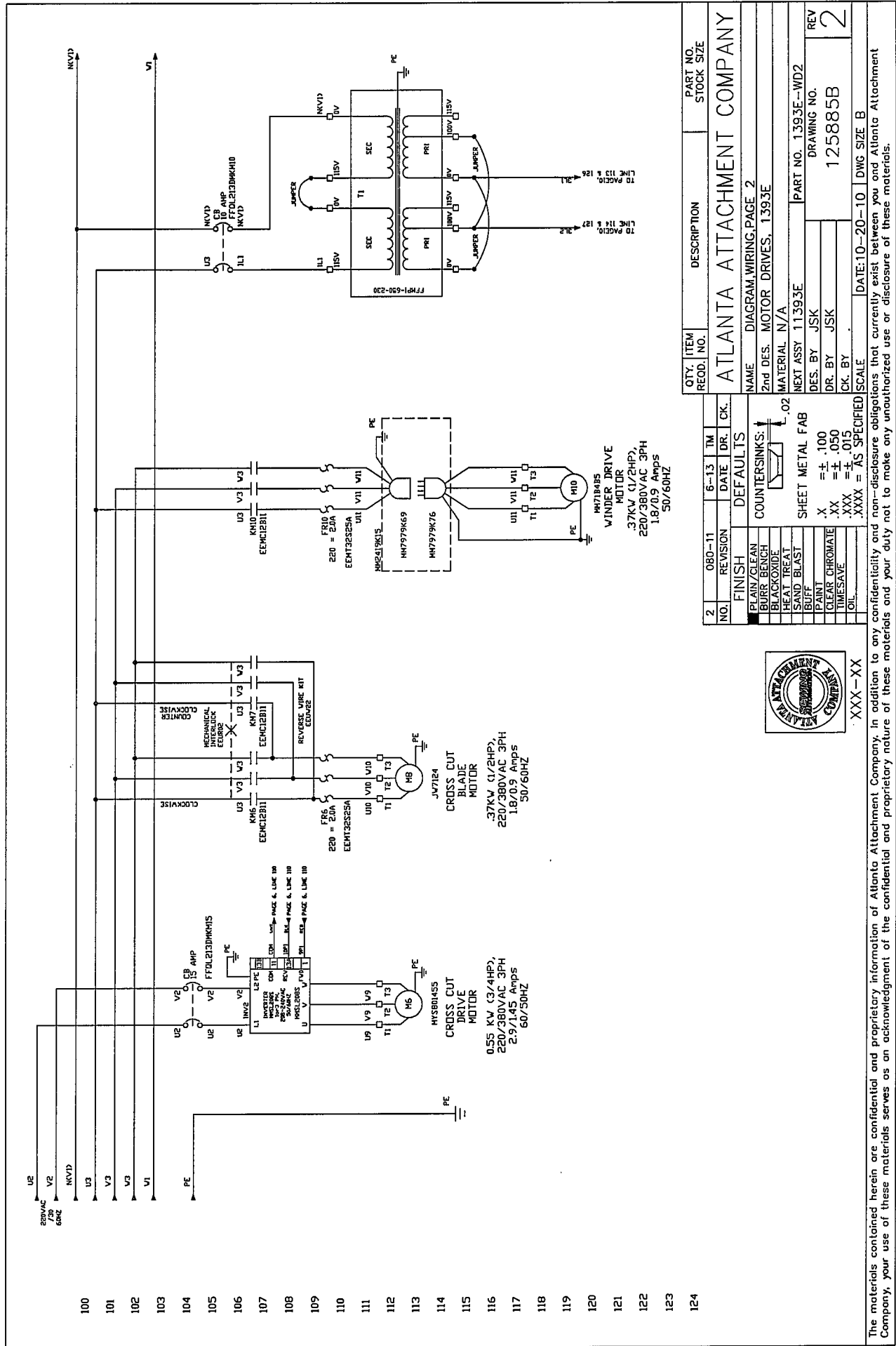
QTY.	ITEM	DESCRIPTION	PART NO.
RECD.	NO.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME: DIAGRAM, WIRING, PAGE 1			
2nd DES. MOTOR DRIVES, 1393E			
MATERIAL: N/A			
NEXT ASST: 11393E		PART NO. 1393E-WD1	
DES. BY: JSK		DRAWING NO. 125884B	
DR. BY: JSK		REV 2	
CHK. BY:		DATE: 10-20-10	
SCALE: DWG SIZE B			

NO.	REVISION	DATE	DR.	CK.
2		080-11	6-13	TM
FINISH				
PLAIN/CLEAN				
BURR BENCH				
BLACKOXIDE				
HEAT TREAT				
SAND BLAST				
BUFF				
PAINT				
CHROME				
TIMESAVE				
OIL				
COUNTERSINKS: .02				
SHEET METAL FAB				
.X = ± .100				
.XX = ± .050				
.XXX = ± .015				
.XXXX = AS SPECIFIED				
SCALE: DWG SIZE B				



XXX-XX

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QTY.	ITEM	DESCRIPTION	PART NO.
REOD.	NO.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME: DIAGRAM WIRING PAGE 2			
2nd DES. MOTOR DRIVES, 1393E			
MATERIAL N/A			
DES. BY JSK			
DR. BY JSK			
CK. BY			
DATE: 10-20-10			
SCALE: DWG SIZE B			
PART NO. 1393E-WD2			
DRAWING NO. 125885B			
REV 2			

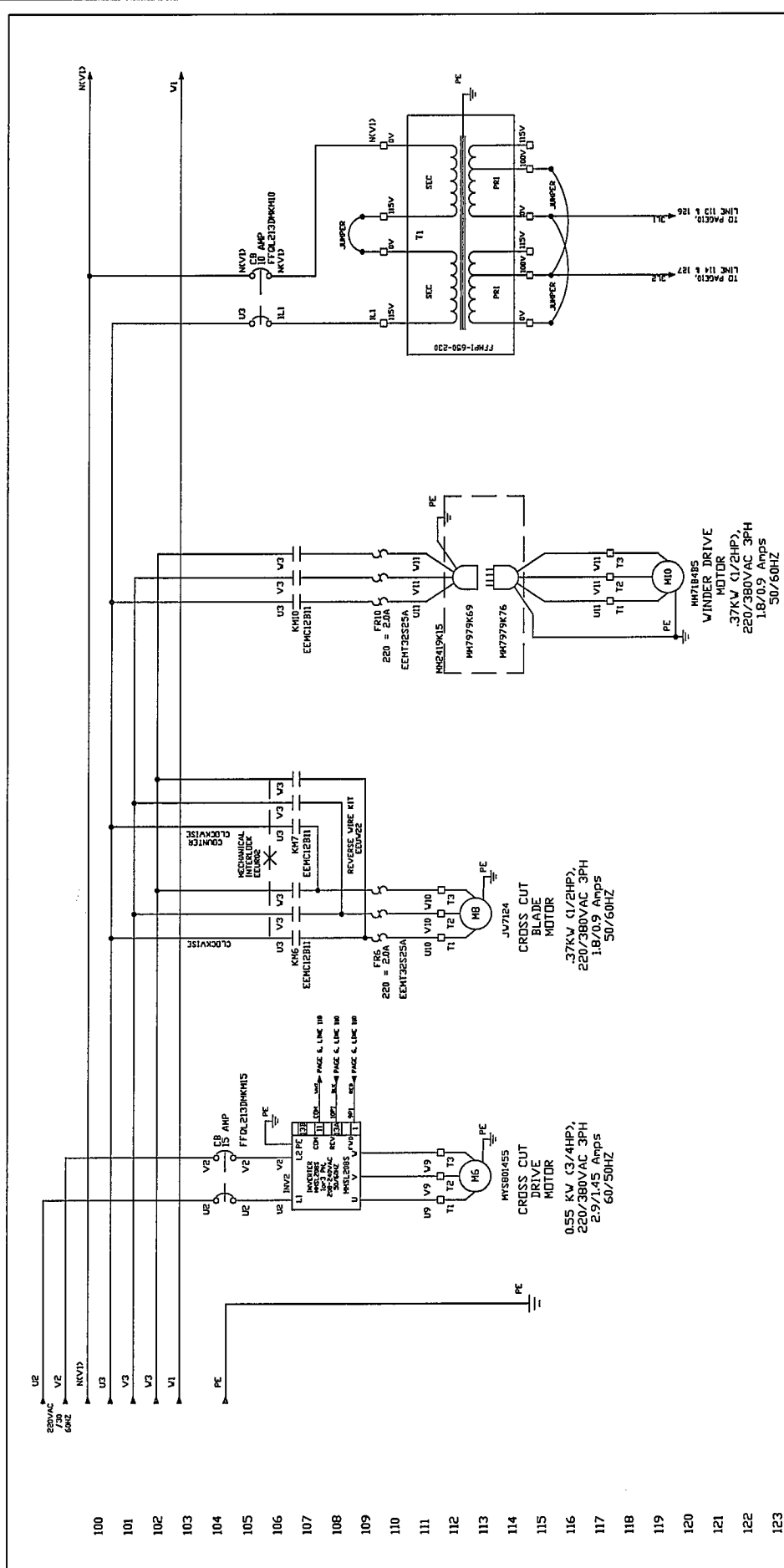
NO.	080-11	6-13	TM	
REVISION	DATE	DR.	CK.	
FINISH DEFAULTS				
PLAN/CLEAN				
BURR BENCH				
BL ACKOXIDE				
HEAT TREAT				
SAND BLAST				
BUFF				
PAINT				
CLEAR CHROMATE				
TIMESAVE				
OIL				

COUNTERSINKS:	.02
SHEET METAL FAB	
X	= ± .100
.XX	= ± .050
.XXX	= ± .015
XXXX	= AS SPECIFIED



XXX-XX

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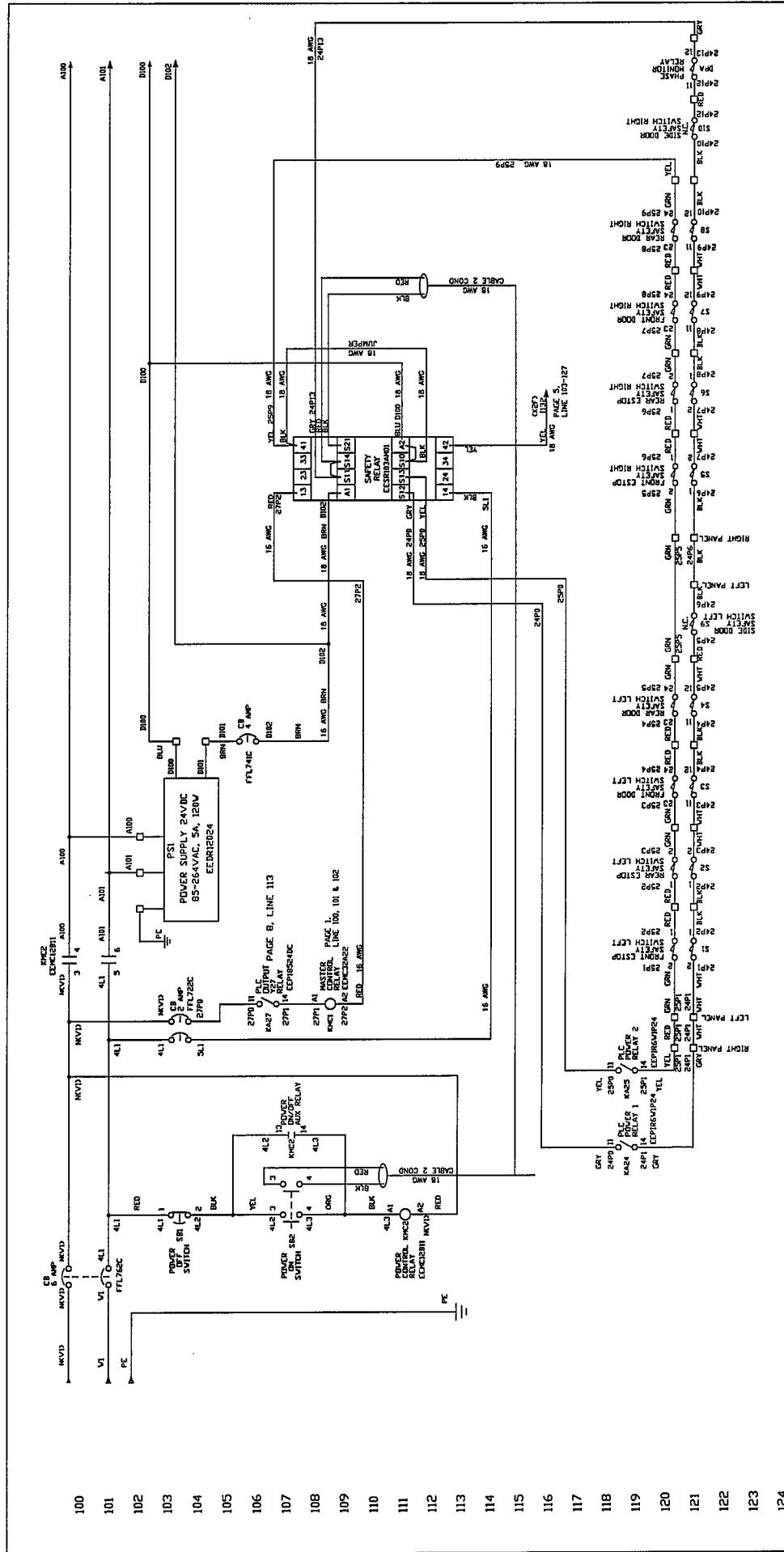


QTY.	ITEM RECD.	NO.	DESCRIPTION	PART NO.	STOCK SIZE
2			ATLANTA ATTACHMENT COMPANY		
			NAME	DIAGRAM, WIRING, PAGE 2	
			DES. BY	T1393E	
			MATERIAL	N/A	
			NEXT ASST	T1393E	
			DR. BY	JSK	
			CK. BY	JSK	
			SCALE	DATE: 10-20-10 DWG SIZE B	
			PART NO.	1393E-WD2	
			DRAWING NO.	125885B	
			REV	2	

NO.	REVISION	DATE	DR.	CK.
2		08-11		
		6-13		

FINISH	DEFAULTS
PLAIN/CLEAN	
BURR BENCH	
BLACKOXIDE	
HEAT TREAT	
SAND BLAST	
DIFF.	
CLEAR CHROMATE	
TUMBLE	
TUMBLE	
OIL	

THE MATERIALS CONTAINED HEREIN ARE CONFIDENTIAL AND PROPRIETARY INFORMATION OF ATLANTA ATTACHMENT COMPANY. IN ADDITION TO ANY CONFIDENTIALITY AND NON-DISCLOSURE OBLIGATIONS THAT CURRENTLY EXIST BETWEEN YOU AND ATLANTA ATTACHMENT COMPANY, YOUR USE OF THESE MATERIALS SERVES AS AN ACKNOWLEDGMENT OF THE CONFIDENTIAL AND PROPRIETARY NATURE OF THESE MATERIALS AND YOUR DUTY NOT TO MAKE ANY UNAUTHORIZED USE OR DISCLOSURE OF THESE MATERIALS.



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QTY	ITEM	DESCRIPTION	PART NO.	STOCK SIZE
ATLANTA ATTACHMENT COMPANY				
NAME: DIAGRAM WIRING, PAGE 3				
2nd DES. START, STOP, SAFETY, & DC CIRCUIT, 1393E				
MATERIAL: N/A				
NEXT ASSY: 11393E				
DES. BY: JSK				
DRAWING NO.: 125886B				
REV: 2				
PART NO. 1393E-WD3				
DATE: 10-20-10				
DWG SIZE: B				

NO.	REVISION	DATE	DR.	CHK.
2	080-11	6-13	TM	

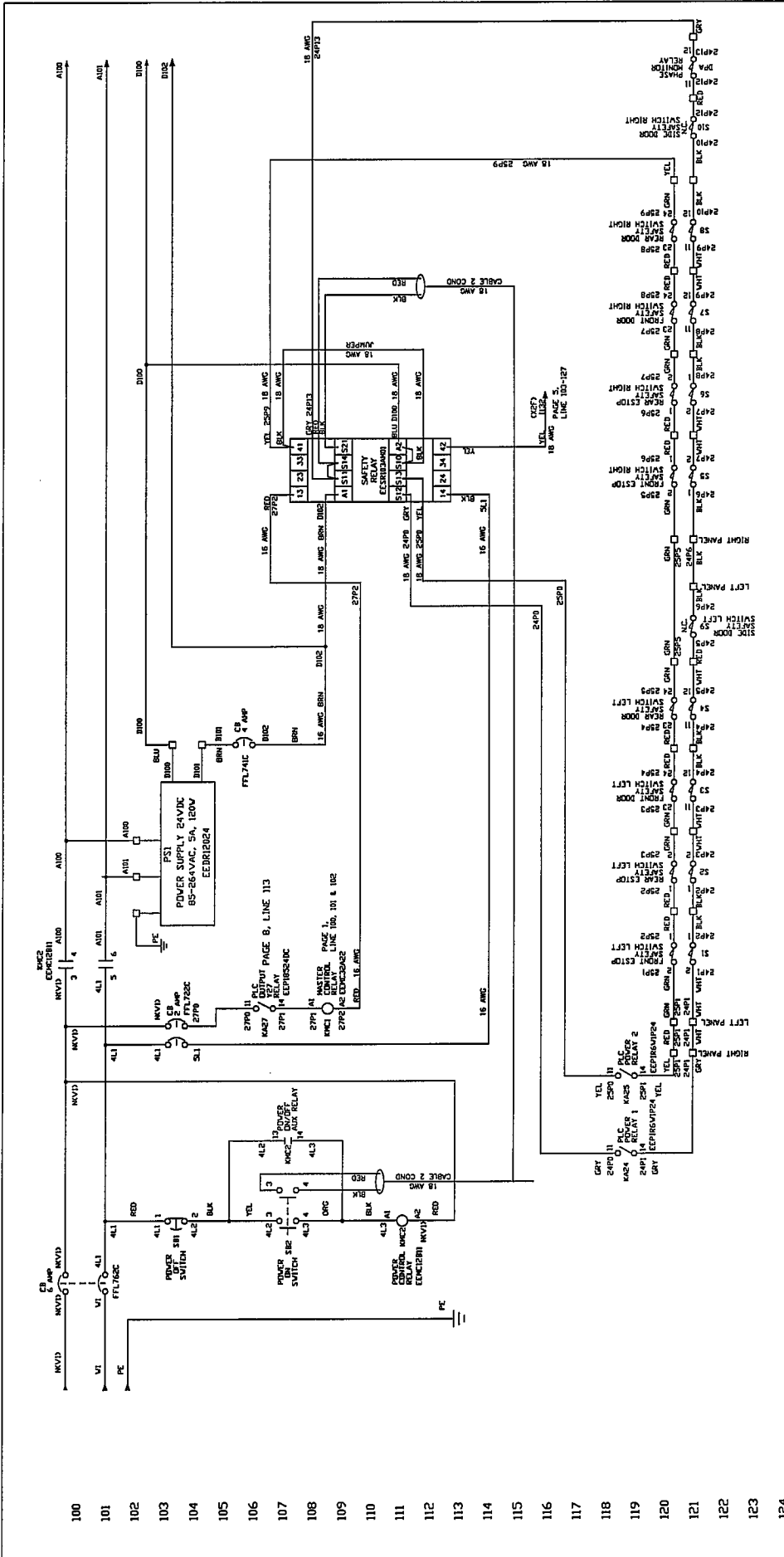
FINISH		DEFAULTS	
PLAIN/CLEAN			
BURR BENCH			
BLACKOXIDE			
HEAT TREAT			
SAND BLAST			
BUFF			
PAINT			
CLEAR CHROMATE			
TIMESAVE			
OIL			

COUNTERSINKS:	
SHEET METAL FAB	.02
X	= ± .100
XX	= ± .050
XXX	= ± .015
.XXXX	= AS SPECIFIED



021-07


The materials contained herein are confidential and proprietary information of Atlanta Attachment Company. In addition to any confidentiality and non-disclosure obligations that currently exist between you and Atlanta Attachment Company, your use of these materials serves as an acknowledgment of the confidential and proprietary nature of these materials and your duty not to make any unauthorized use or disclosure of these materials.



QTY. ITEM RECD. NO.	DESCRIPTION	PART NO. STOCK SIZE
ATLANTA ATTACHMENT COMPANY		
NAME DIAGRAM WIRING PAGE 3		
2nd DES. START, STOP, SAFETY, & DC CIRCUIT, 139.3E		
MATERIAL N/A		
PART NO. 139.3E-WD3		REV 2
DES. BY JSK		DRAWING NO. 125886B
DR. BY JSK		
CK. BY		
SCALE		DATE: 10-20-10 DWG SIZE B

NO.	REVISION	DATE	DR.	CK.
2	080-11	6-13	TM	

FINISH		DEFUALTS
PLAIN/CLEAN		COUNTERSINKS: .02
BURR/BENCH		
BLACKOXIDE		
HEAT TREAT		
SAND BLAST		
PAINT		
CLEAR CHROMATE		
TIMESAVE		
OIL		

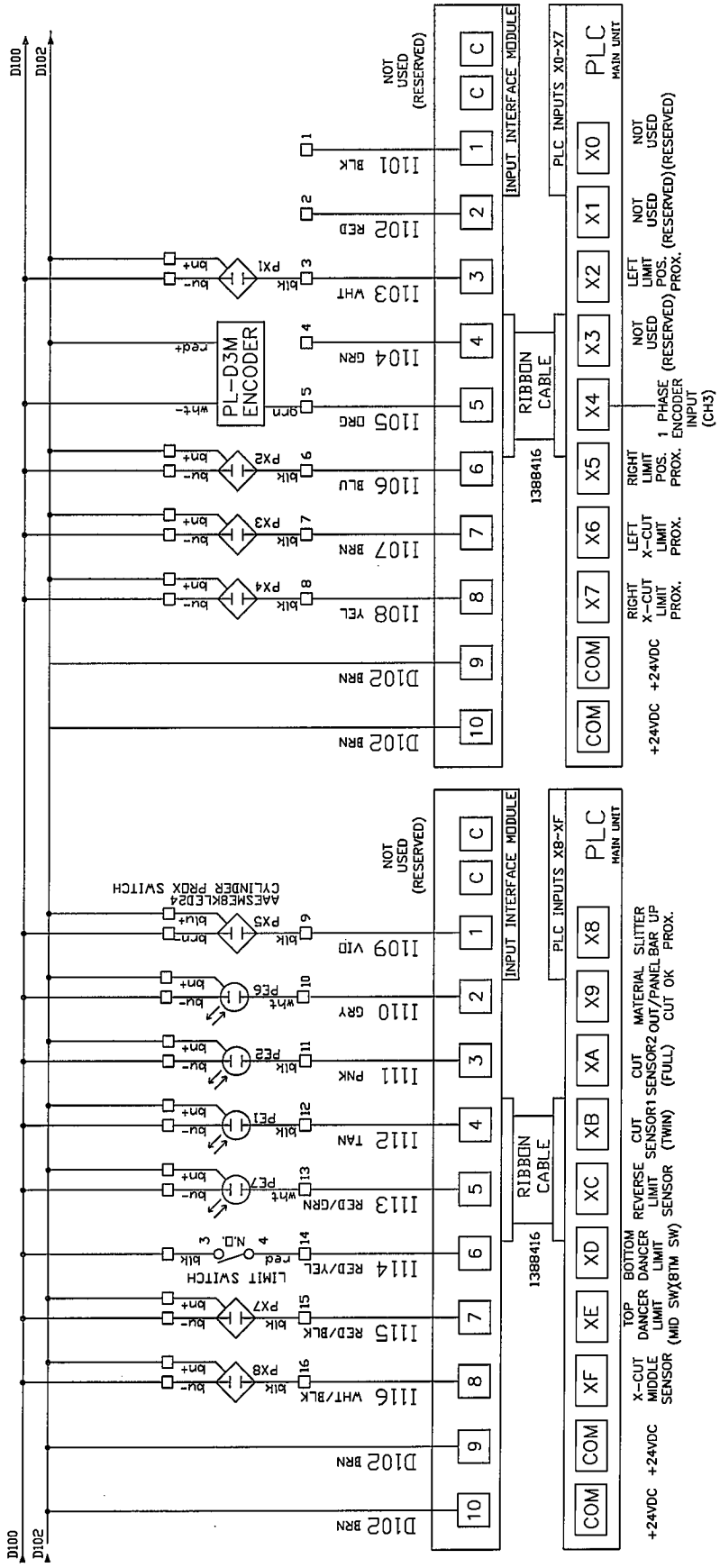


021-07

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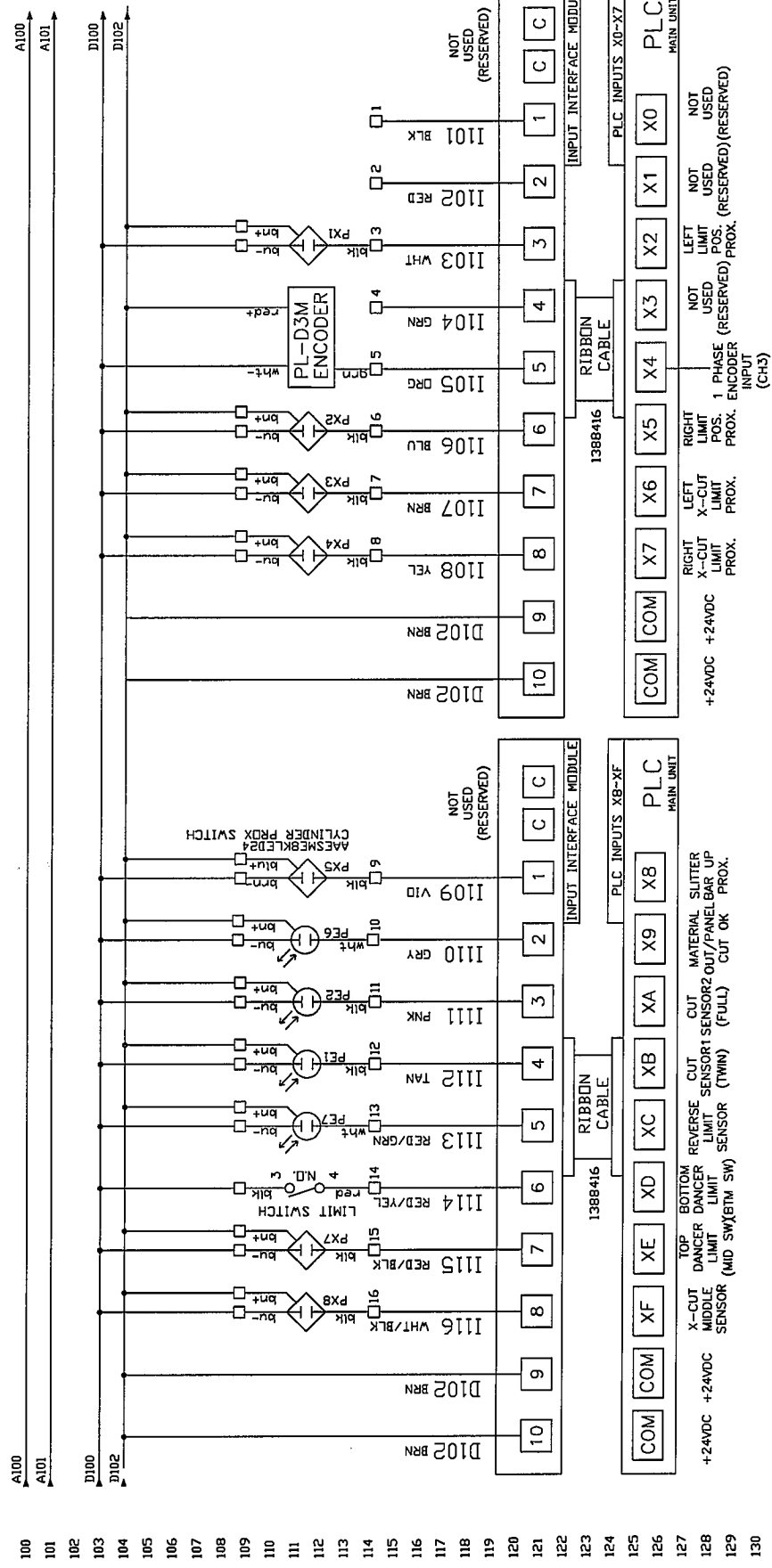
PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY
BE USED WITH PANASONIC FP
SIGMA PLC (FPG-C32TH)

CUT SENSOR
BRN = RED
BLU = BLK
BLK = WHT
X = GRN



NO.	REVISION	DATE	DR.	CHK.	DESCRIPTION	QTY.	ITEM RECD.	STOCK SIZE
1	080-11	6-13	TM		ATLANTA ATTACHMENT COMPANY			
FINISH					PLAIN/CLEAN			
COUNTERSINKS:					BLURR BENCH			
					BLACKOXIDE			
					HEAT TREAT			
					SAND BLAST			
					PAINT			
					BUFF			
					CLEAR CHROMATE			
					TIMESAVE			
					OIL			
					SHEET METAL FAB			
					X = ±.100			
					XX = ±.050			
					XXX = ±.015			
					XXXX = AS SPECIFIED			
					SCALE			
					DATE: 10-20-10			
					DWG SIZE B			
					REV			
					DES. BY JSK			
					DR. BY JSK			
					DRAWING NO.			
					125887B			
					REV			
					2			

NAME: ATLANTA ATTACHMENT COMPANY
 2nd DES. PLC INPUT, 1393E
 MATERIAL N/A
 NEXT ASSY 11393E
 PART NO. 1393E-WD4
 DES. BY JSK
 DR. BY JSK
 DATE: 10-20-10
 DWG SIZE B



NO.	REVISION	DATE	DR.	CHK.	DESCRIPTION	QTY.	ITEM RECD.	NO.	PART NO.	STOCK SIZE
1	080-11	6-13	TM		ATLANTA ATTACHMENT COMPANY					
NAME: DIAGRAM, WIRING, PAGE 4										
2nd DES. PLC INPUT, 1393E										
MATERIAL N/A										
NEXT ASSY 11393E										
PART NO. 1393E-WD4										
REV										
DES. BY JSK										
DRAWING NO. 125887B										
CK. BY										
DATE: 10-20-10										
DWG SIZE B										

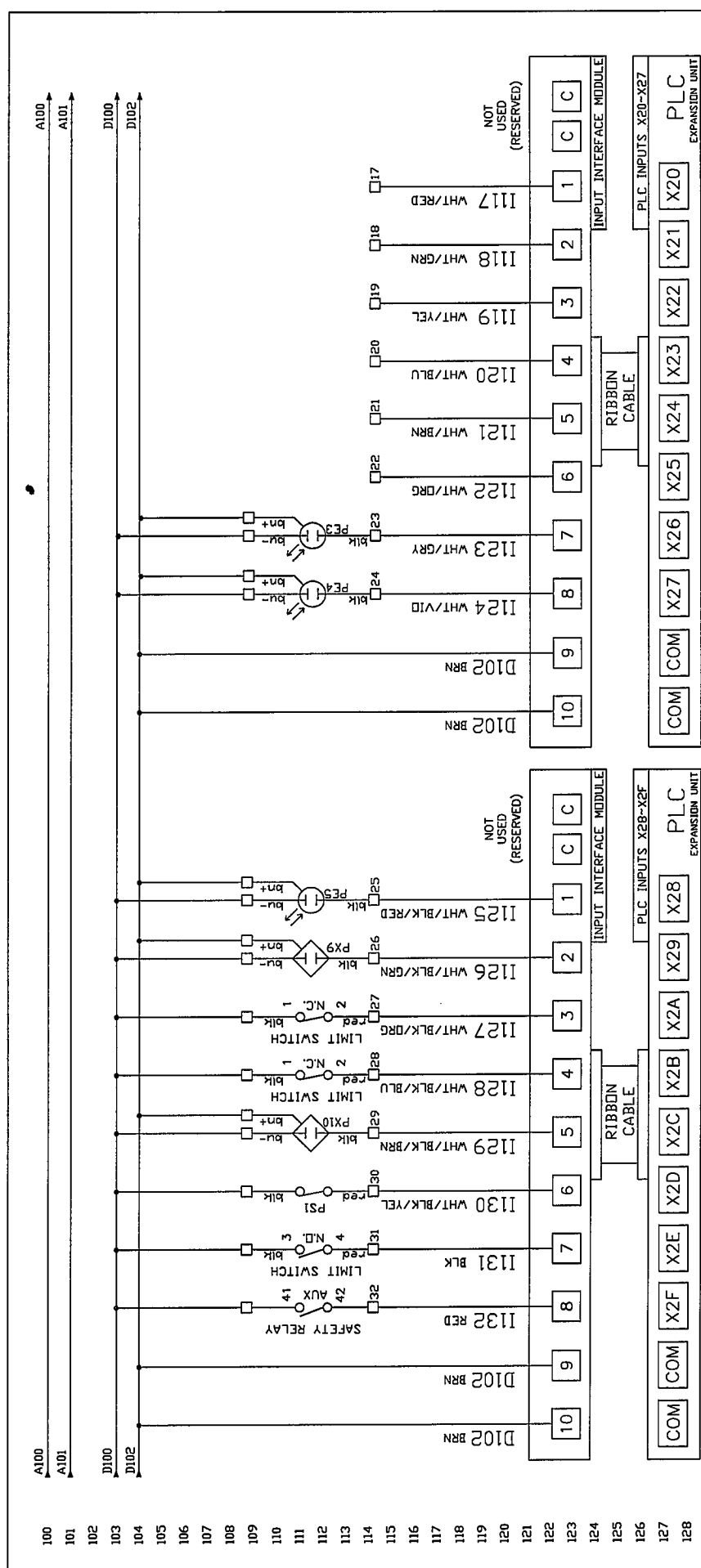
FINISH	TH	DR.	CHK.	DESCRIPTION
PLAIN/BLACK	6-13	TM		ATLANTA ATTACHMENT COMPANY
BLACK OXIDE				
SAND BLAST				
PAINT				
CLEAR CHROMATE				
TIMESAVE				
OIL				

PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY BE USED WITH PANASONIC FP SIGMA PLC (FPG-C32TH)

CUT SENSOR
BRN = RED CABLE SIDE
BLU = BLK SIDE
BLK = WHT SIDE
X = GRN

XXX-XX

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CUT SENSOR
 BRN = RED
 BLU = BLK
 BLK = WHT
 X = GRN

CUT SENSOR4
 BLU = CLEAN
 BLK = BLEICH
 BLK = BLOCH
 WHT = BEI
 SAND = BLAST
 BUFF
 PAINT
 CLEAR = CHROMATE
 TIMESAVE
 OIL

CUT WIDTH
 = ± .100
 .XX = ± .050
 .XXX = ± .015
 .XXXX = AS SPECIFIED

FINISH
 DEFAULTS
 COUNTERSINKS: .02

SHEET METAL FAB
 DES. BY JSK
 DR. BY JSK
 CK. BY

SCALE
 DATE: 10-20-10 DWG SIZE: B

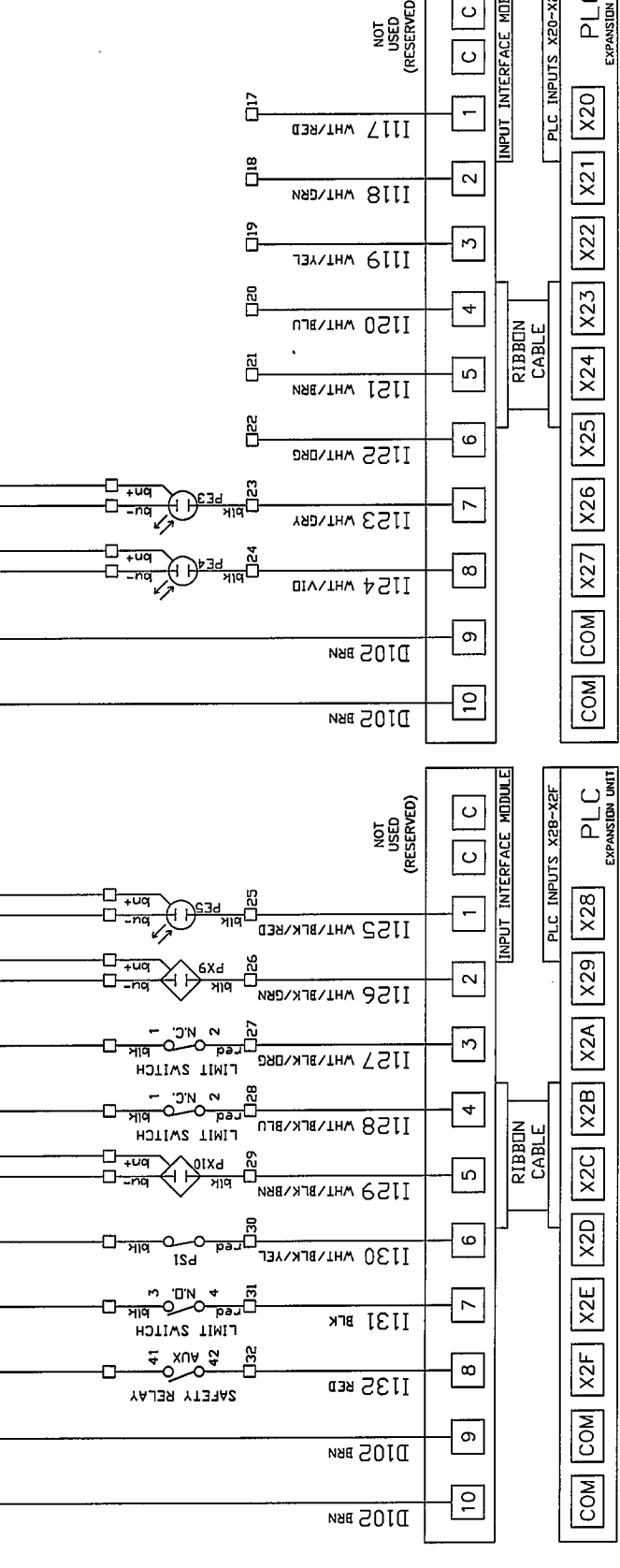
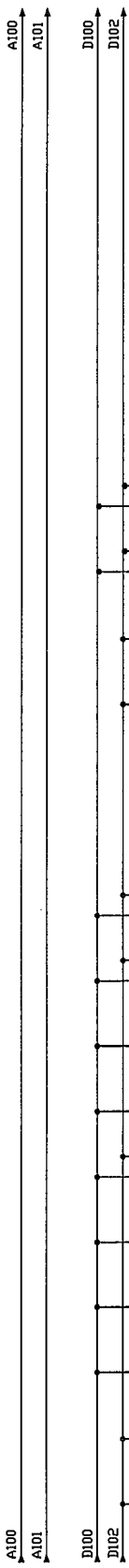
ATLANTA ATTACHMENT COMPANY
 NAME: ATLANTA ATTACHMENT COMPANY
 2nd DES. PLC INPUT, 1393E
 MATERIAL: N/A
 PART NO. 1393E-WD5
 DRAWING NO. 125888B
 REV 2

NO.	080-11	REVISION	6-13	TM	DATE	DR.	CK.	DESCRIPTION	QTY.	ITEM	RECD.	NO.	PART NO.	STOCK	SIZE
1								ATLANTA ATTACHMENT COMPANY							

XXX-XX

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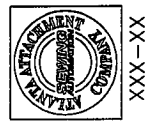
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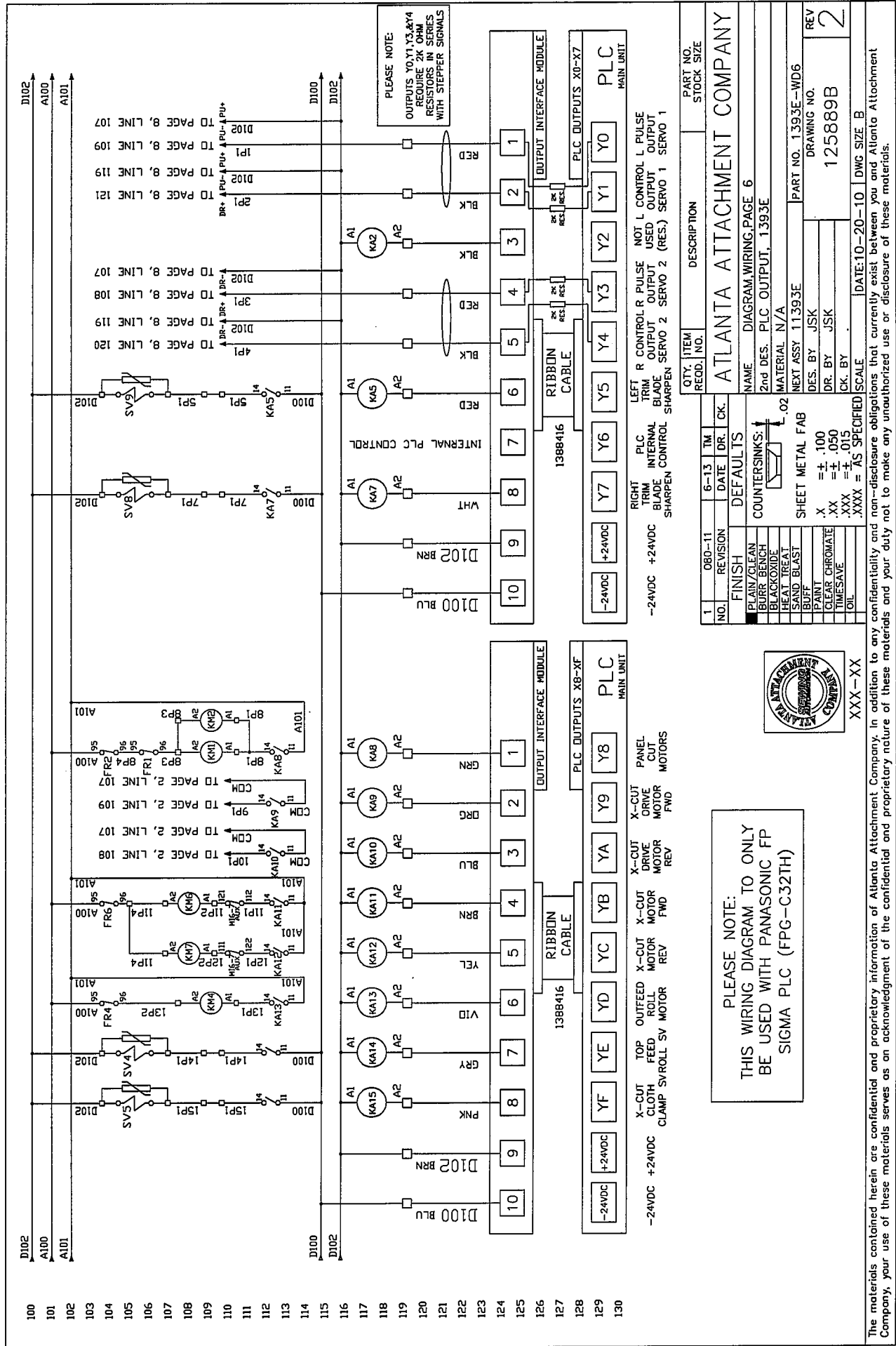
CUT SENSOR
 BRN = RED
 BLU = BLK
 BLK = WHT
 X = GRN

DOOR/GUARD SWITCH (TOP SW)
 BORDER ADJUST LIMIT SWITCH
 AIR PRESSURE SWITCH
 RIGHT TRIM X-CUT POSITION OVERRUN SWITCH
 RIGHT X-CUT POSITION OVERRUN SWITCH
 LEFT TRIM X-CUT POSITION OVERRUN SWITCH
 CUT WIDTH OVERRUN (KING)

QTY.	ITEM	DESCRIPTION	PART NO.
1	080-11	ATLANTA ATTACHMENT COMPANY	STOCK SIZE
NO.	REVISION	DATE	DR.
1	6-13	TM	CK.
FINISH			
PLATE/BLK/GRN			
BLUR BENCH			
BLACK OXIDE			
HEAT TREAT			
SAND BLAST			
BUFF			
PAINT			
CLEAR CHROMATE			
TIMESAVE			
OIL			
COUNTERSINKS:			
L .02			
SHEET METAL FAB			
X ±.100			
.XX ±.050			
.XXX ±.015			
.XXXX = AS SPECIFIED			
SCALE			
DATE: 10-20-10			
DWG. SIZE B			
REV			
DES. BY JSK			
DRAWING NO. 125888B			
PART NO. 139.3E-WD5			
MATERIAL N/A			
NAME DIAGRAM WIRING PAGE 5			
2nd DES. PLC INPUT 139.3E			



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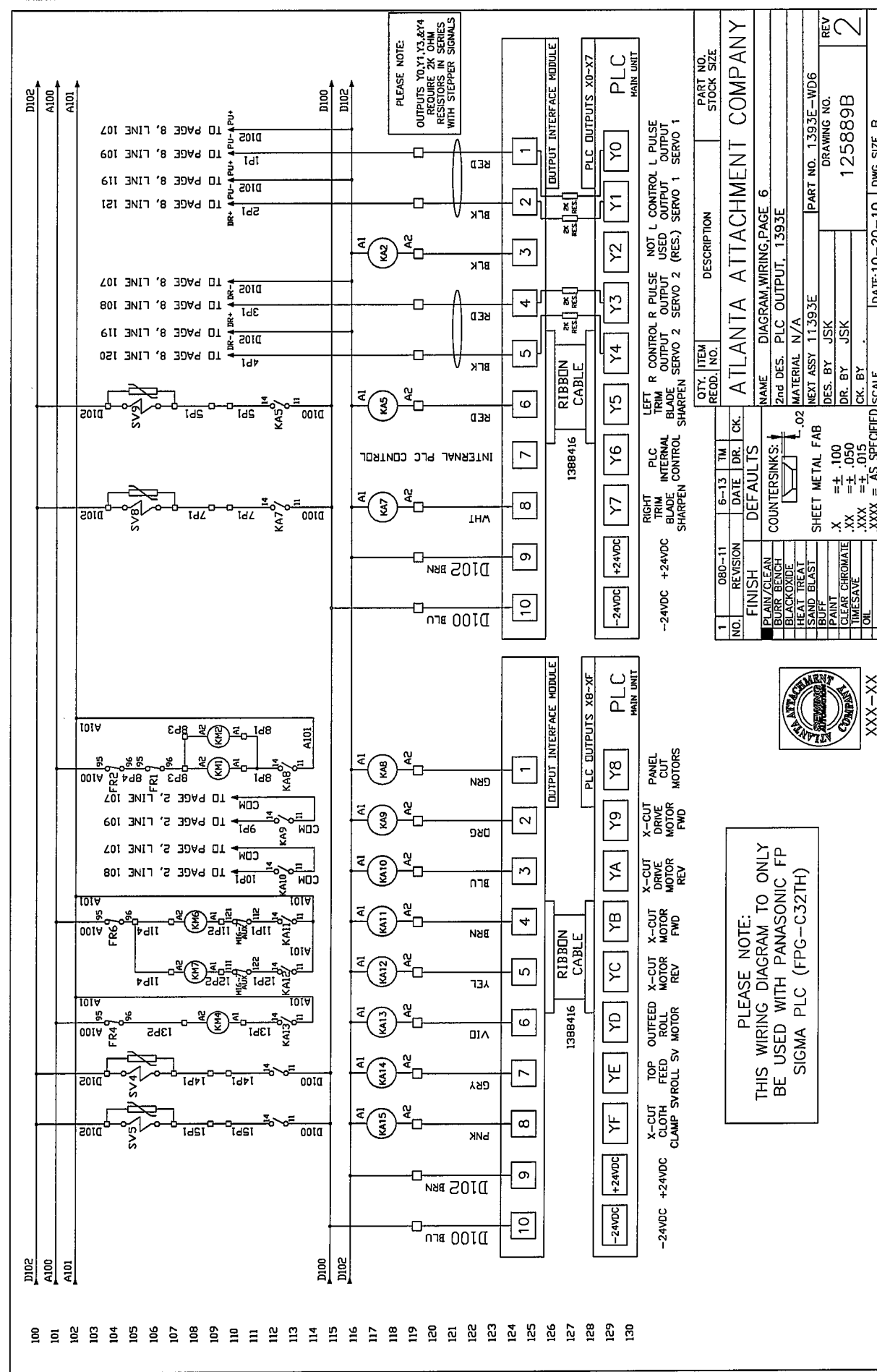


PLEASE NOTE:
 THIS WIRING DIAGRAM TO ONLY
 BE USED WITH PANASONIC FP
 SIGMA PLC (FPG-C32TH)



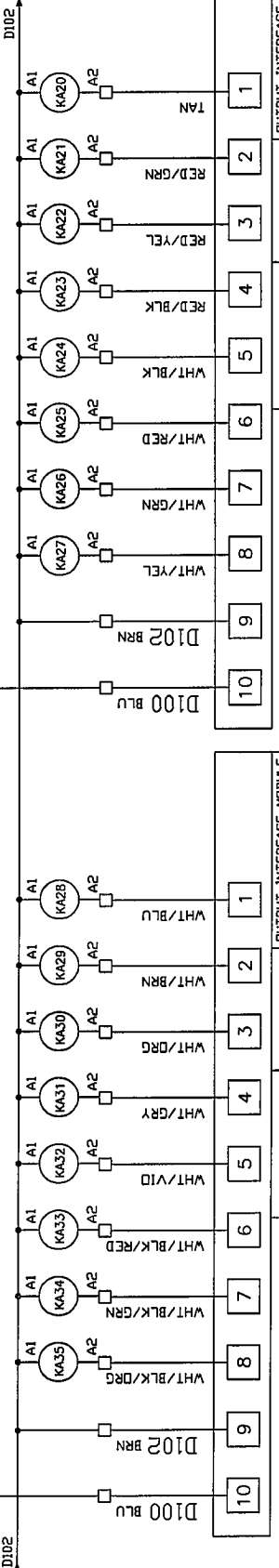
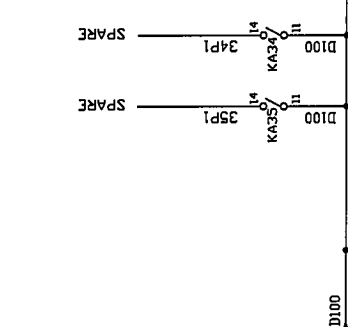
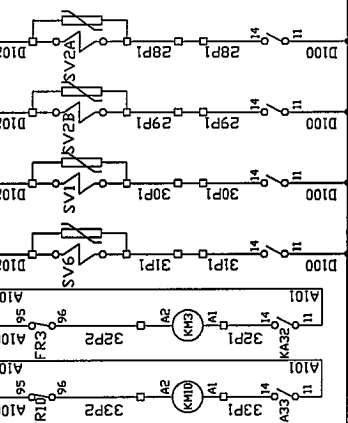
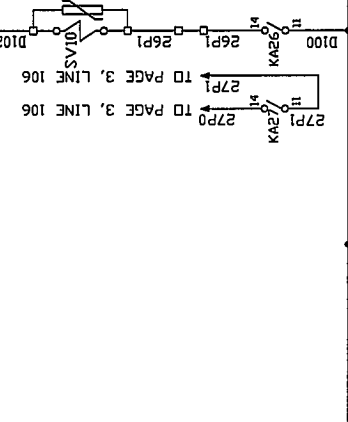
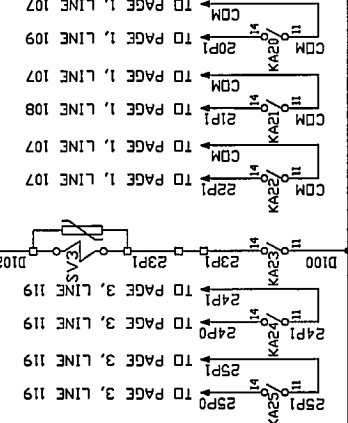
XXX-XX

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NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	QTY.	ITEM RECD.	NO.	PART NO.	STOCK SIZE
1	080-11	6-13	TM		ATLANTA ATTACHMENT COMPANY					
FINISH					DEFAULTS					
PLAIN/CLEAN					COUNTERSINKS:					
BURR/BENCH										
BLACK/ANDE										
SEAL TREAT										
BRUF/BLAST										
PAINT										
CLEAR CHROMATE										
TIMESAVE										
OIL										
SHEET METAL FAB										
.X = ±.100										
.XX = ±.050										
.XXX = ±.015										
.XXXX = AS SPECIFIED										
SCALE										
DATE: 10-20-10										
DWG SIZE B										
PART NO. 1393E-WD6										
DRAWING NO.										
125889B										
REV										
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PLC OUTPUTS X0-X7	PLC OUTPUTS X8-XF
PLC	PLC
Y20	Y28
Y21	Y29
Y22	Y2A
Y23	Y2B
Y24	Y2C
Y25	Y2D
Y26	Y2E
Y27	Y2F
+24VDC	+24VDC
-24VDC	-24VDC

1388416 RIBBON CABLE
 HMI POWER RELAY1
 X-CUT BLADE SHARPEN CONTROL SV
 -24VDC +24VDC
 HMI CONTROL SV
 +24VDC
 -24VDC

PLEASE NOTE:
 THIS WIRING DIAGRAM TO ONLY
 BE USED WITH PANASONIC FP
 SIGMA PLC (FPG-C32TH)



NO.	080-11	6-13	TM
REVISION		DATE	DR. CK.
FINISH DEFAULTS			
PLAIN/CLEAN	COUNTERSINKS:		
BURR BEACH	.02		
BLACK OXIDE			
HEAT TREAT	SHEET METAL FAB		
SAND BLAST	X = ±.100		
PAINT	XX = ±.050		
CLEAR CHROMATE	XXX = ±.015		
BUFF	XXXX = AS SPECIFIED		
TIMESAVE	SCALE		
OIL			
XXX-XX			

ATLANTA ATTACHMENT COMPANY

NAME: DIAPHRAGM WIRING PAGE 7
 2nd DES. PLC OUTPUT, 1393E

MATERIAL N/A

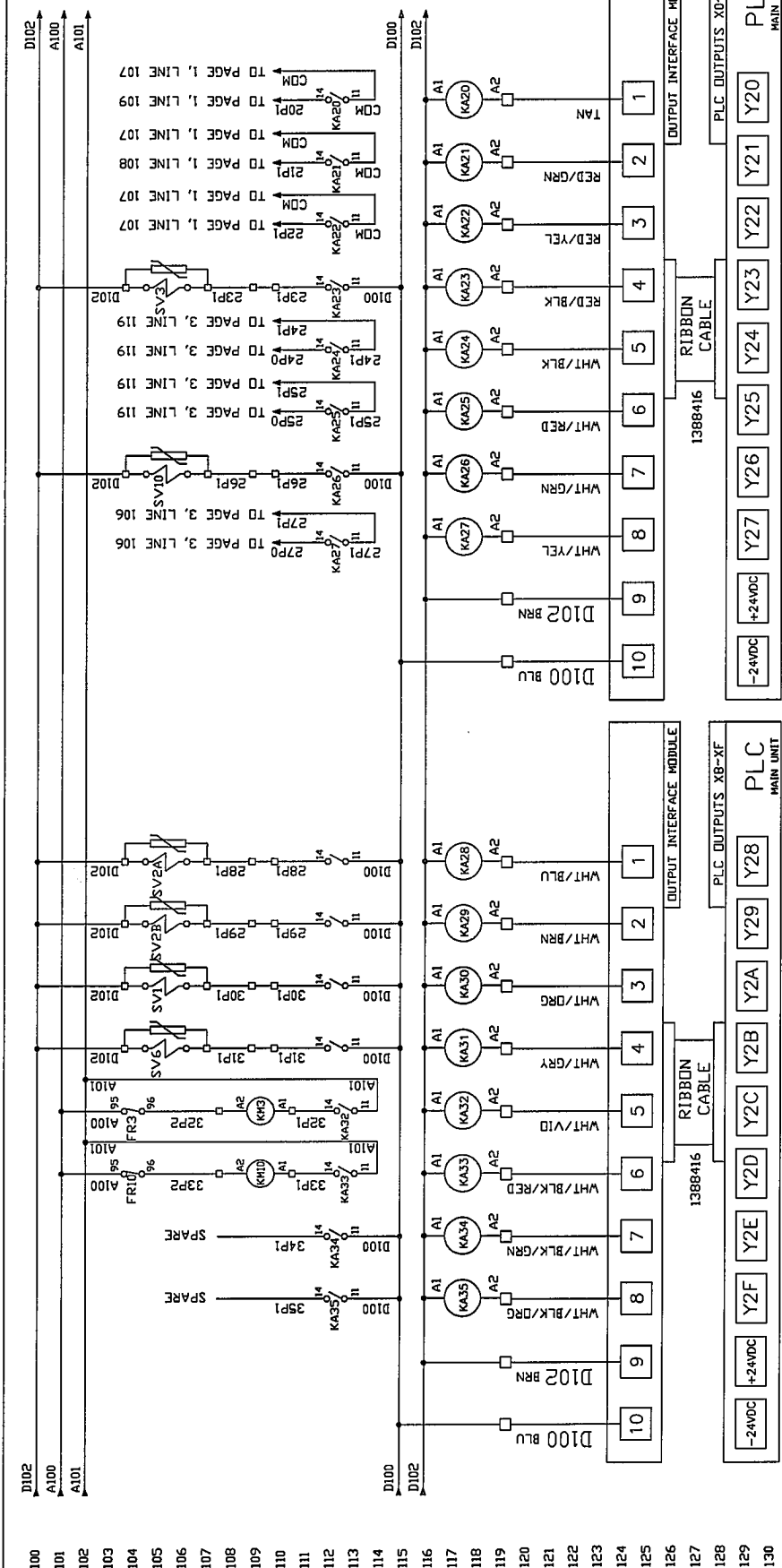
DES. BY: JSK
 DR. BY: JSK
 CK. BY:

PART NO. 1393E-WD7
 DRAWING NO. 125890B

REV. 2

DATE: 10-20-10 DWG SIZE B

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NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	PART NO.	STOCK SIZE
2	080-11	6-13	TM		ATLANTA ATTACHMENT COMPANY		
FINISH					PLC OUTPUTS: X0-X7		
PLAIN/CLEAN					PLC OUTPUTS: X8-XF		
BURR BENCH					PLC OUTPUTS: Y20		
BLACK OXIDE					PLC OUTPUTS: Y21		
HEAT TREAT					PLC OUTPUTS: Y22		
SPRINT BLAST					PLC OUTPUTS: Y23		
PAINT					PLC OUTPUTS: Y24		
CLEAR CHROMATE					PLC OUTPUTS: Y25		
TIMESAVE					PLC OUTPUTS: Y26		
OIL					PLC OUTPUTS: Y27		
COUNTERSINKS:					PLC OUTPUTS: Y28		
L.02					PLC OUTPUTS: Y29		
SHEET METAL FAB					PLC OUTPUTS: Y2A		
.X = ± .100					PLC OUTPUTS: Y2B		
.XX = ± .050					PLC OUTPUTS: Y2C		
.XXX = ± .015					PLC OUTPUTS: Y2D		
.XXXX = AS SPECIFIED					PLC OUTPUTS: Y2E		
SCALE					PLC OUTPUTS: Y2F		
DATE: 10-20-10					PLC OUTPUTS: Y2G		
DWG SIZE B					PLC OUTPUTS: Y2H		
PART NO. 1393E-WD7					PLC OUTPUTS: Y2I		
DRAWING NO.					PLC OUTPUTS: Y2J		
125890B					PLC OUTPUTS: Y2K		
REV					PLC OUTPUTS: Y2L		
2					PLC OUTPUTS: Y2M		

HMI POWER CONTROL SV
 X-CUT BLADE SHARPEN SV
 PLC POWER RELAY2
 OUTFEED ROLL SV
 TOP FEED ROLL SLOW
 FEED ROLL REV
 TOP FEED ROLL FWD
 TAN

RIBBON CABLE 1388416
 RIBBON CABLE 1388416

-24VDC +24VDC
 -24VDC +24VDC

AUTO LUBE START (OPTION)
 BORDER MOTOR ROLL SV
 WINDER MOTOR ROLL SV
 SPARE SPARE SPARE
 TABLE LIFT UP SV
 TABLE LIFT DOWN SV

MAIN UNIT
 MAIN UNIT

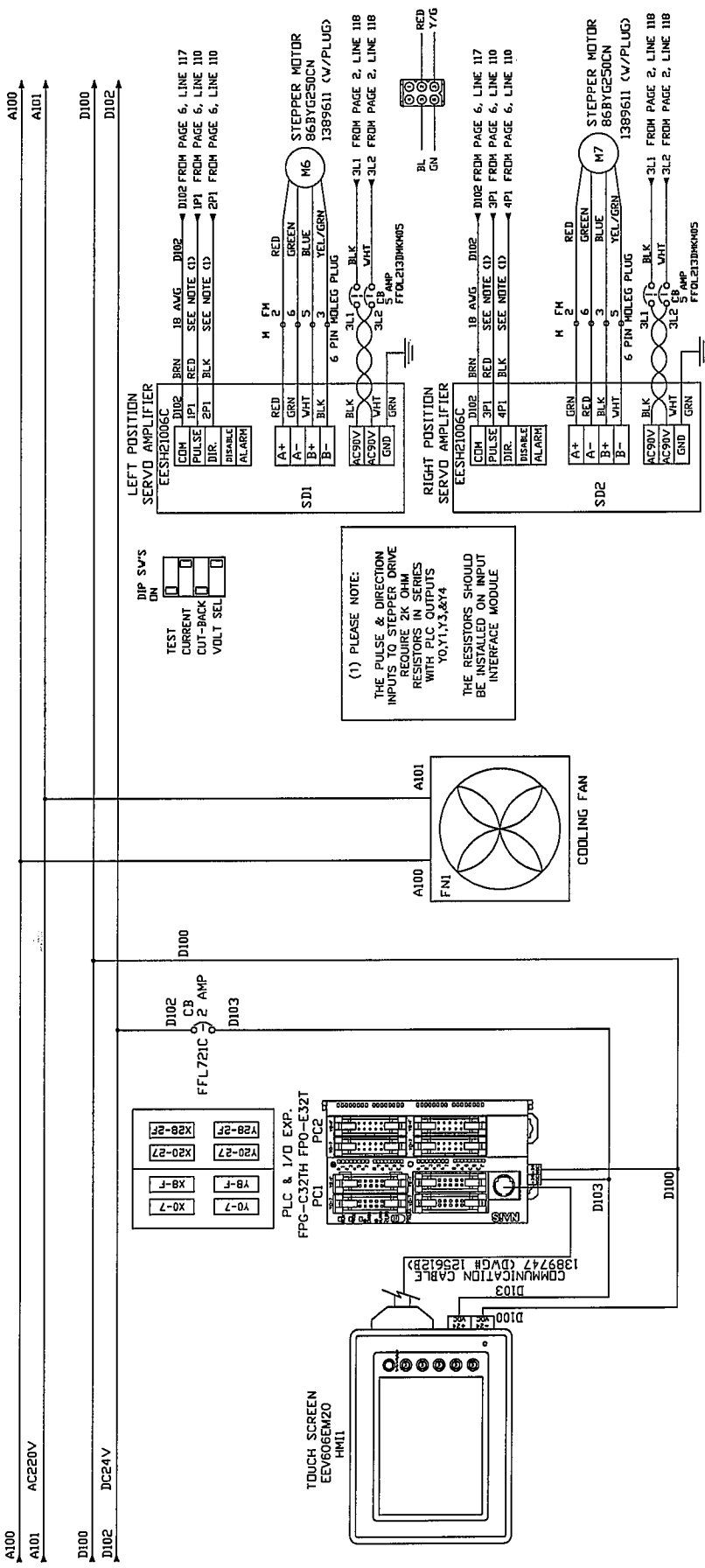
XXX-XX

PLEASE NOTE:
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 BE USED WITH PANASONIC FP
 SIGMA PLC (FPG-C32TH)



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 104 D102 DC24V
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(1) PLEASE NOTE:
 THE PULSE & DIRECTION
 INPUTS TO STEPPER DRIVE
 REQUIRES 2K OHM
 RESISTORS IN SERIES
 WITH PLC OUTPUTS
 Y0,Y1,Y3,&Y4

THE RESISTORS SHOULD
 BE INSTALLED ON INPUT
 INTERFACE MODULE

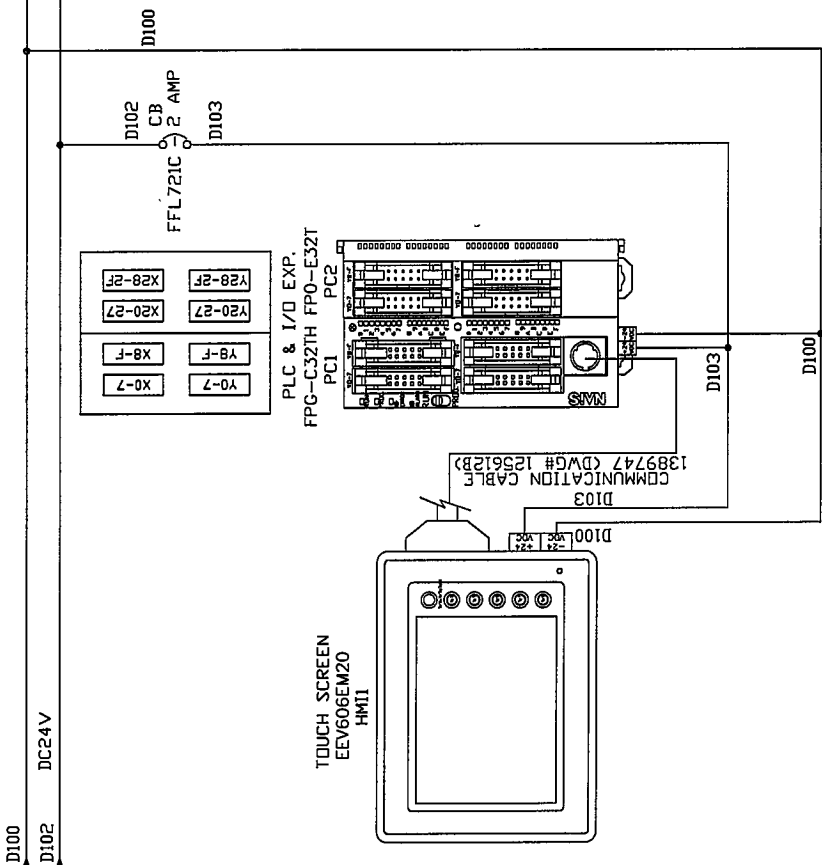
(2) PLEASE NOTE:
 THIS WIRING DIAGRAM TO ONLY
 BE USED WITH PANASONIC FP
 SIGMA PLC (FPG-C32TH)



QTY.	ITEM	RECD.	NO.	DESCRIPTION	PART NO.
2	080-11	6/13	TM	ATLANTA ATTACHMENT COMPANY	STOCK SIZE
NAME: 2nd DES. AUXILIARY DIAGRAM, 1393E					
MATERIAL: N/A					
NEXT ASSY: 11393E					
PART NO. 1393E-WDB					
DRAWING NO. 125892B					
REV 2					
DES. BY: JSK					
DR. BY: JSK					
CK. BY:					
SCALE: DATE: 10-20-10 DWG SIZE: B					

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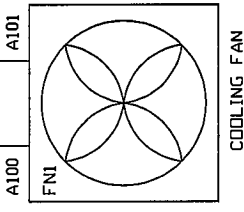
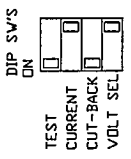
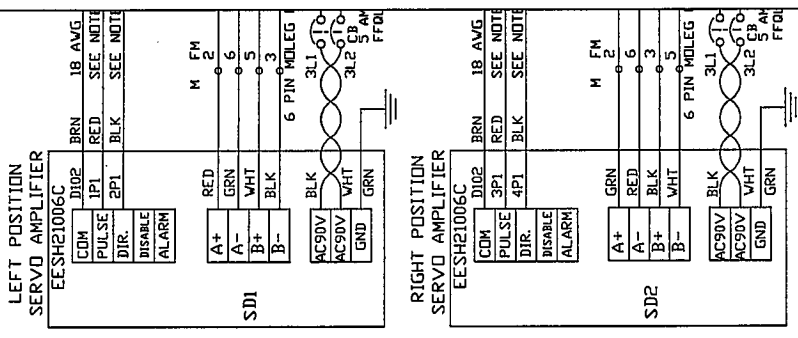
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(1) PLEASE NOTE:
THE PULSE & DIRECTION
INPUTS TO STEPPER DRIVE
REQUIRE 2K OHM
RESISTORS IN SERIES
WITH PLC OUTPUTS
Y0,Y1,Y3,&Y4

THE RESISTORS SHOULD
BE INSTALLED ON INPUT
INTERFACE MODULE

(2) PLEASE NOTE:
THIS WIRING DIAGRAM TO ONLY
BE USED WITH PANASONIC FP
SIGMA PLC (FPG-C32TH)



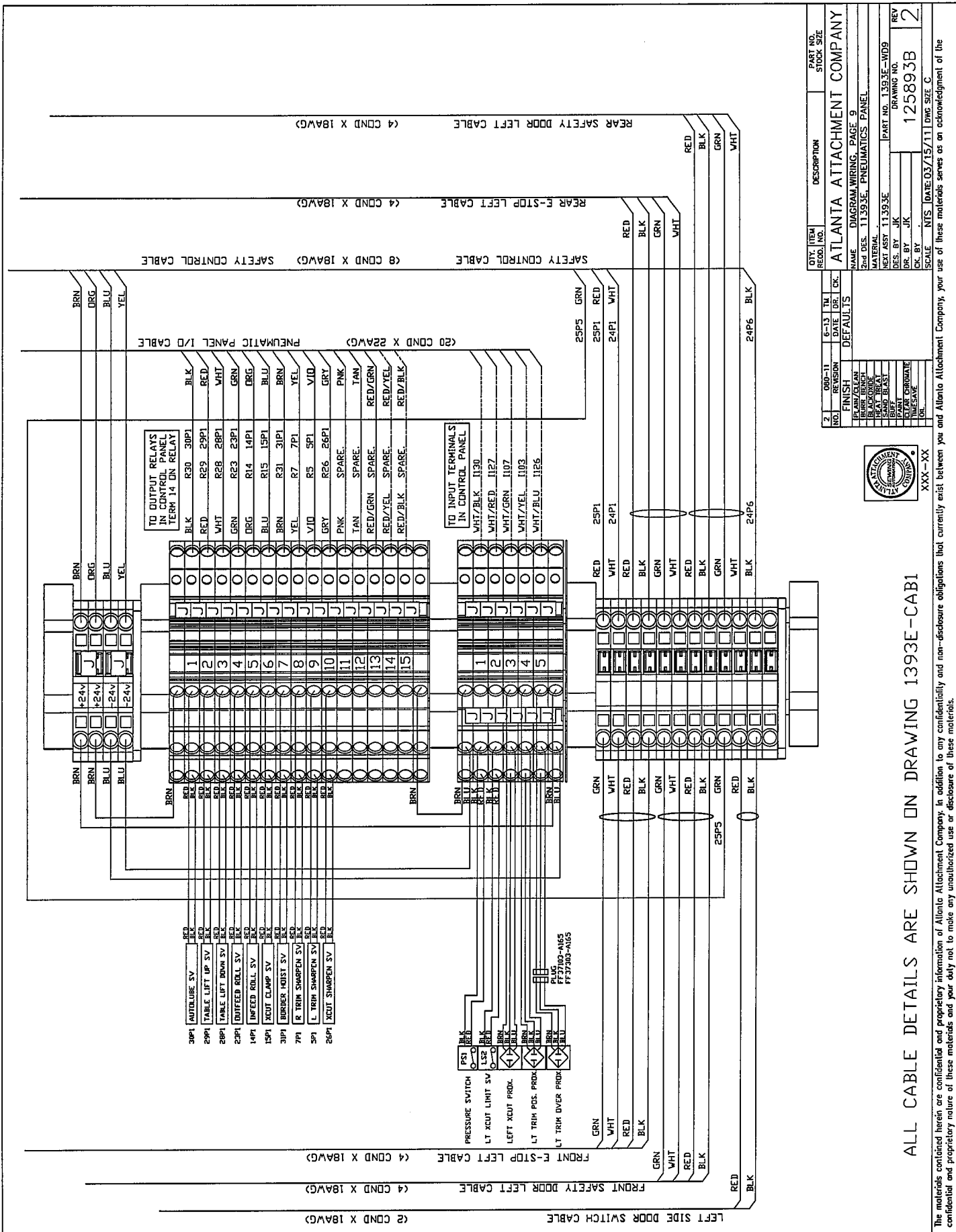
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2	080-11	6/13	TM	DR.	CK.	DESCR
NO.	REVISION	DATE	DR.	CK.		ATLANTA ATT
FINISH						NAME
PLAIN/CLEAN						DIAGRAM/WIRING
BURR BENCH						2nd DES. AUXILIARY DIAG
BLACKOXIDE						MATERIAL N/A
HEAT TREAT						NEXT ASSY 11393E
SAND BLAST						DES. BY JSK
BUFF						DR. BY JSK
PAINT						CK. BY
CLEAR CHROMATE						SCALE
TIMESAVE						DATE: 10-2
OIL						

COUNTERSINKS:
L .02

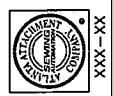
SHEET METAL FAB
.X = ± .100
.XX = ± .050
.XXX = ± .015
.XXXX = AS SPECIFIED

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QTY	ITEM	DESCRIPTION	PART NO.
RECD.	NO.		STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
DIAGRAM WIRING, PAGE 9			
2nd DES. 11393E, PNEUMATICS PANEL			
MATERIAL 11393E			
NEXT ASSY			
DES. BY JJK			
DR. BY JJK			
CK. BY			
SCALE NTS [DATE: 03/15/11] DWG SIZE C			
PART NO. 1393E-WD9			
DRAWING NO. 125893B			
REV 2			

REV	DATE	BY	CHK
2	6-13	JJK	JJK
REVISION			
DEFAULTS			
FINISH			
BRASS BRANCH			
BLACK OIL			
STAND BLAST			
BUFF			
POLAR CRIMATE			
THERMISTATE			
OIL			
XXX-XX			

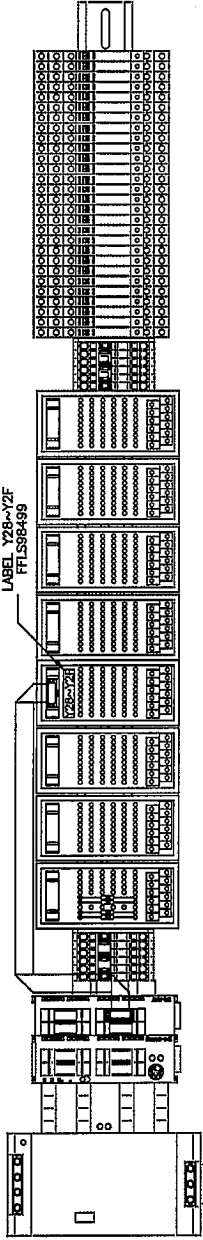


ALL CABLE DETAILS ARE SHOWN ON DRAWING 1393E-CAB1

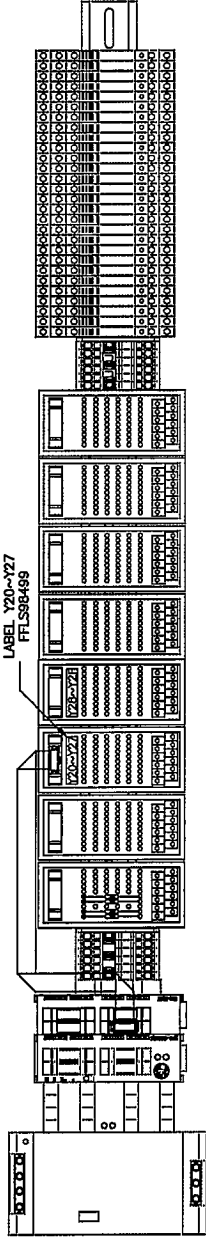
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From the library of: Diamond Needle Corp

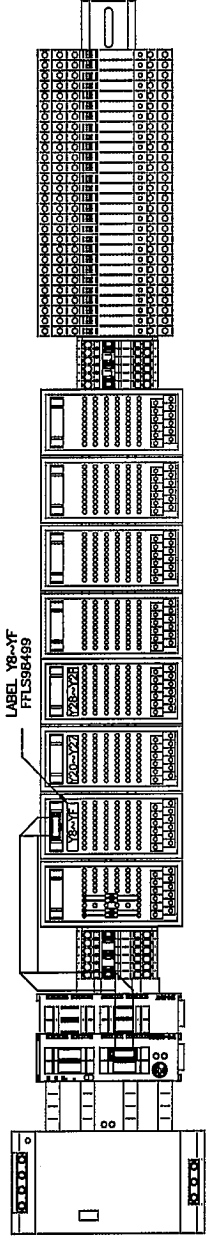
PLC OUTPUT RIBBON CABLE ROUTING DIAGRAM



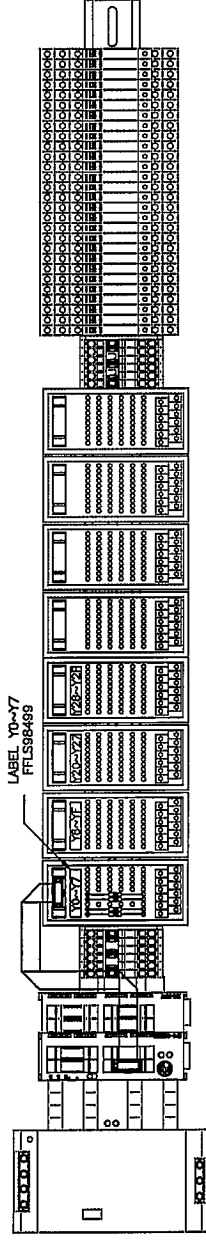
PLC OUTPUTS Y28~Y2F



PLC OUTPUTS Y20~Y27



PLC OUTPUTS Y8~YF



PLC OUTPUTS Y0~Y7

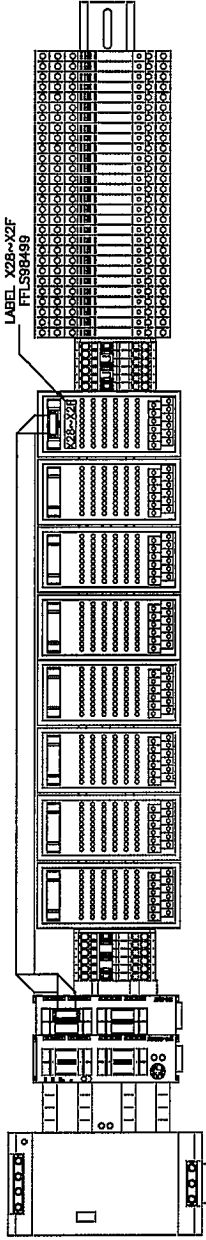
SHEET 1 OF 12



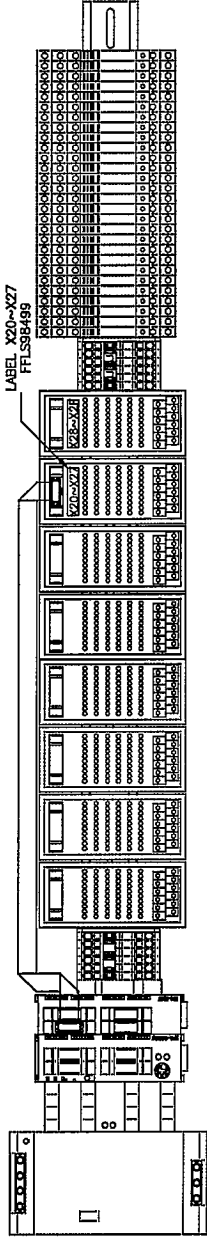
QTY.	REV.	REC'D.	NO.	DESCRIPTION	PART NO.	STOCK SIZE
2				ATLANTA ATTACHMENT COMPANY		
NAME: DIAGRAM WIRING, PAGE 10-1						
2nd DES. 11393E, CONTROL PANEL						
MATERIAL: NEXT ASSY 11393E						
PART NO. 1393E-WD10						
DRAWING NO.						
DES. BY: JJK						
DR. BY: JJK						
CHK. BY:						
SCALE: NTS						
DATE: 03/15/11						
DWG SIZE: C						
REV 2						
125894B						
XXX-XX						

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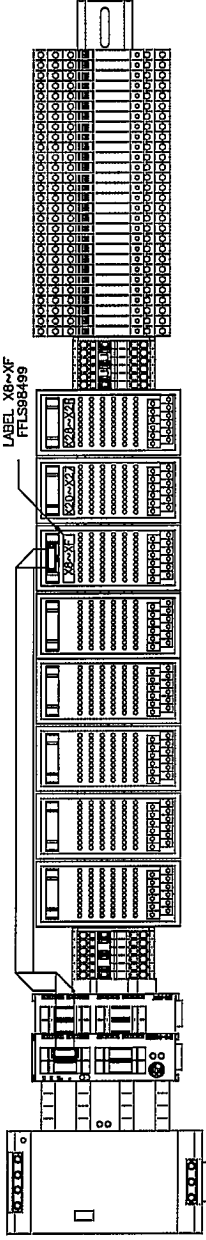
PLC INPUT RIBBON CABLE ROUTING DIAGRAM



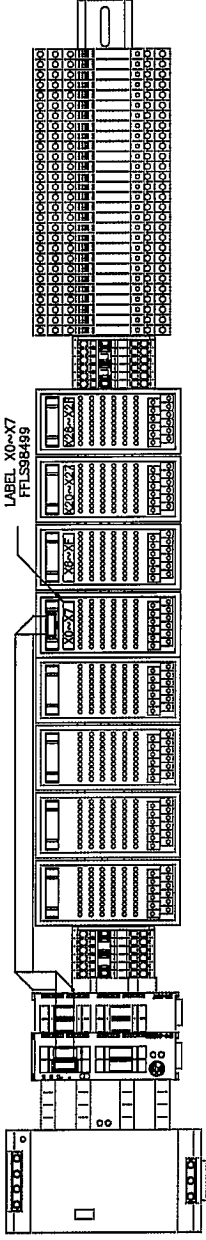
PLC INPUTS X28~X2F



PLC INPUTS X20~X27



PLC INPUTS X8~XF



PLC INPUTS X0~X7

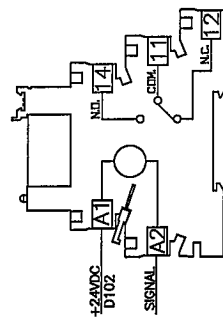
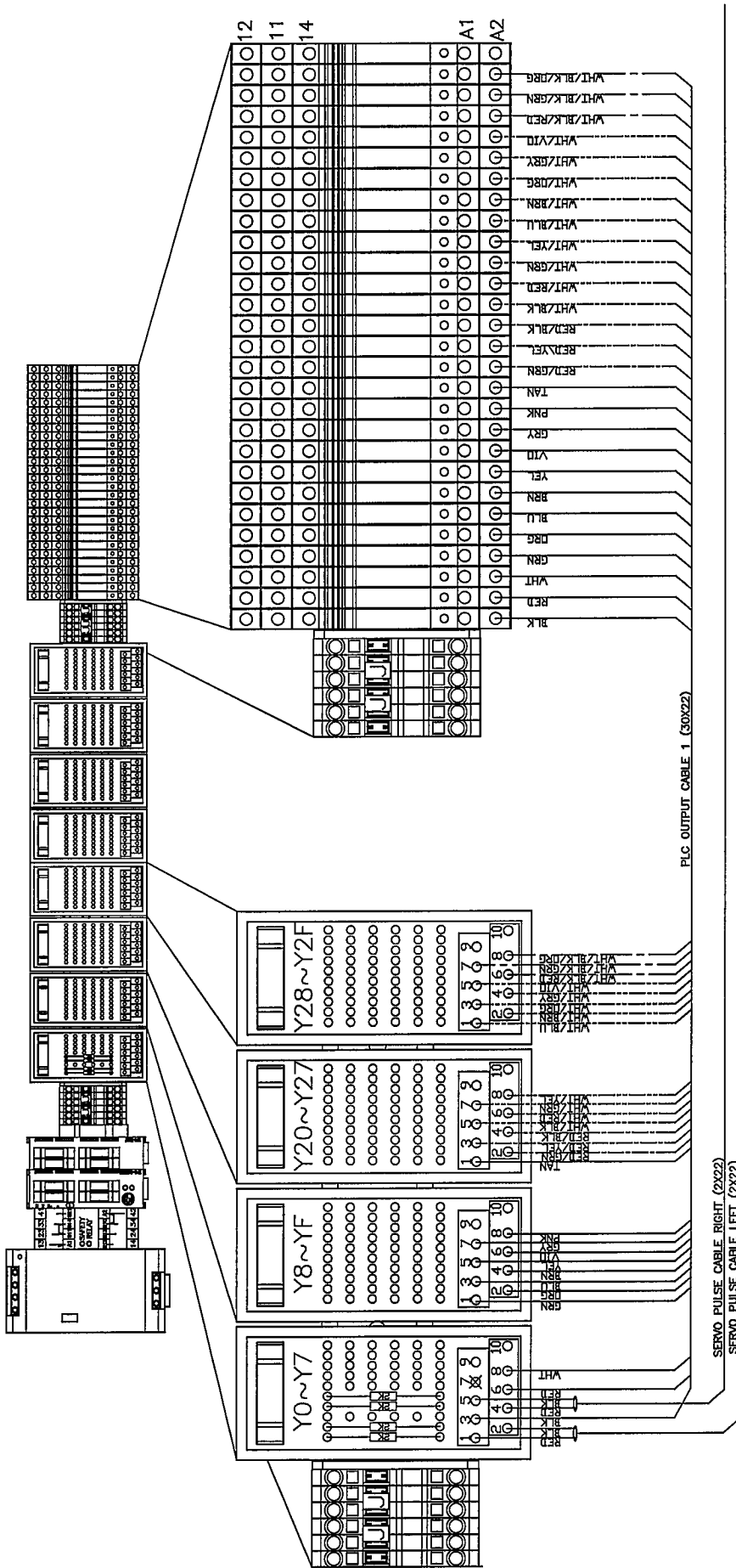
SHEET 2 OF 12



QTY. (ITEM)	RECD. NO.	DESCRIPTION	PART NO.
		ATLANTA ATTACHMENT COMPANY	STOCK SIZE
NAME: DIAGRAM, WIRING, PAGE 10-2			
2nd DES. 11393E, CONTROL PANEL			
MATERIAL			
NEXT ASSY 11393E			
PART NO. 1393E-WD10			
DRAWING NO.			
DES. BY JJK			
DR. BY JJK			
CK. BY			
SCALE			
DATE: 03/15/11 DWG. SIZE: C			
REV 2			
125894B			

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PLC OUTPUT CABLE ROUTING



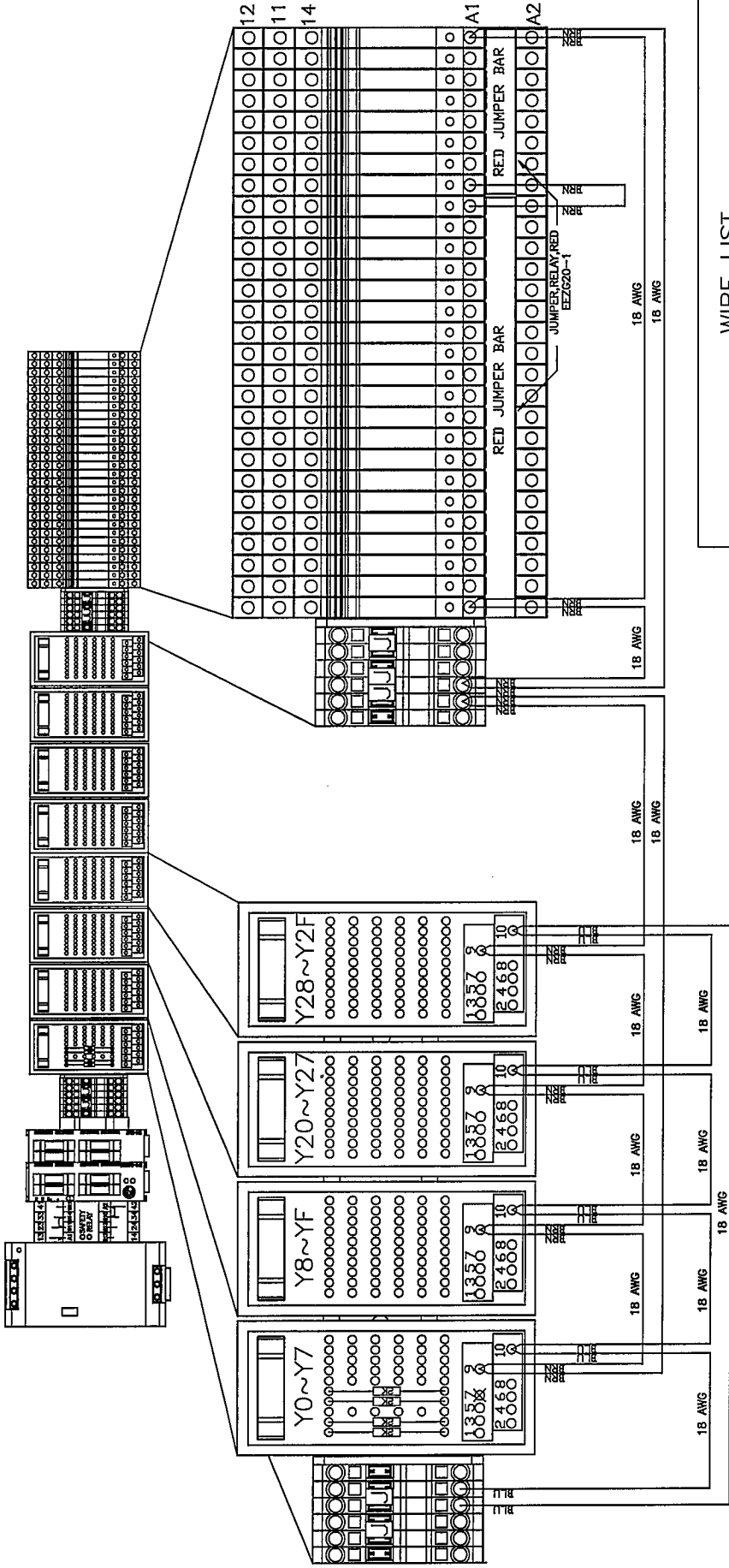
SHEET 3 OF 12



NO.	REVISION	DATE	DR.	CHK.	DESCRIPTION	PART NO.	STOCK SIZE
	FINISH				ATLANTA ATTACHMENT COMPANY		
	PLAIN/CLEAN				NAME DIAGRAM WIRING, PAGE 10-3		
	BURR/BENCH				2nd DES. 11393E, CONTROL PANEL		
	HEAT TREAT				MATERIAL		
	SAND-BLAST				NEXT ASSY 11393E	PART NO. 1393E-WD10	
	PAINT				DES. BY JJK	DRAWING NO.	
	TOLEAK CHROMATE				DR. BY JJK	125894B	
	UNDESIGNED				CK. BY		
	OIL				SCALE NTS DATE 03/15/11 DWG SIZE C		

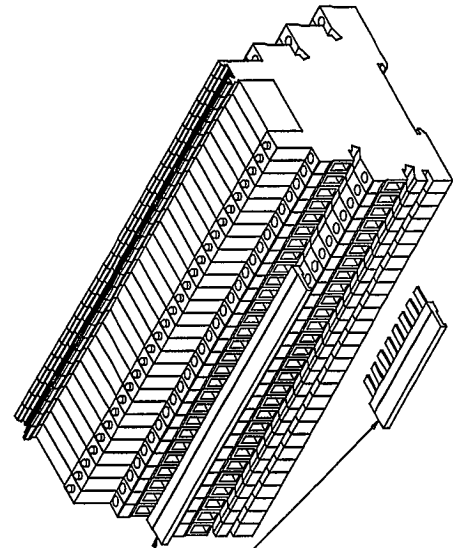
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PLC OUTPUT I/O POWER ROUTING

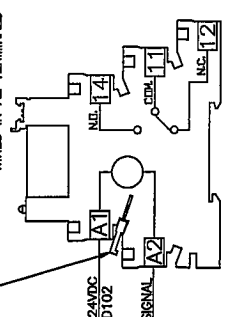


WIRE LIST

1. EE15691806 #18 BLUE
2. EE15691801 #18 BROWN



- ASSEMBLY NOTE:
1. INSTALL RED JUMPERS IN A1 TERMINALS ONLY AFTER INSTALLING I/O CABLE WIRES IN A2 TERMINALS



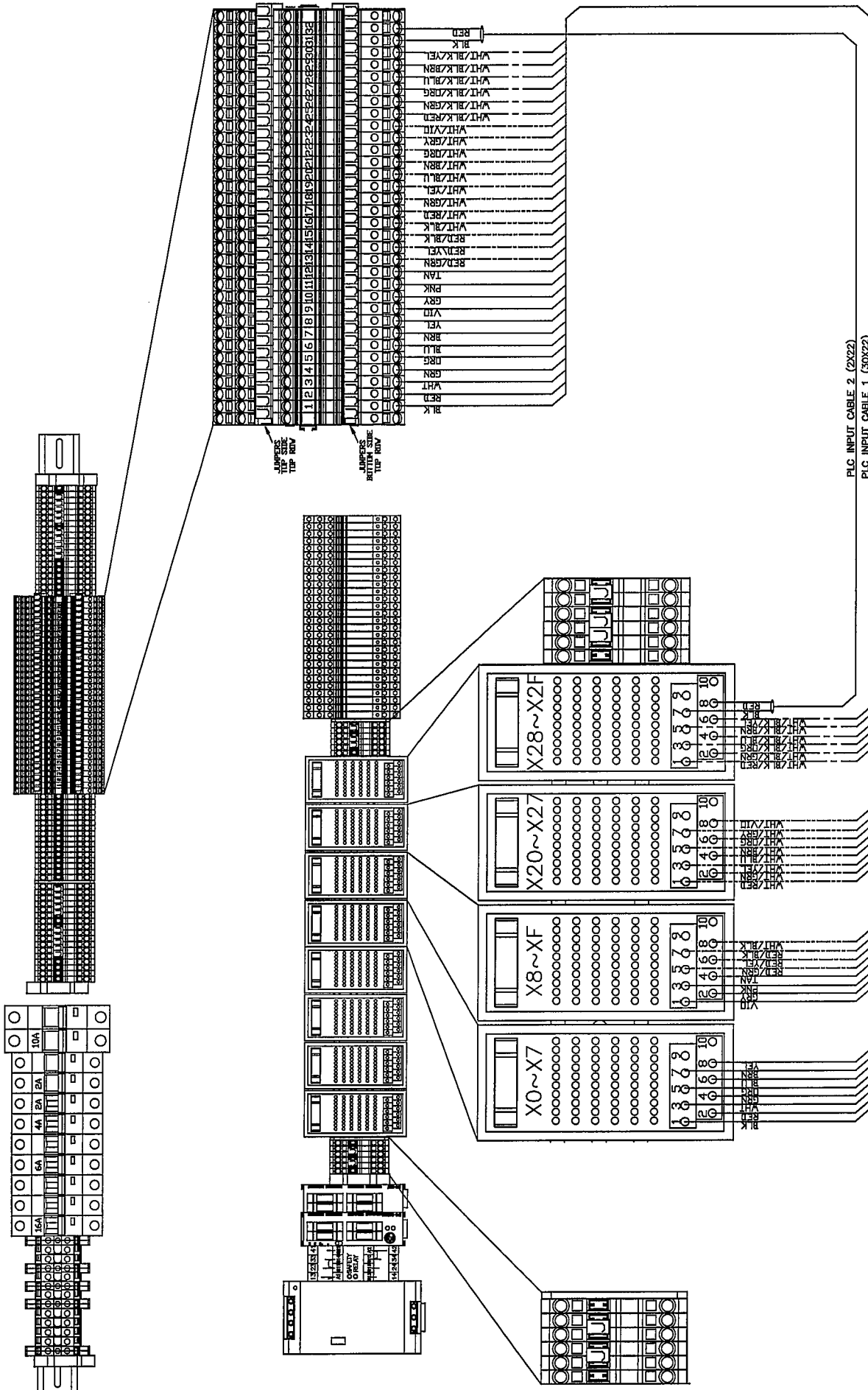
SHEET 4 OF 12



NO.	REVISION	DATE	DR.	CHK.	DESCRIPTION	PART NO.	STOCK SIZE
FINISH							

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PLC INPUT CABLE ROUTING



PLC INPUT CABLE 2 (2X22)
 PLC INPUT CABLE 1 (30X22)

QTY	REV	DESCRIPTION	PART NO.
			STOCK SIZE
ATLANTA ATTACHMENT COMPANY			
NAME: DIAGRAM WIRING, PAGE 10-5			
MATERIAL: NEXT ASSY 11393E			
DRAWING NO. 125894B			
REV 2			
DES. BY: JIK			
CHK BY: JIK			
SCALE: NTS DATE: 03/15/11 DIM. SIZE: C			

NO.	REVISION	DATE	DR.	CHK.
DEFAULTS				
FINISH				
PLAIN/CLEAN				
BURR/BENCH				
HEAT TREAT				
SAND BLAST				
BUFF				
CLEAR CHROMATE				
TIMESAVE				
OIL				

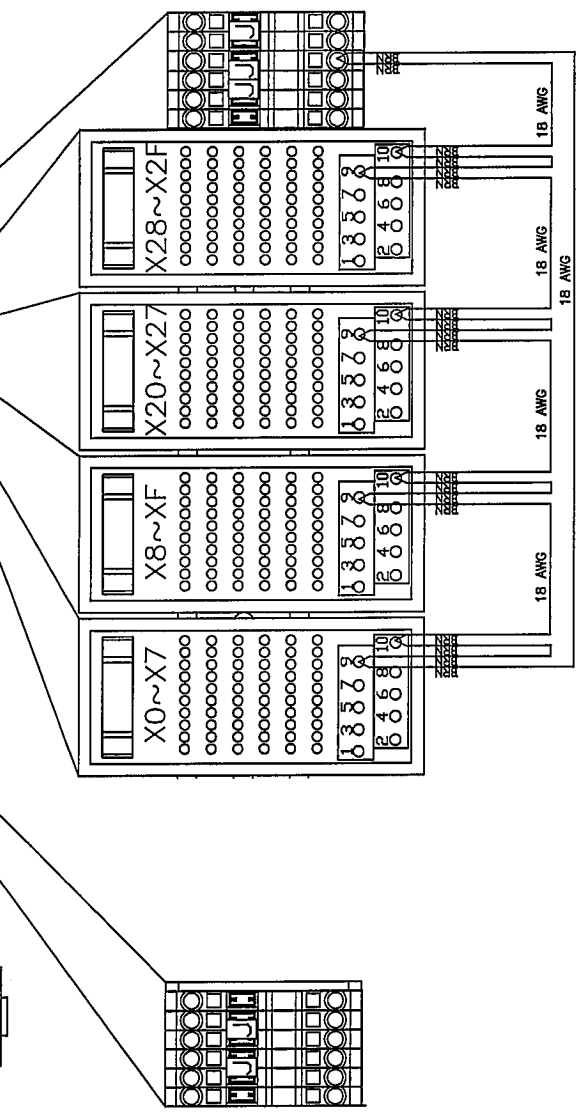
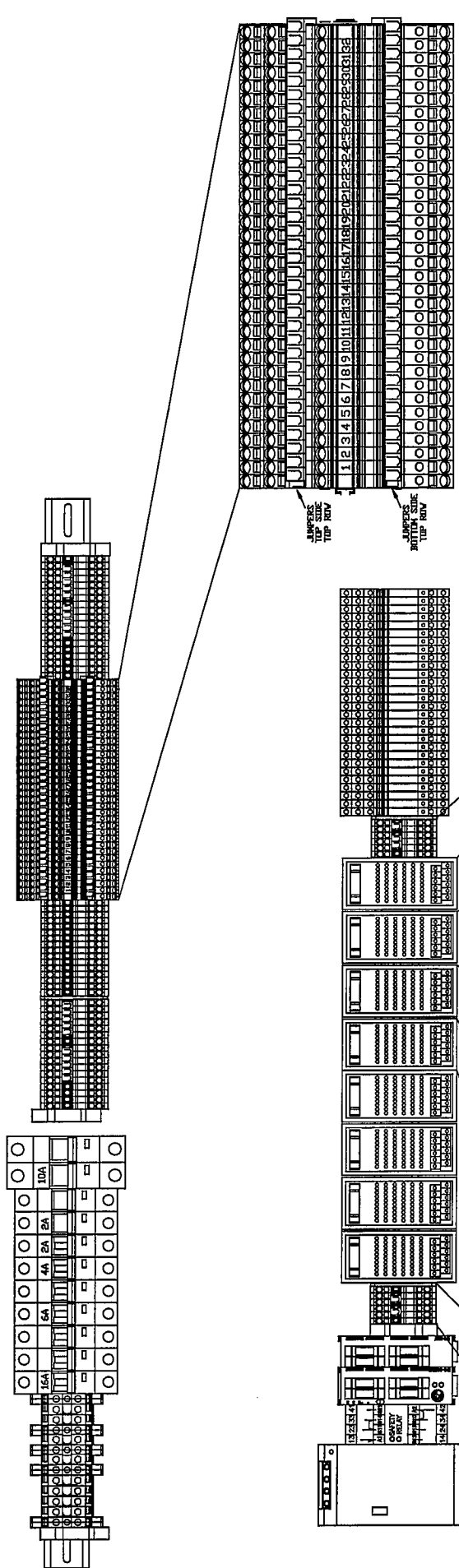


XXX-XX

SHEET 5 OF 12

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PLC INPUT I/O POWER ROUTING



WIRE LIST

1. EE15691801 #18 BROWN

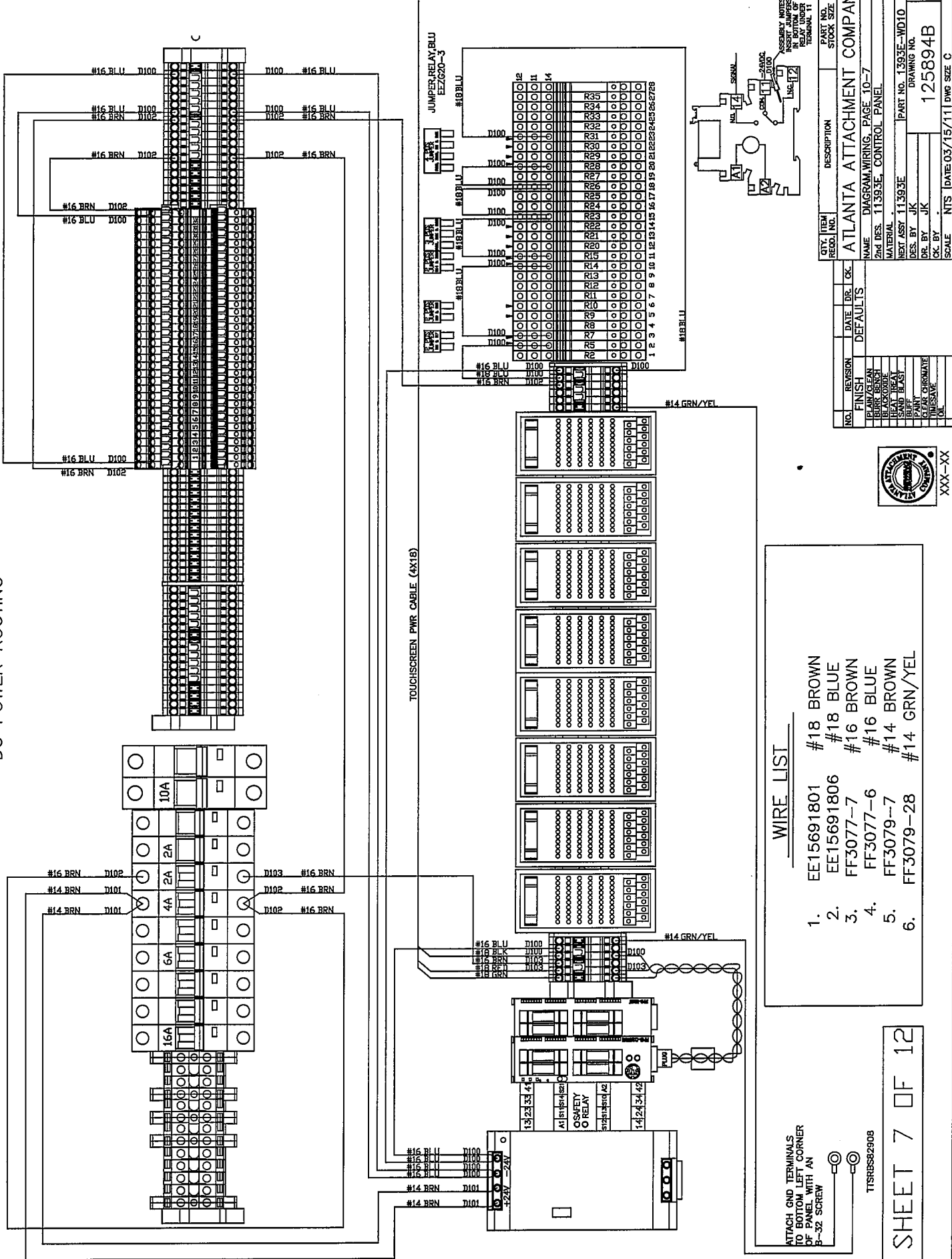
SHEET 6 OF 12



NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	PART NO.	STOCK SIZE
	FINISH				ATLANTA ATTACHMENT COMPANY		
	PLAIN/CLEAN				DIAGRAM WIRING, PAGE 10-6		
	BURR/BENCH				MATERIAL		
	BEAT/DEBUR				2nd DES. 11393E, CONTROL PANEL		
	FLAME/BLAST				NEXT ASSY 11393E	PART NO. 1393E-WD10	
	BLUF				DR. BY JK	DRAWING NO.	
	FLARE/CHROME				CK. BY JK	125894B	REV 2
	THRESHAVE				NTS	DATE: 03/15/11	DWG. SIZE C
	OIL						

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DC POWER ROUTING



WIRE LIST

1. EE15691801 #18 BROWN
2. EE15691806 #18 BLUE
3. FF3077-7 #16 BROWN
4. FF3077-6 #16 BLUE
5. FF3079-7 #14 BROWN
6. FF3079-28 #14 GRN/YEL

ATTACH GND TERMINALS TO BOTTOM LEFT CORNER OF PANEL WITH AN 8-32 SCREW

TTSH8582908

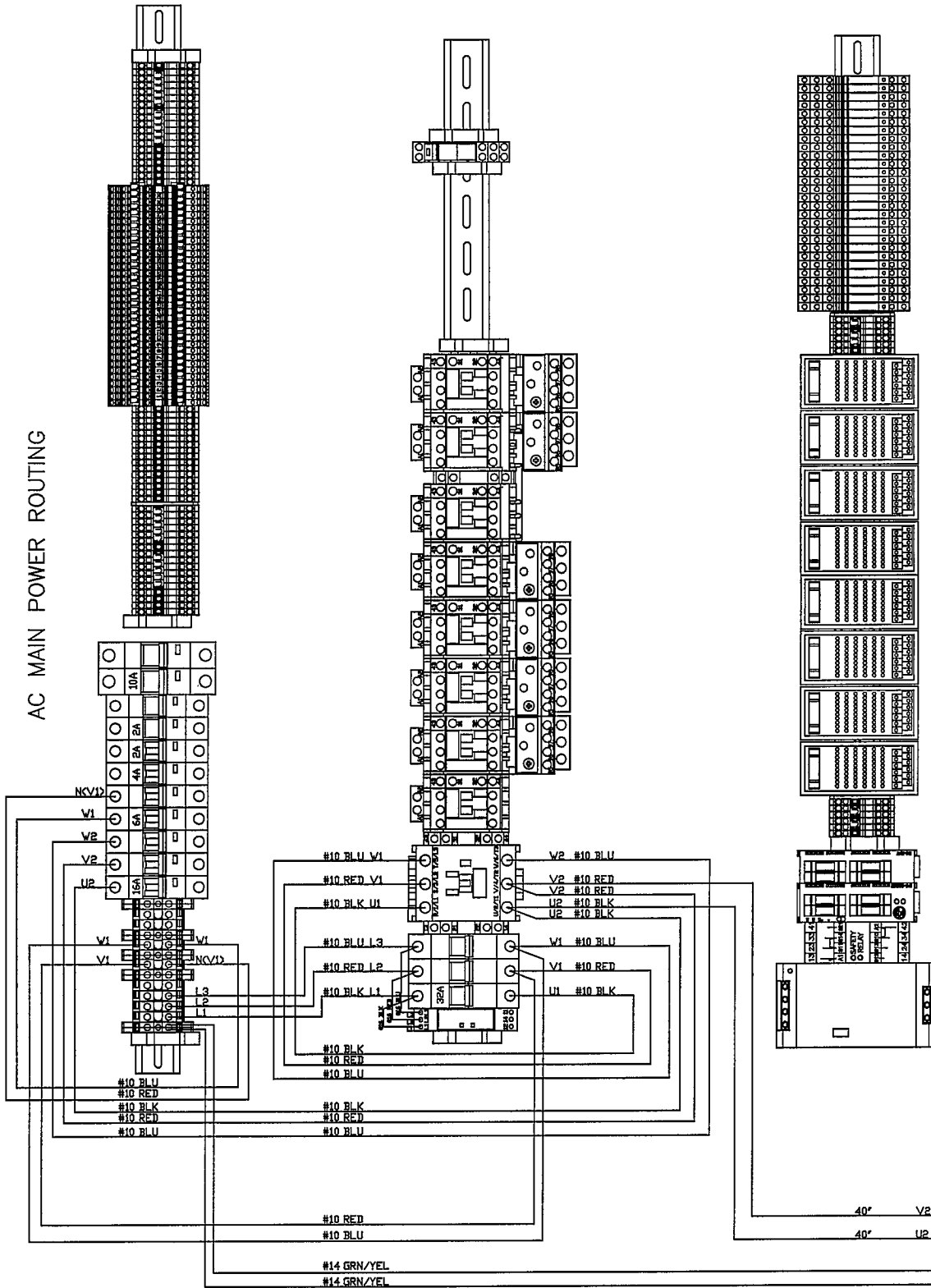
SHEET 7 OF 12

QTY.	ITEM RECD. NO.	DESCRIPTION	PART NO.	STOCK SIZE
		ATLANTA ATTACHMENT COMPANY		
		NAME	DIAGRAM, WIRING, PAGE 10-7	
		MATERIAL	2nd DES. 11.39.3E, CONTROL PANEL	
		REV. ASSY	11.39.3E	PART NO. 1393E-WD10
		DES. BY	JK	DRAWING NO. 125894B
		SCALE	NTS	DATE: 03/15/11 DWG SIZE C



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AC MAIN POWER ROUTING



WIRE LIST

1. FF3077-2 #16 BLACK
2. FF3077-3 #16 RED
3. FF3077-6 #16 BLUE
4. EE9910-10 #10 BLACK
5. EE9910-2 #10 RED
6. EE9910-13 #10 BLUE
7. FF3079-28 #14 GRN/YEL

TTSR8S2908
 ATTACH GND TERMINALS
 TO BOTTOM LEFT CORNER
 OF PANEL WITH AN
 8-32 SCREW

TO INV./STEPPER POWER

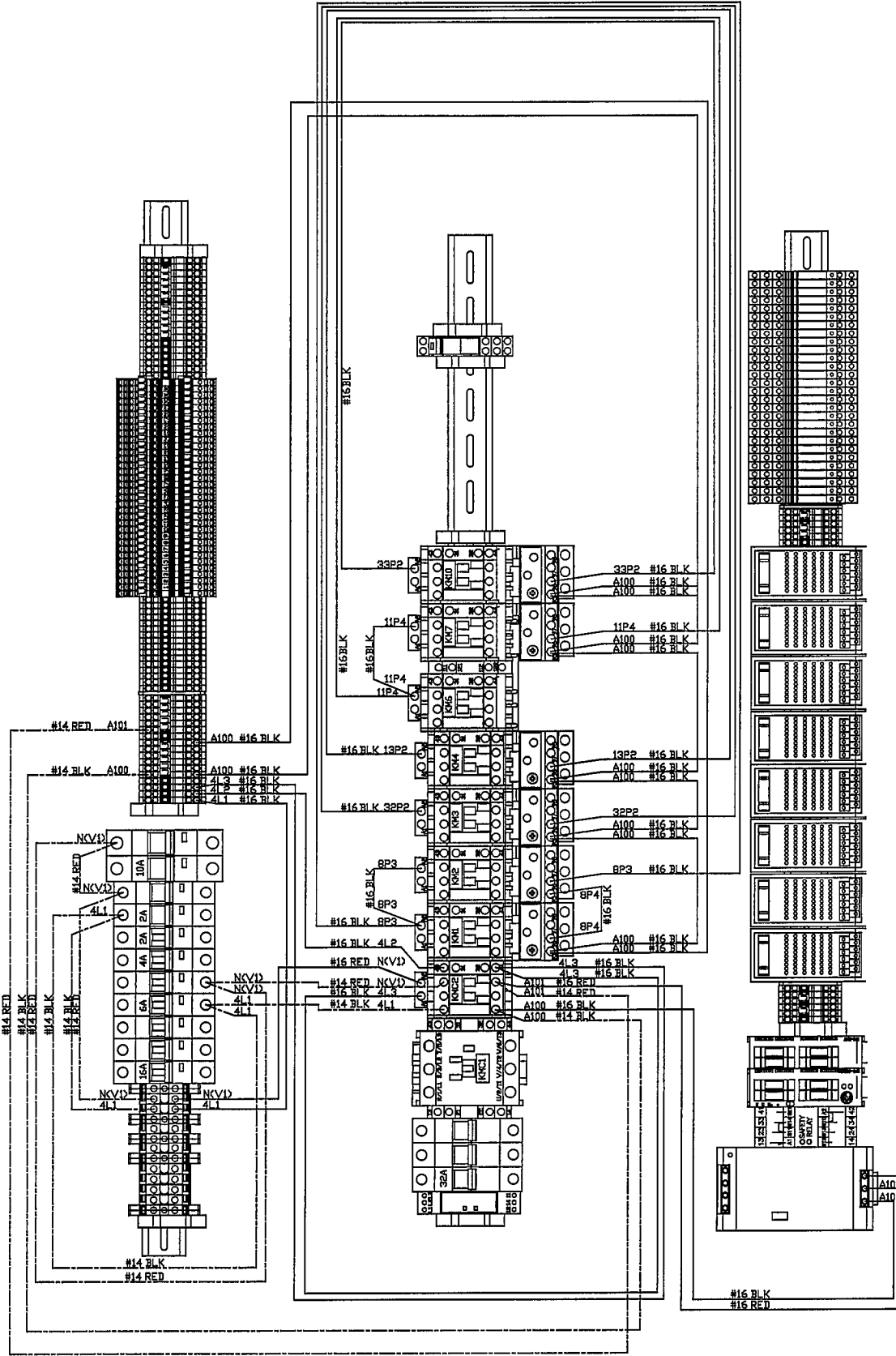
SHEET 8 OF 12



NO.	REVISION	DATE	DR.	CK.	QTY.	ITEM	RECD.	NO.	DESCRIPTION	PART NO.	STOCK SIZE
	FINISH								ATLANTA ATTACHMENT COMPANY		
	PLAN/CLEAN								DIAGRAM, WIRING, PAGE 10-8		
	BLUR/BENCH								2ND DES. 11393E, CONTROL PANEL		
	REWORK								MATERIAL		
	RETRY								NEXT ASSY 11393E	PART NO. 1393E-WD10	
	RETRY								DES. BY JJK	DRAWING NO.	
	RETRY								CK. BY JJK	125894B	
	RETRY								SCALE		
	RETRY								DATE: 03/15/11	DWG. SIZE C	
	RETRY								REV		
	RETRY									2	

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AC CONTROL POWER ROUTING (PART 1)



WIRE LIST

1. FF3077-2 #16 BLACK
2. FF3077-3 #16 RED
3. FF3079-2 #14 BLACK
4. FF3079-3 #14 RED
5. FF3079-28 #14 GRN/YEL

TTSR62908
ATTACH GND TERMINALS
TO BOTTOM LEFT CORNER
OF PANEL WITH AN
8-32 SCREW

SHEET 9 OF 12

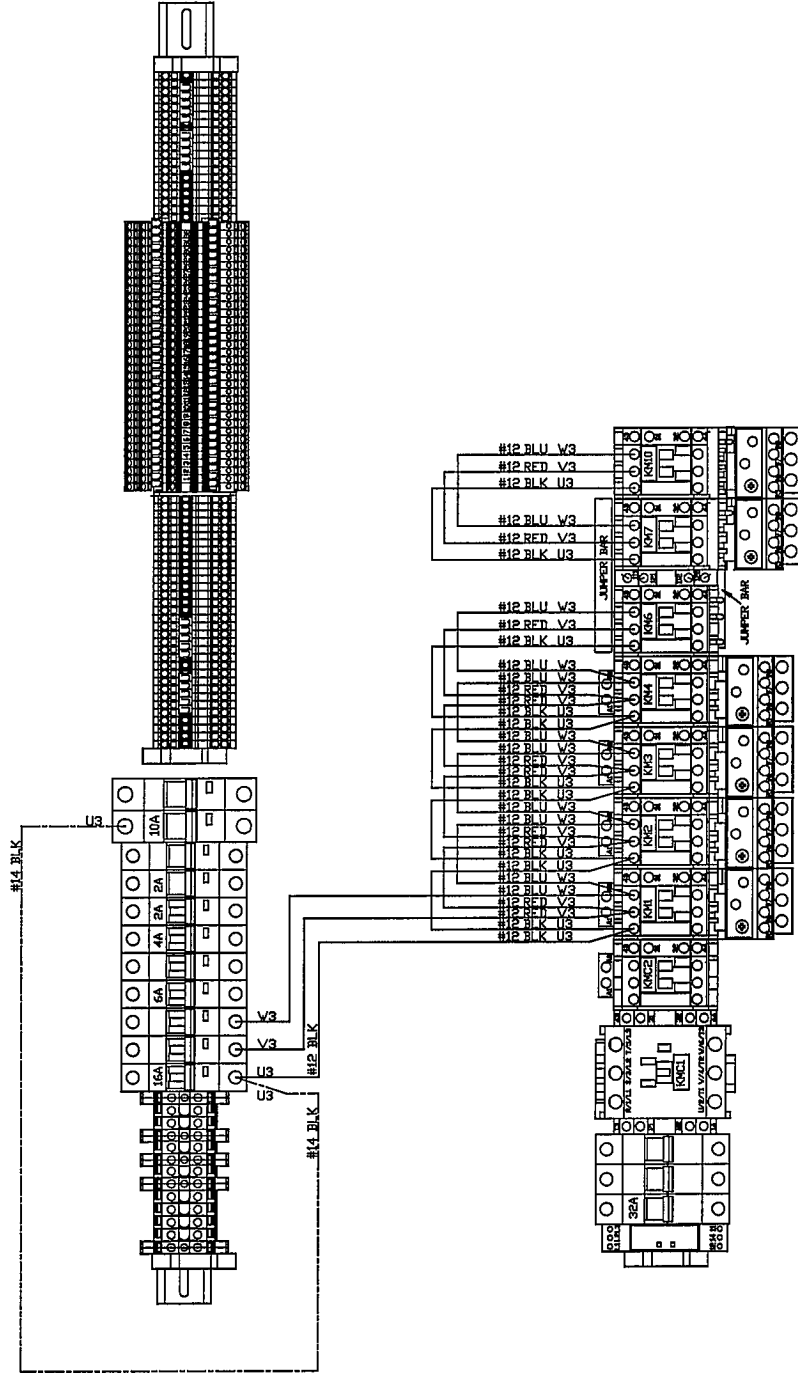


NO.	REVISION	DATE	DR.	CK.	DESCRIPTION	PART NO.	STOCK SIZE
	FINISH				DEFAULTS		
	PLAN/CLEAN						
	WORK BENCH						
	HEAT TREAT						
	SAND BLAST						
	POLE						
	CLEAR CHROMIATE						
	W/ESAVE						
	OIL						

QTY. (REV. RECD.)	NEW	DESCRIPTION	PART NO.	STOCK SIZE
		ATLANTA ATTACHMENT COMPANY		
		NAME	DIAGRAM WIRING, PAGE 10-9	
		2nd DES.	11393E, CONTROL PANEL	
		MATERIAL		
		NEXT ASSY	11393E	PART NO. 1393E-WD10
		DES. BY	JJK	DRAWING NO.
		DR. BY	JJK	125894B
		CK. BY		2
		SCALE	NTS	DATE: 03/15/11 DWG. SIZE: C

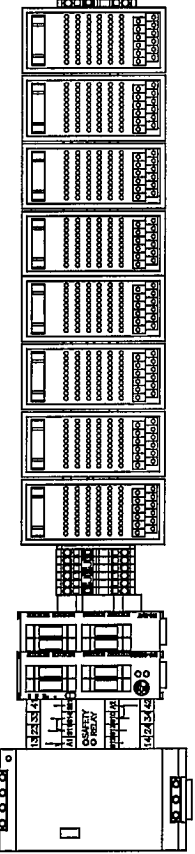
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AC MOTOR CONTACTOR ROUTING



NO.	REVISION	DATE	DR.	CHK.
1	FINISH			
2	BLANK/CLEAN			
3	BOUR/BENCH			
4	HEAT TREAT			
5	SAND-BLAST			
6	BUFF			
7	CLEAR CHROMATE			
8	IMERSAVE			
9	OK			

REV.	BY	CHK.	DATE
R1	JK	JJK	11/15/11
R2	JK	JJK	11/15/11
R3	JK	JJK	11/15/11
R4	JK	JJK	11/15/11
R5	JK	JJK	11/15/11
R6	JK	JJK	11/15/11
R7	JK	JJK	11/15/11
R8	JK	JJK	11/15/11
R9	JK	JJK	11/15/11
R10	JK	JJK	11/15/11
R11	JK	JJK	11/15/11
R12	JK	JJK	11/15/11
R13	JK	JJK	11/15/11
R14	JK	JJK	11/15/11
R15	JK	JJK	11/15/11
R16	JK	JJK	11/15/11
R17	JK	JJK	11/15/11
R18	JK	JJK	11/15/11
R19	JK	JJK	11/15/11
R20	JK	JJK	11/15/11
R21	JK	JJK	11/15/11
R22	JK	JJK	11/15/11
R23	JK	JJK	11/15/11
R24	JK	JJK	11/15/11
R25	JK	JJK	11/15/11
R26	JK	JJK	11/15/11
R27	JK	JJK	11/15/11
R28	JK	JJK	11/15/11
R29	JK	JJK	11/15/11
R30	JK	JJK	11/15/11
R31	JK	JJK	11/15/11
R32	JK	JJK	11/15/11
R33	JK	JJK	11/15/11
R34	JK	JJK	11/15/11
R35	JK	JJK	11/15/11
R36	JK	JJK	11/15/11
R37	JK	JJK	11/15/11
R38	JK	JJK	11/15/11
R39	JK	JJK	11/15/11
R40	JK	JJK	11/15/11
R41	JK	JJK	11/15/11
R42	JK	JJK	11/15/11
R43	JK	JJK	11/15/11
R44	JK	JJK	11/15/11
R45	JK	JJK	11/15/11
R46	JK	JJK	11/15/11
R47	JK	JJK	11/15/11
R48	JK	JJK	11/15/11
R49	JK	JJK	11/15/11
R50	JK	JJK	11/15/11
R51	JK	JJK	11/15/11
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R56	JK	JJK	11/15/11
R57	JK	JJK	11/15/11
R58	JK	JJK	11/15/11
R59	JK	JJK	11/15/11
R60	JK	JJK	11/15/11
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R64	JK	JJK	11/15/11
R65	JK	JJK	11/15/11
R66	JK	JJK	11/15/11
R67	JK	JJK	11/15/11
R68	JK	JJK	11/15/11
R69	JK	JJK	11/15/11
R70	JK	JJK	11/15/11
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R75	JK	JJK	11/15/11
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R77	JK	JJK	11/15/11
R78	JK	JJK	11/15/11
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R86	JK	JJK	11/15/11
R87	JK	JJK	11/15/11
R88	JK	JJK	11/15/11
R89	JK	JJK	11/15/11
R90	JK	JJK	11/15/11
R91	JK	JJK	11/15/11
R92	JK	JJK	11/15/11
R93	JK	JJK	11/15/11
R94	JK	JJK	11/15/11
R95	JK	JJK	11/15/11
R96	JK	JJK	11/15/11
R97	JK	JJK	11/15/11
R98	JK	JJK	11/15/11
R99	JK	JJK	11/15/11
R100	JK	JJK	11/15/11



- WIRE LIST
1. FF9912-2 #12 RED
 2. FF9912-10 #12 BLACK
 3. FF9912-6 #12 BLUE
 4. FF3079-2 #14 BLACK

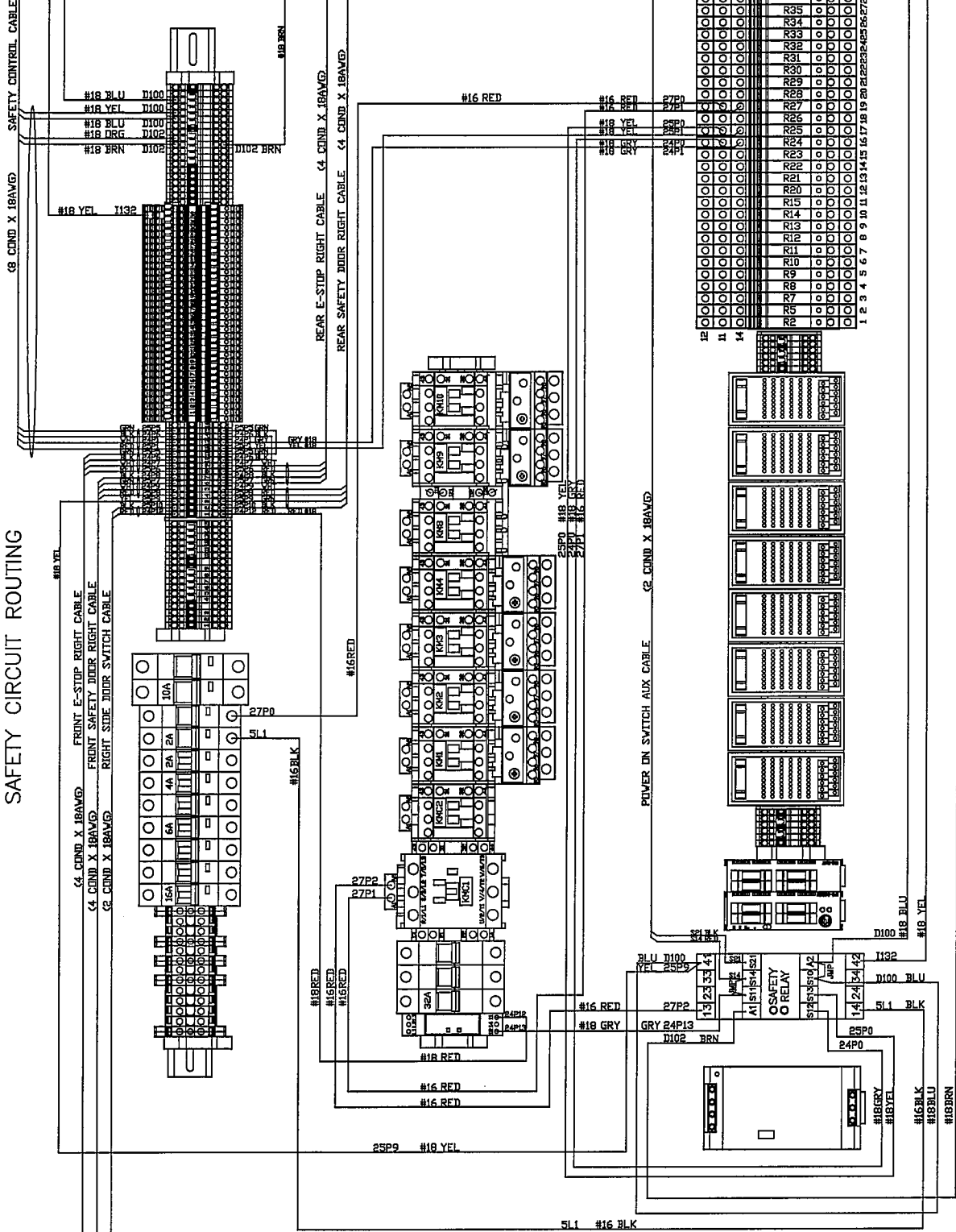
SHEET 11 OF 12



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CITY	ITEM	REV.	DESCRIPTION	PART NO.	STOCK SIZE
	11393E		ATLANTA ATTACHMENT COMPANY		
NAME		DIAGRAM WIRING, PAGE 10-11			
2nd DES.		11393E, CONTROL PANEL			
MATERIAL					
NEXT ASSY		1393E-WD10			
DES. BY		JJK			
DR. BY		JJK			
SCALE		DATE: 03/15/11 DWG. SIZE: C			
REV.		DRAWING NO.		125894B	
SCALE		DATE: 03/15/11		DWG. SIZE: C	
NO.		REVISION	DATE	DR.	CHK.
FINISH					
BLANK/CLEAN					
BOUR/BENCH					
HEAT TREAT					
SAND-BLAST					
BUFF					
CLEAR CHROMATE					
IMERSAVE					
OK					

SAFETY CIRCUIT ROUTING



QTY	ITEM	DESCRIPTION	PART US
REQD	NO.		STOCK
ATLANTA ATTACHMENT COMPANY			
NAME DIAGRAM WIRING, PAGE 10-12			
2nd DES. 11393E, CONTROL PANEL			
MATERIAL			
NEXT ASSY 11393E			
PART NO. 1393E-WD10			
DES. BY JK			
DRAWING NO.			
CK. BY JK			
SCALE			
DATE 03/15/11 DWG. SIZE C			
REV			
125894B			
2			



WIRE LIST

1. FF3077-2 #16 BLACK
2. FF3077-3 #16 RED
3. EE15691800 #18 BLACK
4. EE15691802 #18 RED
5. EE15691804 #18 YEL
6. EE15691808 #18 GRY

SHEET 12 OF 12

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